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CATALOG #330

REFINISHING PRODUCTS FOR THE AUTOMOTIVE AFTERMARKET



QUALITY THAT PAYS™



	SANDING BLAZE A995	4		SURFACE CONDITIONING	24		MASKING PRODUCTS	49
	SANDING DRY ICE A975	5		GRINDING DISCS	25		ACCESSORIES	53
	SANDING A275 ORIGINAL PERFORMANCE	7		FILE BELTS	29		REVIVE BY RSG	61
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RSGTM

Refinish Solutions Group



Your Productivity Partner

A select group of industry leaders has come together to leverage their core expertise into one powerful network to assist you in improving your refinishing process and increasing your profitability.



To learn how the collective expertise of our industry leaders can boost your shop's bottom line, visit www.refinishsolutionsgroup.com or call 1-800-456-8444 for more information.

Ultimate strength | Continually sharper edges | Maximum dust extraction



FEATURES & BENEFITS

- Ultra-premium ceramic grain boosts performance with extremely sharp edges
- All-new exclusive backing provides extraordinary strength with tear resistance
- Norton No-Fil water-based stearate coating ensures you get a superior finish
- Norton A995 Blaze removes over 30% more material with considerably less dust



NORGRIP DISCS - BLANK AND MULTI-AIR CYCLONIC

Norton A995 Blaze starts with the finest design essentials of ultra-premium ceramic grain, proprietary high-strength backing and prevailing anti-clog coating. Then, we add some serious muscle with our most-advanced vacuum science to deliver the ultimate powerhouse of paper discs.



GRIT	6" PART #	5" MULTI-AIR CYCLONIC PART #	6" MULTI-AIR CYCLONIC PART #
P220-D	636425 97514	636425 97504	636425 97509
P180-D	636425 97513	636425 97503	636425 97508
P150-D	636425 97512	636425 97502	636425 97507
P120-D	636425 97511	636425 97501	636425 97506
P80-D	636425 97510	636425 97500	636425 97505
P40-D*			636425 97515*

Pkg/Case

50/4

50/4

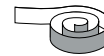
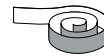
50/4

*P40-D is packaged 25/4 (25 discs on a roll, 4 rolls per case)



NORGRIP SHEET ROLLS

The innovative laser-converted rolls feature the same Cyclonic spiral hole-design found on the Multi-Air Cyclonic disc range which optimizes dust extraction while reducing surface imperfections. Another benefit of the new hole-design is that it does not need to be lined up with the holes on the vacuum file boards or vacuum hand blocks to achieve optimal performance so changeover is fast and easy. In addition the rolls are perforated every 2-3/4" to allow it to be torn easily to fit multiple file board lengths.



GRIT	2-3/4" x 13 YD PERFORATED ROLL PART #	2-3/4" x 9 YD PERFORATED ROLL PART #
P220D	699573 08903	
P180D	699573 08902	
P150D	699573 08901	
P120D	699573 08900	
P80D	699573 08899	
P40D		699573 65500

Pkg/Case

1/4

1/4



SG ceramic grain

Unique fiber reinforced latex/paper backing

Superior cut on scratch-resistant clears and hard-to-sand primers

FEATURES & BENEFITS

- Norton SG ceramic grain has a quicker/cooler cut with better longevity and superior cut on scratch-resistant clears and hard-to-sand primers
- Unique fibre-reinforced latex/paper backing is flexible with increase durability for easy removal with maximum tear resistance
- Water-based stearate (No-Fil) improves load resistance and extends life



NORGRIP DISCS - BLANK AND MULTI-AIR CYCLONIC

Norton Dry Ice A975 NorGrip hook and loop discs with Norton SG ceramic grain are ideal for hard-to-sand and self-healing clears. Norton Multi-Air Cyclonic discs provide maximum dust extraction. Norton Dry Ice A975 also works well on composite material, aluminum, and other difficult-to-sand surfaces.



GRIT	3"			6"		
	PART #	PART #	PART #	3" MULTI-AIR CYCLONIC	5" MULTI-AIR CYCLONIC	6" MULTI-AIR CYCLONIC
P1500B	636425 06002	666233 73555*	636425 06377	—	—	—
P1200B	—	666233 73554*	636425 06376	—	—	—
P1000B	—	666233 73553*	636425 06375	776960 95016	776960 07795	776960 07788
P800B	—	662544 80232	636425 06204	776960 95015	776960 07793	776960 07787
P600B	—	666233 05616	636425 06203	776960 95014	776960 07791	776960 07786
P500B	—	662544 80233	636425 06202	776960 95013	776960 07768	776960 07785
P400B	—	662611 49537	662611 49542	776960 95012	776960 07765	776960 07784
P320B	—	662611 49538	662611 49543	776960 95011	776960 07763	776960 07781
P280B	—	—	662611 49544	—	776960 07762	776960 07778
P240B	—	662611 49540	662611 49545	776960 95010	776960 07760	776960 07777
P220B	—	662611 49541	662611 49546	776960 95009	776960 07757	776960 07776
P180B	—	662611 40518	662611 40528	776960 95008	776960 07756	776960 07775
P150B	—	662611 40519	662611 40529	776960 95007	776960 07755	776960 07774
P120C	—	662611 40520	662611 40530	776960 95006	776960 07753	776960 07773
P100C	—	662611 40521	662611 40531	—	—	—
P80C	—	662611 40522	662611 40532	776960 95005	776960 07745	776960 07770
Pkg/Case	50/4	50/4	50/4	50/4	50/4	50/4

* Non-Stock Item



NORTON DRY ICE A975 CERAMIC



PSA DISC ROLLS

Norton Dry Ice A975 PSA (pressure sensitive adhesive) link disc rolls with patented Norton SG ceramic grain are the perfect solution for hard-to-sand and self-healing clears. Norton Dry Ice A975 also works well on composite material, aluminum, and other difficult-to-sand surfaces.

GRIT	5"		6"	
	PART #	PART #	PART #	PART #
P800B	662544 80230	636425 06200		
P600B	666233 05608	636425 06199		
P500B	662544 80231	636425 06198		
P400B	662611 55377	662611 55373		
P320B	662611 55378	662611 55374		
P280B	662611 55379	-		
P240B	662611 55380	662611 55376		
P220B	662611 42474	662611 48340		
P180B	662611 40498	662611 40508		
P150B	662611 40499	662611 40509		
P120C	662611 40500	662611 40510		
P100C	662611 40501	662611 40511		
P80C	662611 40502	662611 40512		
Pkg/Case	100/4	100/4		



NORGRIP SHEET ROLLS

Perforated every 2-3/4", the Norton Dry Ice A975 NorGrip continuous rolls minimize excess waste for board file papers while offering the benefits of a hook and loop system that can be re-used multiple times.

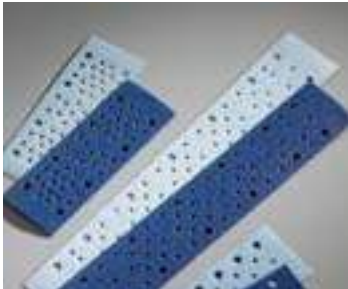
GRIT	2-3/4" x 13 YDS		2-3/4" x 13 YDS MULTI-AIR	
	PART #	PART #	PART #	PART #
P600B	666233 29548	636425 06124		
P500B	666233 29547	636425 06123		
P400B	666233 29518	636425 06122		
P320B	636425 06255	636425 06121		
P240B	-	636425 06120		
P220B	636425 06256	636425 06119		
P180B	636425 06257	636425 06118		
P150B	636425 06258	636425 06117		
P120C	636425 06259	636425 06114		
P80C	636425 06261	636425 06113		
Pkg/Case	1/4	1/4		



PSA SHEET ROLLS

Stick and Sand Sheet Rolls are PSA backed, so you can peel them off easily and stick them on at any length, quickly.

GRIT	2-3/4" x 45 YDS		2-3/4" x 30 YDS		2-3/4" x 25 YDS	
	PART #	PART #	PART #	PART #	PART #	PART #
P400B	662611 49557	-	-	-	-	-
P320B	662611 49558	-	-	-	-	-
P220B	662611 49561	-	-	-	-	-
P180B	662611 49562	-	-	-	-	-
P150B	662611 49563	-	-	-	-	-
P120C	-	662611 49564	-	-	-	-
P80C	-	-	662611 49566	-	-	-
Pkg/Case	1/5	1/5	1/5	1/5	1/5	1/5



BODY FILE SHEETS

A975 ceramic grain on a reinforced backing with hook and loop attachment to reduce heat so that the paper lasts extra long. Ideal for sanding body filler. Revolutionary design for maximum vacuum assist virtually eliminates clogging.

GRIT	SPEC	2-3/4" x 16-1/2"		2-3/4" x 8"		2-3/4" x 5"	
		PART #	PART #	PART #	PART #	PART #	PART #
P180B	A975	699573 94466	699573 94474	699573 94459			
P120C	A975	699573 94464	699573 94472	699573 94457			
P80C	A975	699573 94463	699573 94470	699573 94456			
Pkg/Case		50/4	50/4	50/4			



NORTON MULTI-AIR HAND BLOCKS

The ergonomic dust free hand blocks are easy to hold and move in any position. Each block comes with a regulator adapter to control air flow and a reducer to connect to a standard vacuum hose line.

Case	2-3/4" x 16-1/2"		2-3/4" x 8"		2-3/4" x 5"	
	PART #	PART #	PART #	PART #	PART #	PART #
1	699573 96648	699573 96646	699573 96645			

Premium heat-treated grain

B-weight fiber reinforced latex/paper backing

Anti-loading






FEATURES & BENEFITS

- Premium heat-treated grain has a 30% – 50% faster cut rate and extends life
- Premium B-weight latex fiber reinforced paper backing is more flexible, tear resistant and allows for easy disc removal
- Superior bond system optimizes grain adhesion and extends cut life
- Water-based stearate No-Fil improves load resistance

NORGRIP VACUUM AND MULTI-AIR CYCLONIC DISCS

NorGrip hook and loop fastening system provides cooler cutting action and a finer finish.




	 5" VACUUM	 6" VACUUM	 6" MULTI-AIR CYCLONIC
GRIT	PART #	PART #	PART #
P1500B	–	662611 31584	–
P1200B	–	662611 31585	–
P1000B	–	–	666233 90514
P800B	–	–	666233 90513
P600B	662611 31571	–	666233 90512
P500B	–	–	666233 90511
P400B	662611 31573	–	666233 90510
P320B	662611 31575	–	666233 90509
P240B	662611 31577	–	666233 90508
P220B	662611 31578	–	666233 90507
P180B	662611 31579	–	666233 90506
P150B	662611 31580	–	666233 90505
P120B	662611 31581	–	666233 90504
P100B	662611 31582	662611 31599	–
P80B	662611 31583	–	666233 90503
<i>Pkg/Case</i>	<i>50/4</i>	<i>100/4</i>	<i>100/4</i>

NORGRIP SHEET ROLLS

The innovative laser-converted rolls feature the same Cyclonic spiral hole-design found on the Multi-Air Cyclonic disc range which optimizes dust extraction while reducing surface imperfections. Another benefit of the new hole-design is that it does not need to be lined up with the holes on the vacuum file boards or vacuum hand blocks to achieve optimal performance so changeover is fast and easy. In addition the rolls are perforated every 2-3/4" to allow it to be torn easily to fit multiple file board lengths.







	 2-3/4" x 13YDS PERFORATED ROLL
GRIT	PART #
P400B	666233 90517
P320B	666233 90518
P220B	666233 90519
P180B	666233 90520
P150B	666233 90521
P120B	666233 90522
P80B	666233 90523
<i>Pkg/Case</i>	<i>1/4</i>

NORTON A275 OP ALUMINUM OXIDE

NORGRIP BLANK DISCS

NorGrip hook and loop fastening system provides cooler cutting action and a finer finish.










				
	3"	5"	6"	8"
GRIT	PART #	PART #	PART #	PART #
P1500B	662611 147434	662611 131533	662611 131550	—
P1200B	—	662611 131534	662611 131551	—
P1000B	662611 135900	662611 131535	662611 131552	—
P800B	662611 131519	662611 131536	662611 131553	—
P600B	662611 136996	662611 131537	662611 131554	—
P500B	662611 131521	662611 131538	662611 131555	—
P400B	662611 136995	662611 131539	662611 131556	—
P320B	662611 131524	662611 131541	662611 131558	—
P280B	—	—	662611 131559	—
P240B	662611 131526	662611 131543	662611 131560	—
P220B	662611 131527	662611 131544	662611 131561	—
P180B	662611 131528	662611 131545	662611 131562	662611 131661
P150B	662611 140385	662611 131546	662611 131563	—
P120B	662611 128688	662611 131547	662611 131564	662611 131662
P100B	662611 144926	662611 131548	662611 131565	662611 131663
P80B	662611 131532	662611 131549	662611 131566	662611 131664
Pkg/Case	50/4	100/4	100/4	100/4

PSA DISCS

Can be used dry on all automotive finishes to save time and money and increase productivity.



							
	5" TAB DISC	6" TAB DISC	5" DISC ROLL	6" DISC ROLL	8" DISC ROLL	5" VAC DISC ROLL	6" VAC DISC ROLL
GRIT	PART #	PART #	PART #	PART #	PART #	PART #	PART #
P1500B	662611 131448*	662611 131465	—	—	—	—	—
P1200B	662611 131449	662611 131466	—	—	—	—	—
P1000B	662611 131450	662611 131467	—	—	—	—	—
P800B	—	—	662611 131451	662611 131468	—	—	—
P600B	—	—	662611 131452	662611 131469	—	—	662611 131503
P500B	—	—	662611 131453	662611 131470	—	662611 131487	—
P400B	—	—	662611 131454	662611 131471	—	662611 131488	662611 131505
P320B	—	—	662611 131456	662611 131473	662611 131609	662611 131490	662611 131507
P280B	—	—	662611 131457	662611 131474	—	—	662611 131508
P240B	—	—	662611 131458	662611 131475	—	662611 131492	662611 131509
P220B	—	—	662611 131459	662611 131476	662611 131612	662611 131493	662611 131510
P180B	—	—	662611 131460	662611 131477	662611 131613	662611 131494	662611 131511
P150B	—	—	662611 131461	662611 131478	662611 131614	662611 131495	662611 131512
P120B	—	—	662611 131462	662611 131479	662611 131615	662611 131496	662611 131513
P100B	—	—	662611 131463	662611 131480	—	662611 131497	662611 131514
P80B	—	—	662611 131464	662611 131481	662611 131617	662611 131498	662611 131515
Pkg/Case	100/4	100/4	100/6	100/6	100/4	100/6	100/6

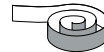
* Non-Stock Item



NORTON A275 OP ALUMINUM OXIDE

PSA SHEET ROLLS

Stick and Sand Sheet Rolls are PSA backed, so you can peel them off easily and stick them on at any length, quickly. Use on hand sanding blocks, file shoes, or file boards. Fits sheet roll dispenser #63642542773.



2-3/4" x 45 YDS



2-3/4" x 30 YDS



2-3/4" x 25 YDS

GRIT	PART #	PART #	PART #
P600B	662611 31679	–	–
P400B	662611 31681	–	–
P320B	662611 31683	–	–
P240B	662611 31685	–	–
P220B	662611 31686	–	–
P180B	662611 31687	–	–
P150B	662611 31688	–	–
P120B	–	662611 31689	–
P100B	–	662611 31690	–
P80B	–	–	662611 31691
<i>Pkg/Case</i>	<i>1/5</i>	<i>1/5</i>	<i>1/5</i>

BODY FILE SHEETS

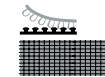
These body file sheets are a popular choice for dry sanding paint, primer, and primer surfacer; also for deburring, removing sand scratches, shaping and finishing plastic filler, and feather-edging repaired areas.



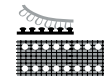
CLIP-ON
2-3/4" x 17-1/2"



PSA
2-3/4" x 16-1/2"



NORGRIP
2-3/4" x 16-1/2"



NORGRIP
2-3/4" x 16" VAC

GRIT	PART #	PART #	PART #	PART #
P400B	–	–	662611 33296	–
P320B	–	–	662611 52692	–
P220B	662611 31647	662611 31635	662611 31641	–
P180B	662611 31648	662611 31636	662611 31642	662611 31654
P150B	662611 31649	662611 31637	662611 31643	–
P120B	662611 31650	662611 31638	662611 31644	662611 31656
P100B	662611 31651	662611 31639	662611 31645	662611 31657
P80B	662611 31652	662611 31640	662611 31646	–
<i>Pkg/Case</i>	<i>50/10</i>	<i>50/10</i>	<i>50/10</i>	<i>50/10</i>

9" x 11" SHEETS

For dry sanding old paint, primer, primer surfacer, and between-color coats; also for deburring, removing sand scratches, shaping and finishing plastic filler, and feather-edging repaired areas. Special No-Fil coating prevents premature loading.



9" x 11"

GRIT	PART #
P1500B	662611 31618
P1200B	662611 31619
P1000B	662611 31620
P800B	662611 31621
P600B	662611 31622
P500B	662611 31623
P400B	662611 31624
P320B	662611 31626
P280B	662611 31627
P240B	662611 31628
P220B	662611 31629
P180B	662611 31630
P150B	662611 31631
P120B	662611 31632
P100B	662611 31633
P80B	662611 31634
<i>Pkg/Case</i>	<i>100/5</i>
<i>+Pkg/Case</i>	<i>50/5</i>

NORTON GOLD RESERVE ALO

Aluminum oxide grain | Strong paper backing | Anti-loading



FEATURES & BENEFITS

- "P" graded premium A/O grain produces a quick, cool cut with a more consistent scratch pattern
- Strong paper backing is conformable and flexible and resists tearing and loading
- Water-based, non-loading stearate increases productivity

PSA DISCS, DISC ROLLS AND NORGRIP DISCS

Norton Gold Reserve is a versatile abrasive product that cuts fast, lasts long, and resists loading.



GRIT	6" PSA TAB DISC		5" PSA DISC ROLL		6" PSA DISC ROLL		6" PSA DISC ROLL		6" NORGRIP		6" VAC NORGRIP	
	PART #	PART #	PART #	PART #	PART #	PART #	PART #	PART #	PART #	PART #	PART #	
P800B	—	—	636425 06164	—	636425 06226	666233 34797	—	—	636425 06226	666233 34797	—	
P600B	—	—	662610 40261	—	636425 06227	666233 34796	—	—	636425 06227	666233 34796	—	
P500B	—	—	636425 06165	—	636425 06228	666233 34795	—	—	636425 06228	666233 34795	—	
P400B	662611 83832	662611 83814	662611 83823	636425 06176	636425 06229	666233 34794	—	—	636425 06229	666233 34794	—	
P320B	662611 83831	662611 83813	662611 83822	636425 06177	636425 06230	666233 34793	—	—	636425 06230	666233 34793	—	
P240B	662611 83830	662611 83812	662611 83821	—	636425 06225	—	—	—	636425 06225	—	—	
P220B	662611 83829	662611 83811	662611 83820	636425 06178	636425 06231	666233 34791	—	—	636425 06231	666233 34791	—	
P180B	662611 83828	662611 83810	662611 83819	636425 06179	636425 06232	666233 34790	—	—	636425 06232	666233 34790	—	
P150B	662611 83827	662611 83809	662611 83818	—	636425 06233	—	—	—	636425 06233	—	—	
P120B	662611 83826	662611 83808	662611 83817	—	636425 06234	666233 34788	—	—	636425 06234	666233 34788	—	
P100B	662611 83825	662611 83807	662611 83816	—	636425 06235	666233 34787	—	—	636425 06235	666233 34787	—	
P80B	662611 83824	662611 83806	662611 83815	636425 06182	636425 06236	666233 34786	—	—	636425 06236	666233 34786	—	
Pkg/Case	100/4	100/4	100/4	25/6	50/4	50/4	—	—	50/4	50/4	—	

PSA SHEET ROLLS

Stick and Sand Sheet Rolls are PSA backed, so you can peel them off easily and stick them on at any length, quickly.








GRIT	2-3/4" x 25 YDS		2-3/4" x 20 YDS	
	PART #	PART #	PART #	PART #
P400B	636425 06147	—	—	—
P320B	636425 06148	—	—	—
P220B	636425 06149	—	—	—
P180B	636425 06150	—	—	—
P150B	636425 06151	—	—	—
P120B	636425 06152	—	—	—
P80B	636425 06153	—	—	—
P80C	—	662611 60325	—	—
Pkg/Case	1/5	1/5	—	—

NORTON GOLD RESERVE ALO



PSA AND NORGRIP DISCS




Norton Gold Reserve tough E-weight backing resists tearing and extends disc life. Ideal for sanding body filler.

					
	6" PSA	8" PSA	6" NORGRIP	8" NORGRIP	6" VAC NORGRIP
GRIT	PART #	PART #	PART #	PART #	PART #
P80E	636425 06217	636425 06220	666233 34800	666233 34802	—
P40E	636425 06216	636425 06219	666233 34801	666233 34803	666233 34785
P36E	636425 06215	636425 06218	—	—	—
Pkg/Case	25/5	25/5	25/4	25/4	25/5



BODY FILE SHEETS

Norton Gold Reserve body file sheets are perfect for sanding body filler without loading.

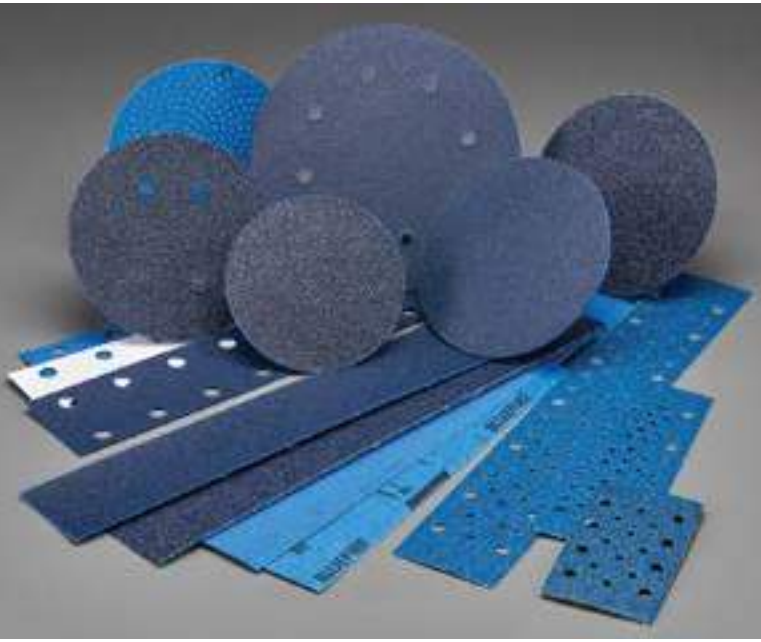
			
	PSA 2-3/4" x 16-1/2"	NORGRIP 2-3/4" x 16-1/2"	NORGRIP 2-3/4" x 16-1/2"
GRIT	PART #	PART #	PART #
P220B	—	636425 06242	—
P180B	—	636425 06241	—
P150B	—	636425 06240	—
P120B	—	636425 06239	—
P100B	—	636425 06238	—
P80B	—	636425 06237	—
P80E	636425 06196	—	666233 34804
P40E	636425 06195	—	666233 34805
P36E	636425 06194	—	—
Pkg/Case	25/5	25/5	25/5



Premium heat-treated grain

E-weight fiber reinforced latex/paper backing

Anti-loading



FEATURES & BENEFITS

- High-strength blue latex/paper backing improves performance and flexibility and reduces curling and edge chipping.
- NorZon zirconia alumina grain is self-sharpening, minimizes heat and improves cut rate.
- Superior bond system optimizes grain adhesion for extended product life.



NORGRIP DISCS - NORTON MULTI-AIR

Norton BlueFire hook and loop NorGrip discs last long and cut quickly, using premium zirconia grain which microfractures to remain sharp and fast cutting. Revolutionary design for maximum vacuum assist virtually eliminates clogging for a cleaner work environment with less dust and contamination



GRIT
P80E
Pkg/Case



6" MULTI-AIR
PART #
662611**181412**
50/4



NORGRIP DISCS

Norton BlueFire hook and loop NorGrip discs last long and cut quickly, using premium zirconia grain which microfractures to remain sharp and fast cutting.



5"



6"



8"



8" VAC

GRIT	PART #	PART #	PART #	PART #
80E	662611 125444	662611 123588	662611 123591	662611 123596
40E	662611 125684	662611 123589	662611 123592	—
36E	—	662611 123590	662611 123593	662611 123598
Pkg/Case	25/4	25/4	25/4	25/4



PSA DISCS

Norton BlueFire PSA discs are ideal for sanding body filler. NorZon grain micro-fractures to improve cut rate, minimize loading, and reduce heat.



5"



6"



8"



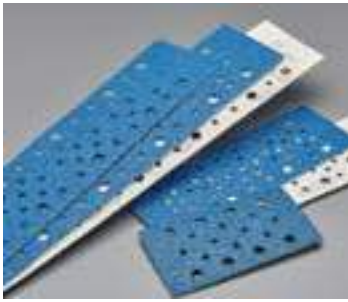
6" VAC



8" VAC




GRIT	PART #	PART #	PART #	PART #	PART #
80E	662611 125244	662611 123573	662611 123576	—	662611 123582
40E	662611 125307	662611 123574	662611 123577	662611 123580	—
36E	662611 125436	662611 123575	662611 123578	—	662611 123584
Pkg/Case	50/4	50/4	25/4	50/4	25/4

NORTON BLUEFIRE ZIRCONIA



NORTON MULTI-AIR BODY FILE SHEETS




Norton BlueFire H835 Zirconia grain on a reinforced backing with hook and loop attachment which reduces heat so that the paper lasts extra long. Ideal for sanding body filler. Revolutionary design for maximum vacuum assist virtually eliminates clogging for a cleaner work environment with less dust and contamination. Cutting surface remains clean offering a consistent cut throughout the life of the body file sheet with no clogging or loading

			
GRIT	PART #	PART #	PART #
P40E	699573 94450	699573 94363	699573 94449
Pkg/Case	50/4	50/4	50/4



NORTON MULTI-AIR HAND BLOCKS

The ergonomic dust free hand blocks are easy to hold and move in any position. Each block comes with a regulator adapter to control air flow and a reducer to connect to a standard vacuum hose line.




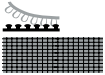
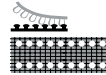
			
	PART #	PART #	PART #
Case	1	1	1



NORGRIP, PSA, AND CLIP-ON BODY FILE SHEETS

Norton BlueFire Body File Sheets come in three different types: Clip-On, PSA, and NorGrip. Self-sharpening NorZon grain improves cut rate, minimizes loading, and reduces heat. Tough E-weight latex reinforced paper backing resists tearing.

Norton BlueFire is ideal for sanding body filler.

					
GRIT	PART #	PART #	PART #	PART #	PART #
180E	662611 126511	—	—	—	—
100E	662611 126512	662611 125595*	—	—	—
80E	662611 123620	662611 123608	662611 123611	662611 123614	662611 123617
40E	662611 123621	662611 123609	662611 123612*	662611 123615	662611 123618
36E	662611 123622	662611 123610	662611 123613*	662611 123616	662611 123619*
Pkg/Case	50/5	50/5	50/5	25/5	25/5
+Pkg/Case		50/10			

* Non-Stock Item



Premium abrasive grain

Flexible,
specially-treated backing

Consistent finish is easy
to buff

FEATURES & BENEFITS

- Specially treated waterproof paper does not require soaking, is curl resistant and will not deteriorate
- Premium abrasive grain last long and cuts fast.
- Ultra flexible backing resists cracking, tearing and wrinkles
- Advanced coating process for a consistent scratch pattern that buffs out faster



SHEETS AND DISCS

Norton Black Ice works great wet or dry and gives the same cut no matter how you use it. If you prefer the paper to be wet, just a spritz of water is all that's needed. Or, if you like to soak your paper, go ahead because Norton Black Ice has curl resistance built right in so it stays flat and Norton Black Ice will not deteriorate, no matter how long you leave it in water.

GRIT	3" NORGRIP DISC PART #	5-1/2" x 9" PART #	9" x 11" PART #
2500B	662611 47432	662611 39369	662611 39377
2000B	662611 47433	662611 39370	662611 39378
1500B	—	662611 39371	662611 39379
1200B	—	662611 39372	662611 39380
1000B	—	662611 39373	662611 39381
P800B	—	662611 39374	662611 39382
P600B	—	662611 39375	662611 39383
P500B	—	—	662611 39384
P400B	—	—	662611 39385
P320B	—	—	662611 39386
P240B	—	—	662611 39388
P220B	—	—	662611 39389
Pkg/Case	50/4	50/5	50/5



Aluminum oxide grain | Paper backing | Anti-loading



FEATURES & BENEFITS

- "P" graded A/O grain produces a quick cut with a consistent scratch pattern
- Paper backing is conformable and flexible
- Water-based, non-loading stearate resists loading



9" x 11" SHEETS MERIT PB273

For dry sanding old paint, primer, primer surfacer, and between-color coats; also for deburring, removing sand scratches, shaping and finishing plastic filler, and featheredging repaired areas. Special coating prevents premature loading.

GRIT	9" x 11" PART #
P400B	666233 11870
P320B	666233 11871
P240B	666233 11879
P220B	666233 11873
P180B	666233 11874
P150B	666233 11875
P120B	666233 11876
P100B	666233 11877
P80B	666233 11878
<i>Pkg/Case</i>	<i>100/5</i>
<i>*Pkg/Case</i>	<i>50/5</i>



Defect removal

Premium aluminum
oxide grain



Smooth film backing

FEATURES & BENEFITS

- Smooth film backing for a consistent finish that buffs out easily and quickly
- Premium aluminum oxide grain cuts fast and lasts longer
- Anti-loading agent produces a uniform finish that buffs out faster and eliminates pigtails and costly re-work





NORTON PURE ICE Q175 NORGRIP FINE GRIT FILM FINISHING DISCS

GRIT	COLOR	 	
		3"	6"
P1500	Blue	776960 88704	776960 88716
P1200	Green	776960 88703	776960 88715
P1000	Red	776960 88702	776960 88714
P800	Black	776960 88701	776960 88713
<i>Pkg/Case</i>		<i>50/4</i>	<i>50/4</i>



NORTON Q275 NORGRIP FINE GRIT FILM FINISHING DISCS

GRIT	 	
	3"	6"
P1500	662611 01600	662611 01615
P1200	662611 01601	662611 01616
P1000	662611 01602	662611 01617
P800	662611 01603	662611 01618
<i>Pkg/Case</i>	<i>50/4</i>	<i>50/4</i>



Scratch refinement

Foam backing

Bufs out easily

FEATURES & BENEFITS

- Integrated foam backing is conformable to contours and eliminate pigtails and costly re-work
- Open mesh design for a uniform scratch pattern and allowing equal pressure distribution for quicker sanding
- Produces a semi-polished finish that is quick and easy to buff out



NORTON ICE NORGRIP FINISHING FOAM DISCS

Norton Ice Finishing Foam discs, used moist, will produce a semi-polished surface which greatly reduces buffing time.

GRIT	COLOR	3"		6"	
		PART #	PART #	PART #	PART #
3000	Green	636425 06020	636425 06013	—	—
2000	Magenta	636425 06021	636425 06014	—	—
1500	Blue	636425 06022	636425 06015	—	—
Back-Up Pad	—	—	—	636425 06128	636425 06130
Pkg/Case		6/4	15/4	10/1	5/1



Water soluble

Easy clean up

No cross contamination

FEATURES & BENEFITS

- Water soluble formula is VOC compliant and very easy to clean up
- 1 polish, 3 pads is a simple system in which the polish matches the cut of the pad for optimal performance that reduces inventory
- Premium micro-fine abrasives remove swirl marks, haze, and sand scratches quickly



NORTON LIQUID ICE EXTRA-CUT

Water soluble Norton Liquid Ice Extra-Cut is easy to use and easy to clean up. Norton Liquid Ice Extra-Cut is engineered to be used with a selection of 3 pads, depending on the finish required.

DESCRIPTION	PART #	PKG/CASE
Quart	636425 97116	1/4
Gallon	636425 06078	1/2



NORTON LIQUID ICE ULTRA-FINE MACHINE GLAZE

Use on its own for fine scratch removal or as Step 3 in place of Norton Liquid Ice Extra-Cut to eliminate swirl marks and produce a high gloss finish. Ideal for dark colored vehicles.

DESCRIPTION	PART #	PKG/CASE
Quart	636425 06092	1/4



CLEAN-UP/ DETAILER SPRAY

The spray detailer easily cleans up excess buffing residue and provides paint protection. Just spray it on and wipe it off with a Blue Magnet microfiber cloth.

DESCRIPTION	PART #	PKG/CASE
32 oz. Spray Bottle	636425 42082	1/4
Blue Magnet Microfiber Cloth	636425 04402	5/4



8" BUFFING/POLISHING WAFFLE PADS

These pads can be used with Norton Liquid Ice Extra-Cut following the step numbers or they can also be used with Mothers® compounds and polish.

DESCRIPTION	PART #	PKG/CASE
NorGrip Back-Up Pad (5/8"-11)	636425 42080	1/3
Orange Waffle – Step 1	636425 06379	1/6
Blue Waffle – Step 2	636425 06380	1/6
White Waffle – Step 3	636425 06381	1/6



BUFFING/POLISHING PADS

These pads can be used with Norton Liquid Ice Extra-Cut following the step numbers or they can also be used with Mothers® compounds and polish.

DESCRIPTION	PART #	PKG/CASE
NorGrip Back-Up Pad (5/8"-11)	636425 42080	1/3
Super Cut Wool Pad – Step 1	636425 42077	1/6
Blue Cutting Foam Pad – Step 2	636425 42078	1/6
White Finishing Foam Pad – Step 3	636425 42079	1/6



3" BUFFING/POLISHING PADS

For small spot repair areas, the 3" pads work just the same as the larger pads.

DESCRIPTION	PART #	PKG/CASE
3" NorGrip Back-Up Pad (5/16"-24")	636425 06128	10/1
3" Super Cut Wool Pad – Step 1	636425 43832	10/4
3" Blue Cutting Foam Pad – Step 2	636425 05459	10/4
3" White Finishing Foam Pad – Step 3	636425 05460	10/4



Consistent cut and no wild scratches

Perforated

Strong, yet flexible



FEATURES & BENEFITS

- Advanced resin formulation evenly coats the fibers allowing for a more consistent cut and added strength and resists tearing
- Consistent grain sizing produces a uniform scratch pattern with no wild scratches
- Consistent grain distribution throughout thickness for a consistent cut for full use of scuff pad and longer life
- Perforated for quick, easy pad re-sizing without jagged edge

Maroon (320/400)

- Quick and aggressive cut
- Tear-resistant

Gray (800/1000)

- Works with or without Scuff Gel
- Quick cut, uniform finish
- Incredibly flexible yet tear-resistant

Gold (1000/1200)

- Ideal for pearls and metallics
- Works with or without Scuff Gel



NORTON BEAR-TEX SCUFF PADS AND PERFORATED ROLLS

Bear-Tex pads offer a consistently graded grain in an advanced resin system which provides a super fast cut without wild scratches. Rolls are perforated every 3" and are packaged in a protective plastic wrap for easy dispensing.

DESCRIPTION	COLOR	6" x 9" PAD	6" x 9" PAD	4" x 30" ROLL
		PART #	PART #	PART #
Primer Prep	Maroon	662610 58000	—	636425 03009
Color Prep	Gray	662610 58002	—	636425 02999
Clear Blend Prep	Gold	—	662610 58005	—
Non-Abrasive	White	662610 58001	—	—
Pkg/Case		20/3	10/3	1/1



THIN-FLEX NORTON BEAR-TEX PADS, ROLLS, AND DISCS

Thin-Flex is a very flexible, yet strong product for use on contoured surfaces and for getting into tight spaces. It can be used for fine finishing and surface preparation. Rolls are perforated every 3". The recommended back-up pad for the discs is #06145.

DESCRIPTION	COLOR	4-1/2" x 9" PAD	6" DISC	4" x 30' ROLL PLASTIC WRAP	4" x 30' ROLL BOXED
		PART #	PART #	PART #	PART #
Primer Prep	Maroon	636425 06166	666233 34770	636425 03023	776960 75500
Color Prep	Gray	636425 06167	666233 34771	636425 03021	776960 75502
Clear Blend Prep	Gold	662611 13519 *	662611 13517 *	—	—
Pkg/Case		25/4	25/4	1/1	1/3
*Pkg/Case		(10/10)	(10/4)		



SCUFF GEL

Formulated for consistent abrasion for paint adhesion. Use with Norton Bear-Tex gray or gold pads. Cleans, de-greases and abrades in one step. Rinses off easily and completely. Water-based formula, very low in VOC

DESCRIPTION	SIZE	PART #
Scuff Gel	24.7 oz. - 700 grams	076607 05376
Pkg/Case		1/6



Uniform finish | Can be used moist or dry | Conformable foam backing

FEATURES & BENEFITS

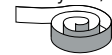
- Norton A275 on foam back backing cuts fast and is long-lasting without leaving finger marks when hand sanding primer
- Water resistant allows for the foam pads to be used moist
- Creates a uniform finish minimizing "difficult to cover" sand scratches that prove challenging for water-based paints

GRIT	APPLICATION
P320, P400	Feather-edge, scuff primer, scuff new parts before painting
P500, P600	Prepare panel for base coat
P800, P1000	Sand clear coat, remove minor defects



ROTOLO FOAM

Rotofoam pre-cut sheets, conveniently packaged in a roll form, are ideal for fine sanding on round edges, contours, and curves, providing an outstanding finish on primers and top coats. Perforated every 5-1/2".



4-1/2" x 82'

GRIT	PART #
P320	636425 57606
P400	636425 57608
P500	636425 57611
P600	636425 57612
P800	636425 57613
P1000	636425 57616
<i>Pkg/Case</i>	<i>1/2</i>

FEATURES & BENEFITS

- Abrasive grain coated on a sponge backing allows for wet or dry sanding without leaving finger marks
- Grit is printed on the sponge for easy identification of the right product to use
- Highly conformable allowing for sanding on bumpers, jambs, and small parts as well as a perfect solution for contours and edges

GRIT DESIGNATION	FINISH GENERATED	APPLICATION
Medium	P180/P120	Scuff, shaping filler
Fine	P400/P320	Feather-edge, scuffing primer, scuffing new parts before painting
Super Fine	P600/P500	Preparing panel for base coat
Ultra Fine	P1000/P800	Sanding base coat, removing clear coat defects
Micro Fine	P1500/P1200	Clear coat sanding, removing minor defects



NORTON SOFTTOUCH SPONGES

The finishing action of sponges generates a finer finish than conventional coated abrasive products. The coarser grit is the finish achieved when sanding dry and the finer grit is the finish achieved when sanding wet.



4-1/2" x 5-1/2" x 3/16"

DESCRIPTION	PART #
Medium	076607 03074
Fine	076607 03075
Super Fine	076607 03076
Ultra Fine	076607 03077
Micro Fine	076607 03078
<i>Pkg/Case</i>	<i>20/4</i>

Extra-coarse ceramic
alumina grain

Tough synthetic fibers

Aggressive cut

FEATURES & BENEFITS

- Open web construction resists loading is effective on sharp, jagged surfaces and a great alternative to wire brushes
- Synthetic web impregnated with abrasive will not rust
- Thick and durable extending the product life



NORTON BLAZE RAPID STRIP TR+ DISC

Removes rust and paint from door jambs, seams, and difficult to reach areas. Rust free alternative to a wire brush. Rugged design provides long life and continuous cutting action.



	RPM	BACK-UP PAD	4" TR+
DESCRIPTION		PART #	PART #
Norton Blaze	8,000	—	666233 31054
Back-Up Pad	—	636425 55106	—
<i>Pkg/Case</i>		<i>1/1</i>	<i>5/1</i>



NORTON BLAZE RAPID STRIP DISC WITH MANDREL

Removes rust and paint from door jambs, seams and difficult to reach areas. Rust free alternative to a wire brush. Mandrel assembly will adapt discs for use on portable tools. The assembly consists of a mandrel, nut and two washers.



	RPM	MANDREL	4" x 1/4" HOLE
DESCRIPTION		PART #	PART #
Norton Blaze	6,000	—	662610 09324
Mandrel with 3-1/16 x 1/4" shank	—	662610 09502	—
<i>Pkg/Case</i>		<i>1/1</i>	<i>5/4</i>



NORTON BLAZE SPEED-LOK TR RAPID STRIP DISC

Great for removing rust, undercoating, seam-sealers, and stone guards. Use in truck beds, door jambs, and hard-to-reach areas like wheel wells and undercarriage. Use to remove oxidation from tire rims and to remove rust from brake assemblies.

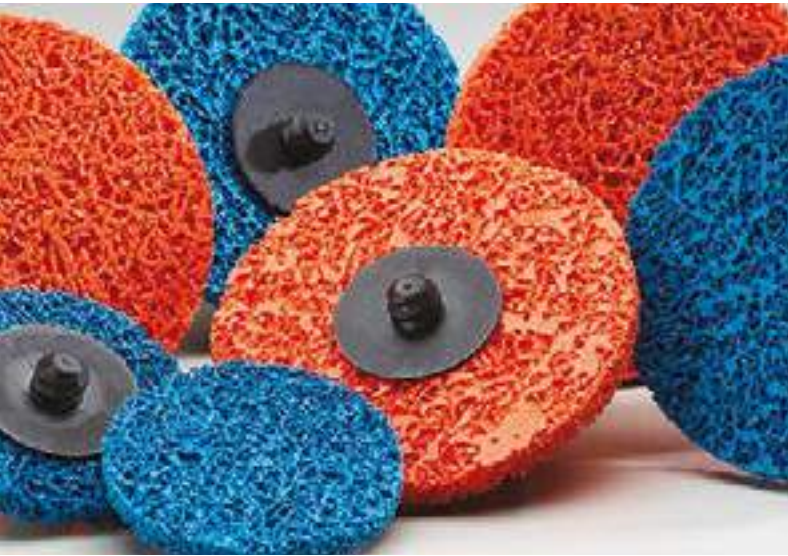


	RPM	2" TR	3" TR
DESCRIPTION		PART #	PART #
Norton Blaze	15,000	666233 31051	—
Norton Blaze	12,000	—	666233 31053
Back-Up Pad	—	666233 55103	666233 55105
<i>Pkg/Case</i>		<i>10/1</i>	<i>10/1</i>

Engineered abrasives

Grind in 3D

8X Life



FEATURES & BENEFITS

- Seeded Gel (SG) ceramic – Norton Blaze has a quicker cut rate and longer life compared to conventional abrasives
- Proprietary Norton Vortex aluminum oxide aggregate grain (Blue) performs the medium to fine grit steps of traditional discs in an easy one-step operation
- New construction: abrasive is distributed throughout the entire disc (top, bottom and side) so all three faces can be used and providing 3 - 8 times the life of competitive surface blending discs
- Special resin chemistry resists shedding when used on sharp edges, making it ideal for deburring and creates no smearing

NORTON BLAZE AND NORTON VORTEX RAPID BLEND DISCS

Ideal for removing surface rust, blending out grind marks, and removing coatings from automotive surfaces. Norton Blaze (orange) can also be used to remove seam sealer and undercoating without loading. Norton Vortex (blue) is great for removing gaskets and works very well on aluminum without loading or smearing. The discs are thin enough to get into tight spots but durable enough to last. Norton Blaze ceramic grain ensures a fast cut with long life. Norton Vortex grain cuts faster and finishes finer than conventional aluminum oxide abrasives. Both can be used on the face, side, and back. Use with a 1" back-up pad to allow use of the top surface of the disc and allow the disc to conform to contours.



2" TR

PART #

666233**38632**

666233**34782**

10



3" TR

PART #

666233**38633**

666233**34783**

10

DESCRIPTION

Blaze (Orange)

Vortex (Blue)

Case



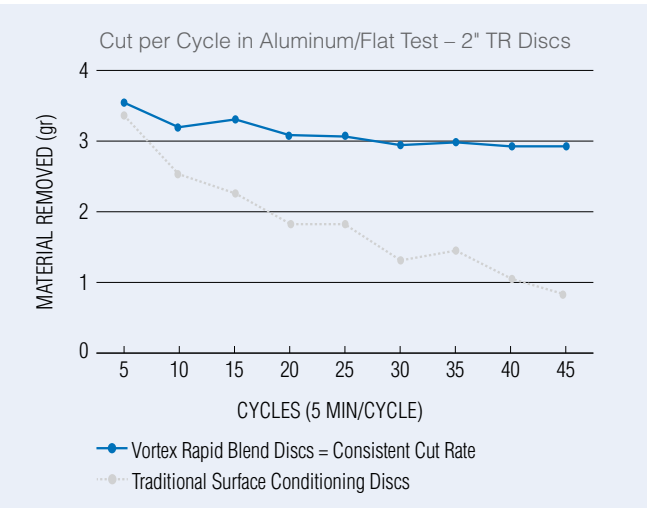
TOP



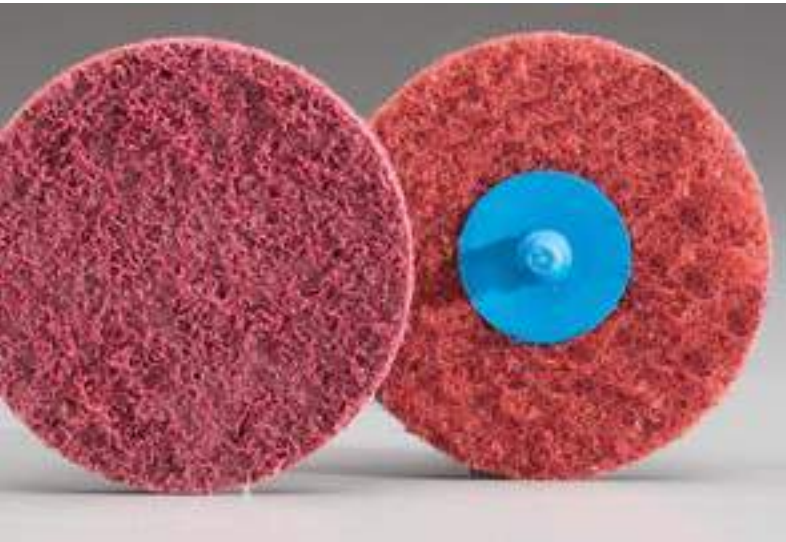
BOTTOM



SIDE



2" AND 3" RAPID PREP GRINDING DISCS



Cuts coarse/finishes fine | Lasts Longer | No smearing

FEATURES & BENEFITS

- Proprietary Norton Vortex aluminum oxide aggregate grain has a consistent cut and finish in addition to a fast cutting speed and finish of finer grits
- New grain coating method is more resistant to edge wear and lasts up to 4X longer than competitive products
- New resin system does not smear and will not load on aluminum and soft metals



NORTON BEAR-TEX VORTEX RAPID PREP DISCS

Norton Bear-Tex Vortex surface blending discs deliver superior, consistent finishes whenever you need to clean, de burr, blend, or finish. Ideal for removing rust and oxides, blending out disc marks, and removing coatings and gasket residues. Product color coding (by grit) makes work fast and easy.



2" TR VORTEX

PART

Very Fine (320) 666233**90502**

Medium (120) 666233**90501**

Coarse (80) 666233**90500**

Case 25



3" TR VORTEX

PART

Very Fine (320) 666233**35437**

Medium (120) 666233**35430**

Coarse (80) 666233**35417**

Case 25



NORTON BEAR-TEX SPEED-LOK TR RAPID PREP SURFACE BLENDING DISCS

Ideal for removing rust and oxides, blending out disc marks, and removing coatings and gasket residues from automotive surfaces. Thick, reinforced non-woven backing is impregnated with tough aluminum oxide abrasive. New resin formulation will not smear.



2" TR BEAR-TEX

PART

Very Fine (320) 662610**09189**

Medium (120) 662610**09190**

Coarse (80) 662610**09191**

Case 25



3" TR BEAR-TEX

PART

Very Fine (320) 662610**09192**

Medium (120) -

Coarse (80) 662610**09194**

Case 25



2" AND 3" SPEED-LOK TR GRINDING DISCS



Premium performance abrasives

Easy twist-on / twist-off system

Rugged backing for extended life

FEATURES & BENEFITS

- Premium SG ceramic and zirconia alumina grain self-sharpening for an aggressive, consistent cut and long life
- Grinding aid coating produces minimal loading and burn-free grinding of heat-sensitive materials for a longer life
- Heavy duty backing allows for reduced edge wear extending the life of the disc



NORTON BLAZE SPEED-LOK TR DISCS

Norton Blaze self-sharpening design is ideal for high-pressure, heavy metal removal applications.

GRIT	2" TR	3" TR
	PART #	PART #
80	662611 62324	662611 62334
60	662611 62322	662611 62332
50	662611 62320	662611 62330
36	662611 62318	662611 62328
Case	25	25



NORTON BLUEFIRE SPEED-LOK TR DISCS

NorZon zirconia alumina self-sharpening abrasive cuts fast and cool to minimize heat build-up.

GRIT	2" TR	3" TR
	PART #	PART #
80	662611 121049	662611 121054
60	662611 121048	662611 121053
50	662611 138670	662611 138673
36	662611 138671	662611 138674
24	662611 138672	662611 138675
Case	25	25



SPEED-LOK BACK-UP PADS

Speed-Lok TR are compatible with similar competitive attachment systems.

DESCRIPTION	1" BACK-UP PAD	2" BACK-UP PAD	3" BACK-UP PAD
	PART #	PART #	PART #
Speed-Lok TR	088341 164037	662610 55103	662610 55105
Case	1	10	10



Long lasting

Consistent finish

Ergonomic

FEATURES & BENEFITS

- Durable polyester flaps improve life, grain retention, and wear evenly creating a more consistent, better finish with a cooler cut increasing the bottom line
- High strength plastic back design is lightweight and absorbs vibration allowing for greater control and technician comfort improving productivity
- 2" and 3" diameter discs get into hard to reach areas and allow for easy storage while maintaining required cut and life
- Can be used on high speed die grinders responding to the demand for smaller, ergonomically-friendly tools that require less effort, while delivering better results



NORTON BLAZE MINI FLAP DISCS

Blaze Mini Flap discs eliminate the conventional 2-step process in grinding edges and removing welds and rust. Featuring the latest-generation ceramic alumina abrasive these mini flap discs have 50-200% longer life versus the competition on stainless, titanium, and super alloys.

GRIT	2"	3"
	PART #	PART #
P120	776960 90149	776960 90154
P80	776960 90148	776960 90153
P60	776960 90147	776960 90152
P40	776960 90146	776960 90151
P36	776960 90145	776960 90150
PKG.	10	10



NORTON BLUEFIRE MINI FLAP DISCS

The abrasive technology used in the Norton BlueFire mini flap discs combined with the layered flap design wears away evenly, producing a high-quality and consistent finish. Strong zirconia alumina plus abrasive delivers aggressive cut rate and up to 30% longer life on mild carbon steel and welds and the semi-open coat impedes loading on aluminum.

GRIT	2"	3"
	PART #	PART #
P120	776960 90169	776960 90174
P80	776960 90168	776960 90173
P60	776960 90167	776960 90172
P40	776960 90166	776960 90171
P36	776960 90165	776960 90170
PKG.	10	10



2" – 5" NORKUT/BEAR-TEX AVOS GRINDING DISCS



NORTON NORKUT GRINDING DISCS

NorZon grain is resin bonded to a unique backing which resists cracking and breaking and can be cut down up to the 1" core. Use the cores to grind "pinch" welds and other hard to reach areas. Two quick-change mandrels are used on most popular tools: 7/16"-20 thread for use with hand held pneumatic grinders and 1/4" mandrel for use on automotive drills.



3" DISC		MANDREL
GRIT	PART #	PART #
50	636425 03658	—
36	636425 03657	—
24	636425 03656	—
7/16"-20 Mandrel	—	636425 03659
1/4" Mandrel	—	636425 03660
Pkg/Case	20/4	5/10



NORTON BEAR-TEX AVOS SPEED-LOK DISCS

Very Fine: removes 180-320 grit grind lines and is excellent for paint preparation.

Medium: removes 120-180 grit grind lines and is excellent for cleaning and rust removal.

Coarse: removes 60-120 grit grind lines and is excellent for deburring.



5"		PART #
GRIT	COLOR	PART #
Very Fine	Blue	666233 74824
Medium	Maroon	666233 74819
Coarse	Brown	666233 74818
Pkg/Case		10/4



5" – 9" FIBER GRINDING DISCS



Premium performance abrasives

Grinding aid for heat reduction

Rugged backing for extended life

FEATURES & BENEFITS





- Premium SG ceramic and zirconia alumina grain is self-sharpening for an aggressive, consistent cut and extended disc life
- Grinding aid coating for minimal loading, reduced heat and a longer life
- Heavy Fiber backing has maximum strength and tear resistance for a long life



NORTON BLAZE GRINDING DISCS

The Norton SG Blaze grain, self-lubricating super size treatment and heavier fiber backing, create better finishes and longer life on stainless and other tough applications.





The 5" discs are available in a convenient, re-sealable foil pack to help control humidity and prevent curling.

	 5" x 7/8" FOIL PACK	 5" x 7/8"	 7" x 7/8"	 9-1/8" x 7/8"
GRIT	PART #	PART #	PART #	PART #
80	–	699573 98009	699573 98014	–
50	662544 64820	699573 98007	699573 98012	699573 98017
36	662544 64821	699573 98006	699573 98011	699573 98016
24	662544 64822	699573 98005	699573 98010	699573 98015
Case	10/50	25	25	25



NORTON RED HEAT GRINDING DISCS





The ceramic grain is ideal for high pressure, heavy metal removal applications such as weld grinding.

	 5" AVOS	 5" x 7/8"	 7" x 7/8"	 9-1/8" x 7/8"
GRIT	PART #	PART #	PART #	PART #
80	–	776960 08422	776960 08432	–
60	–	776960 08414	776960 08431	–
50	776960 08475	776960 08413	776960 08430	–
36	776960 08474	776960 08412	776960 08429	776960 08440
24	776960 08471	776960 08407	776960 10018	–
Case	10	25	25	25



NORTON BLUEFIRE GRINDING DISCS

Zirconia alumina grain provides a quick initial cut and a self-sharpening action continuously expose sharp, new cutting points. Ideal for lighter grinding or applications requiring a cool cut to minimize heat build up.

	 5" AVOS	 5" x 7/8"	 7" x 7/8"	 9-1/8" x 7/8"
GRIT	PART #	PART #	PART #	PART #
80	–	662611 38600	662611 38590	–
60	–	662611 38601	662611 38591	–
50	662611 26558	662611 38561	662611 38592	662611 38582
36	662611 26557	662611 38562	662611 38593	662611 38583
24	662611 26556	662611 38563	662611 38594	662611 38584
Case	10/4	25	25	25

Remove spot welds faster than bits

Cool cut

Gets into tight spots



FEATURES & BENEFITS

Norton Blaze

- Norton SG ceramic alumina grain is self-sharpening for consistent, aggressive cut and longer life
- Y-wt. polyester cloth backing provides edge-fray resistance for improved grinding throughout belt life
- Improved resin bond system significantly improved belt life due to exceptional grain adhesion
- Advanced "super size" grinding lubricant allows for a cooler cutting during the life of the belt

Norton BlueFire

- Self-sharpening zirconia alumina for fast cut and long life
- High performance resin bond has a strong grain adhesion and longer life
- Flexible X-wt. polyester backing for moderate to light pressure applications



PORTABLE FILE BELTS

Portable file belts are designed to be used for spot weld and hem flange removal as well as grinding in other tight areas. The 40 and 60 grit belts are ideal for spot weld removal on steel followed by the 80 and 120 grit belts for weld dressing and refinement.

	NORTON BLAZE	NORTON BLAZE	NORTON BLUEFIRE	NORTON BLUEFIRE
SIZE	PART #	PART #	PART #	PART #
1/2" x 18"				
40	699573 98021	776960 69243	662544 44193	666233 98278
60	699573 98022	776960 69244	780727 28569	666233 73756
80	699573 98023	776960 69245	780727 28568	666233 73757
120	662610 41384	776960 69246	780727 28567	666233 73758
3/8" x 13"				
60	699573 45359	—	780727 40295	—
80	699573 92150	—	780727 36062	—
<i>Pkg/Case</i>	<i>1/50</i>	<i>5/25</i>	<i>1/50</i>	<i>5/25</i>



NON-WOVEN PORTABLE FILE BELTS

		NORTON BEAR-TEX
SIZE	COLOR	PART #
1/2" x 18"		
Coarse	Brown	662610 55309
Medium	Maroon	662610 55310
Very Fine	Blue	662610 55311
<i>Pkg/Case</i>		<i>1/24</i>





Premium abrasive grain | Durable resin bond | Fiberglass reinforced

FEATURES & BENEFITS

- 100% high performance ceramic alumina grain for a faster, cooler cut and longer wheel life
- High performance resin bond for a long wheel life
- Fiberglass reinforcement maintains structural integrity



NORTON MEDALLION CUT-OFF BLADES

Norton Medallion cut-off blades deliver unmatched performance on the job. They are the ultimate choice for cool, easy, free-cutting of sheet metal, or heavy duty cutting of muffler clamps, bolts, and steel rods up to 3/4" thick, as well as spot weld grinding.

SIZE D x T x H	3" PART #	RPM
3" x 1/32" x 3/8"	076607 89032	25,465
3" x 1/16" x 3/8"	076607 89030	25,465
3" x 3/16" x 3/8"	076607 89034	25,465
Pkg/Case	5/10	

Do not use on tool without a guard.



SMALL DIAMETER REINFORCED CUT-OFF WHEELS

Excellent for sheet metal work, cutting clamps and rusted bolts. Follow all safety precautions.

SIZE D x T x H	NORZON PLUS	GEMINI	PERFORMANCE	VALUE	RPM
	PART #	PART #	PART #	PART #	
3" x 1/32" x 3/8"	—	—	—	076607 89011	21,260
	—	—	076607 89018	—	26,570
3" x 1/16" x 3/8"	—	—	—	076607 89012	21,260
	—	—	076607 89014	—	26,570
4" x .035" x 3/8"	662435 10675	662435 10630 FC	—	—	19,100
4" x 1/16" x 3/8"	662435 10677 FC	662435 10655 FC	—	—	19,100
Pkg/Case	25/1	25/1	5/20	100/4	

FC = Free Cut

Do not use on a tool without a guard.

SAFETY TIP

Always wear protective safety equipment and never exceed the RPM shown on the wheel.

Color-coded

Premium abrasives

Full line of
abrasive products



FEATURES & BENEFITS

- Consumer-friendly packaging features attractive, color-coded packaging to appeal to the DIY end user
- Features same high-quality, performance abrasive as professional products
- Full line of hand and power sanding abrasives designed to take the guesswork out of making the simpler, right choice



STICK & SAND SANDING DISCS

For orbital sanding various autobody applications with the swiftness of a power tool and the maximum productivity of an abrasive product that cuts fast, lasts long, resists loading and produces a consistent scratch pattern.

GRIT	6" NO-FIL DISCS		6" PSA DISCS		8" PSA DISCS	
	PART #	PART #	PART #	PART #	PKG/CASE	PKG/CASE
P400B	076607 00345	—	—	—	5/10	5/10
P320B	076607 00346	—	—	—	5/10	5/10
P220B	076607 00347	—	—	—	5/10	5/10
P180B	076607 00348	—	—	—	5/10	5/10
P80B	076607 00350	—	—	—	5/10	5/10
80E	—	076607 00351	076607 00762	—	5/5	5/5
40E	—	076607 00352	076607 00763	—	5/5	5/5



DRY SAND SHEETS

Superior versatility of a full sheet product for sanding old paint, primer and between color coats to repair surfaces; the premium aluminum oxide abrasive with anti-clog coating (No-Fil) on a strong paper backing makes quick work of the project.

GRIT	9" x 11"	
	PART #	PKG/CASE
P320B	076607 00629	5/10
P220B	076607 00630	5/10
P180B	076607 00631	5/10
P80E	076607 00633	5/10
P40E	076607 00634	3/10

WET SAND SHEETS

Get the same versatility of a premium full sheet product with the flexibility of a using it for wet, oil, or dry sanding. The specially-coated waterproof paper will not deteriorate or curl when wet - which means you can take the time needed to finish the job at hand.

GRIT	9" x 11"	
	PART #	PKG/CASE
2000B	076607 00491	5/10
1500B	076607 00492	5/10
1200B	076607 00493	5/10
1000B	076607 00494	5/10
P800B	076607 00495	5/10
P600B	076607 00496	5/10
P400B	076607 00497	5/10
P320B	076607 00498	5/10
P220B	076607 00499	5/10



STICK & SAND BODY FILE SHEETS

Specifically-designed for use on a body file board/sander with a premium abrasive and reinforced backing to sand body filler with controlled ease.

2-3/4" x 16-1/2"

GRIT	PART #	PKG/CASE
80E	076607 00322	3/10
40E	076607 00323	3/10



SCUFF PADS

Bear-Tex pads are ideal for contoured and tight areas. The consistently-graded grain in an advanced resin formulation increases strength to avoid tearing and shredding. Use maroon pads before primer and on primed surfaces. Use gray pads for final scuffing of blend panels.

6" x 9"

GRIT		PART #	PKG/CASE
Maroon	Primer/Prep	076607 00256	3/10
Gray	Color Prep	076607 00257	3/10



SPEED-LOK TR GRINDING DISCS

The zirconia alumina grain provides aggressive cutting action ideal for pinch welds and hard-to-reach areas. The quick-change Speed-Lok attachment makes allows for faster product changes for increased productivity.

3"

GRIT	PART #	PKG/CASE
36	076607 00518	3/10
24	076607 00517	3/10



GRINDING DISCS (FIBER)

The zirconia alumina grain provides a quick initial cut to strip away coatings. The self-sharpening grain continuously exposes new cutting points for extended disc life while running cool and minimizing heat buildup.

5"

GRIT	PART #	PKG/CASE
36	076607 00363	2/10
24	076607 00362	2/10

Powerful,
quiet technology

Lightweight
and mobile

Organization
and proficiency



FEATURES & BENEFITS

- Energy efficient and extremely quiet design
- Compact, smooth-edged design to maneuver tight spaces effortlessly.
- Extremely lightweight 16.5' coaxial anti-static hose is easy to store and delivers improved ergonomics
- Versatile design and enclosed storage area allows for customization improving cycle times and reducing waste
- An automatic filter cleaning system guarantees the greatest amount of dust removal preventing the vacuum from loading without interrupting work or reducing extraction

Low Maintenance – An automatic filter cleaning system guarantees the greatest amount of dust removal preventing the vacuum from loading without interrupting work or reducing extraction



Air cycle during normal operation



Air cycle during filter cleaning



NORTON VAC RACK BUNDLE

A customizable mobile work station that keeps technicians clean and organized, increases efficiency and the bottom line. The Norton VAC RACK bundle has the essentials needed for paint and body applications, allowing easy access for technicians to choose Norton abrasives, tools and accessories required to complete the job.

PART #	DESCRIPTION	QTY
699573 12400	VAC RACK Cart	1
	Vacuum System	1
	16.5' Pneumatic anti-static hose	1
	2-way Terminal	1
	Tool Hooks	2
	3" Hooks	6
	Shelves	2



FILTERS

The filter bags have a cap to keep dust in during disposal.

PART #	DESCRIPTION	QTY/CS
699573 12643	Filter bags	5
699573 12646	Polyester filter	1



CONNECTORS

The 2-way terminal allows for two hoses and tools to connect to the vacuum and run simultaneously. The rubber connection is a threaded hose fitting without a flow gauge.

PART #	Description	QTY/cs
699573 12640	2-way terminal	1
699573 12641	Threaded rubber connection for hose	1



MULTI-HOLE BACK-UP PAD

The multi-hole pattern combined with the 10 channels on the side of the back-up pad provide an air flow that increases dust extraction on both horizontal and vertical surfaces for a cleaner work area. The back-up pad is designed to obtain a low center of gravity to ensure better control and precision during all phases of the sanding process.

PART #	DESCRIPTION	QTY/CS
699573 12647	Multi-hole back-up pad	5
699573 45337	Multi-hole interface pad	4



ANTI-STATIC HOSES

The 16.5' lightweight, anti-static hoses are treated to prevent the buildup of static electricity caused by dust as it moves through them. The hose for a pneumatic tool includes an integrated air line.

PART #	DESCRIPTION	QTY/CS
699573 12637	16.5' (5m) hose for pneumatic tool	1
699573 12638	16.5' (5m) suction hose	1
699573 45325	26.2' (8m) hose for pneumatic tool	1
699573 45336	26.2' (8m) suction hose	1



NORTON MULTI-AIR ORBITAL SANDERS

These sanders are engineered for extremely smooth and quiet operation with a lightweight and ergonomically design for maximum comfort. Use the 6mm throw orbital sander for preparing body filler or sanding of clear coat paints and the 3mm throw for fine sanding and edging.

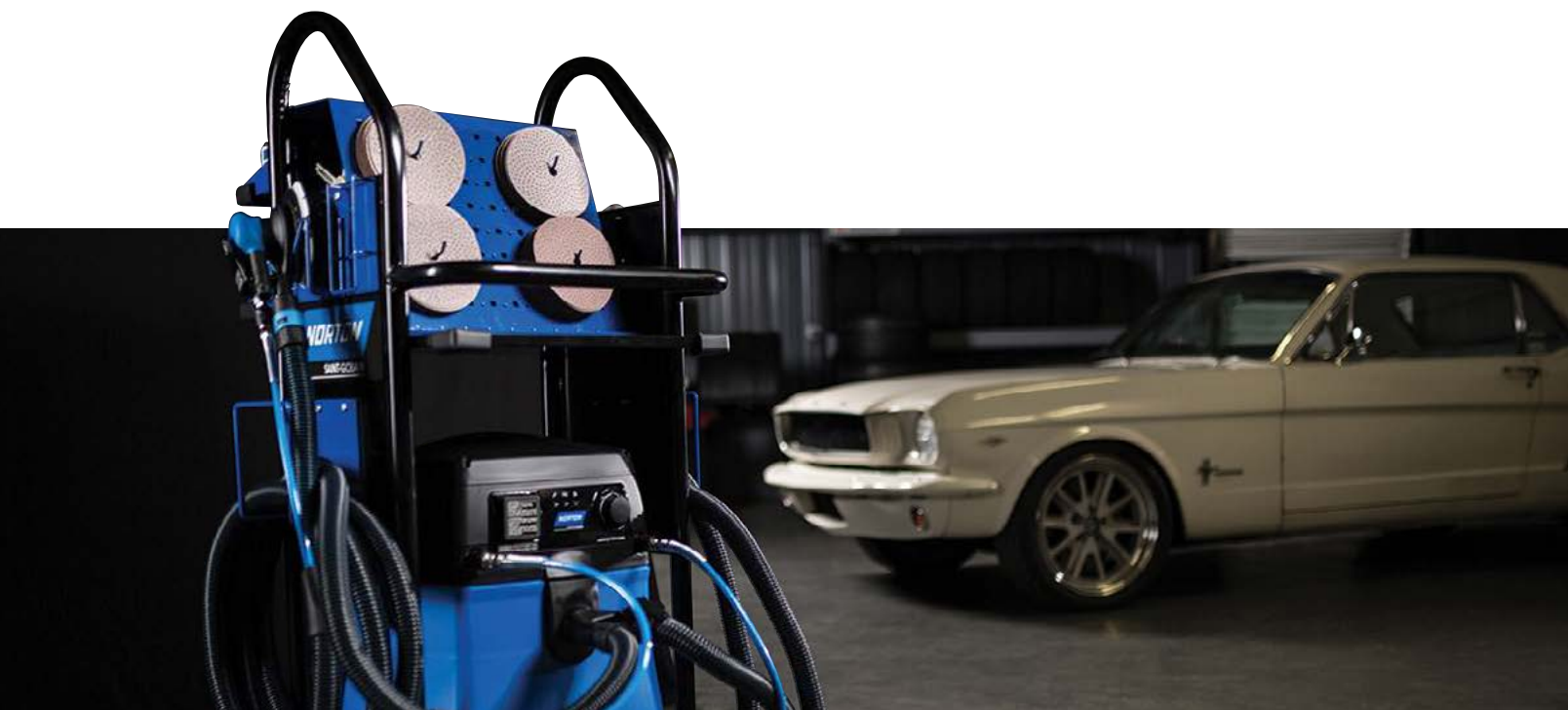
PART #	DESCRIPTION	QTY/CS
699573 66126	6" 9mm throw orbital sander	1
699573 12633	6" 6mm throw orbital sander	1
699573 12636	6" 3mm throw orbital sander	1



NORTON MULTI-AIR HAND BLOCKS

Designed for use with Multi-Air Cyclonic NorGrip perforated rolls. The ergonomic dust free hand blocks are easy to hold and move in any position. Each block comes with a regulator adapter to control air flow and a reducer to connect to a standard vacuum hose line.

PART #	SIZE	QTY/CS
699573 96648	2-3/4" x 16-1/2"	1
699573 96646	2-3/4" x 8"	1
699573 96645	2-3/4" x 5"	1



Compact

Powerful

Portable

FEATURES & BENEFITS

- A double-bearing spindle generates superb concentricity reducing vibrations allowing for longer use and finer finishes
- Finesse your projects by having the ultimate control in both precision and power with the speed regulator
- Get better tool handling along with reducing additional fatigue with the ergonomic and streamlined non-slip grip



NORTON MINI ANGLE SANDER

Put the world right in the palm of your hand with our 2" and 3" Norton Mini Angle Sanders. Small, compact enough in getting to those hard-to-reach areas, and powerful enough to finish the job fast and efficiently.

SIZE D x T x H	2"	3"	
	PART #	PART #	QTY/CS
2" Single Sander	662611 50076		1
2" Kit	662611 50077		1
Includes: 1 – Norton 2" Sander, 25 – 2" 36 Grit Norton Blaze R980P 3-Ply TR Discs (662611 62318), 50 – 2" Medium Grit Norton Rapid Prep Non-Woven TR Discs (662610 09190), 1 – 2" Medium Density Back-Up Pad (662610 55103)			
3" Single Sander		699573 82154	1
3" Kit		699573 82155	1
Includes: 1 – Norton 3" Sander, 25 – 3" 36 Grit Norton Blaze R980P 3-Ply TR discs (662611 62328), 25 – 3" Medium Grit Norton Rapid Prep Non-Woven TR discs (662610 17522), 1 – 3" Medium Density Back-Up Pad (662610 55105)			





Most advanced technology available

Minimal inventory handles multiple applications

Full range of products

FEATURES & BENEFITS

- Acrylic Adhesives are the best choice for metal-to-metal bonding, require no welding, and have a lifetime corrosion and performance warranty
- Urethane Adhesives are the best choice for plastic repairs, easy to sand and will no lift or roll up or shrinkage
- Epoxy Adhesives are ideal for undetectable SMC Repairs because they are easy to sand and will not lift or roll up

METAL BONDING	COMPOSITE PLASTIC REPAIR – BONDING	COMPOSITE PLASTIC REPAIR – STRUCTURAL	COMPOSITE PLASTIC REPAIR – COSMETIC	FLEXIBLE PLASTIC REPAIR – STRUCTURAL	FLEXIBLE PLASTIC REPAIR – COSMETIC	636425-	DESCRIPTION	COLOR	WORK TIME	HANDLING/ CLAMP TIME	SANDING TIME	PAINT TIME
ACRYLIC ADHESIVES												
■						06419	Metal Door Skin Bonding	Green	45 min	1-1/2 hrs		
■						06420	Metal Panel/Weld Bonding	Gray	75 min	2-1/2 hrs		
EPOXY ADHESIVES												
■	■	■		■		06418	Panel Bonder – 30 minute	Black	30 min	2 hours	3 hours	
■	■	■		■		06421	Panel Bonder – 90 minute	Black	90 min	4 hours	8 hours	
			■		■	06400	Plastic Repair Skim-Plus	Blue	1 – 2 min		15 – 20 min*	60 min
■						06427	Impact Toughened	Purple	90 min	120 min		
			■		■	06412	Repair and Filler	Purple	5 min		15-30 min*	15-30 min*
		■	■			06417	SMC/Fiberglass Repair	Beige	40 min		10 min @180°F	60 min @180°F
URETHANE ADHESIVES												
	■	■		■		97122	45 second (50 ml)	Opaque	45 sec	2-1/2 min	5 – 7 min*	
	■	■		■		04647	45 second	Opaque	45 sec	2-1/2 min	5 – 7 min*	
	■	■		■		04615	1 minute	Black	1-1/2 min	7 min	12 – 20 min*	1 hour
	■	■		■		04616	5 minute	Black	7 min	15 min	45 min	2 hours
■	■	■		■		04617	15 minute	Black	20 min	45 min	90 min	3 hours

*Sanding time depends on film thickness | Times are @ 70°F/21°C except #06421 @ 77°F / 25°C | All are 220 ml except #97122

TECHNICAL HELP LINE 1-866-879-3761



45 MINUTE METAL PANEL/WELD BONDING ADHESIVE

Two-part acrylic (2:1) for panel bonding of door panels, other body sheet metal, steel and aluminum. Clamp time: 1-1/2 hours. Cure time: 8 hours.

DESCRIPTION	SIZE	PART #
Panel Bonding Adhesive 2:1	220ml	636425 06419
<i>Case</i>		6



75 MINUTE METAL PANEL/WELD BONDING ADHESIVE

Two-part acrylic (2:1) for panel bonding of quarter panels, rear body panels, roof panels, door panels, van side panels and outer truck bed panels on bare metals, including aluminum. Clamp time: 2-1/2 hours. Cure time: 8 hours.

DESCRIPTION	SIZE	PART #
Panel Bonding Adhesive 2:1	220ml	636425 06420
<i>Case</i>		6



IMPACT TOUGHENED STRUCTURAL ADHESIVE

Two-component epoxy for use in metal bonding applications. It exhibits excellent adhesion to a wide number of automotive substrates. The Impact Toughened Adhesive has an extended work time for use in large applications but work time can be accelerated with applied heat for applications that do not require longer open time.

DESCRIPTION	SIZE	PART #
Panel Bonding Adhesive 2:1	220ml	636425 06427
<i>Case</i>		

TECH TIP

Norton SpeedGrip adhesives SHOULD NOT be used for bonding structural components such as rails, pillars, rocker panels, core supports, etc. If in doubt as to what is a structural component, contact the vehicle manufacturer.

RESISTANCE SPOT WELDING: Norton recommends resistance welding through Metal Bonding Adhesives in a wet or cured state with little to no burn back.

WELDING: Norton Adhesive CANNOT be in the weld area or burn back will occur. Norton recommends at least one inch clearance from the weld site. A one inch clearance will keep the adhesive from contaminating the weld site while positioning the panel on the vehicle. If using weld through primer, make sure to cover weld area on vehicle and replacement panel, but do not contaminate bond line areas.

After clamping, wipe any excess adhesive off the panel while wet.



URETHANE FOR PLASTIC REPAIR



NORTON SPEEDGRIP 45 SECONDS

Two-part urethane (1:1) used for structural and cosmetic repairs of all plastic bumpers including TPE, TPO, TEO, PP, and ABS.

DESCRIPTION	SIZE	PART #
45 seconds	50ml	636425 97122
45 seconds	220ml	636425 04647
Case		6
+Case		12



NORTON SPEEDGRIP 1 MINUTE

Two-part urethane (1:1) used for structural and cosmetic repairs of all plastic bumpers including TPE, TPO, TEO, PP, and ABS.

DESCRIPTION	SIZE	PART #
1 minute	220ml	636425 04615
Case		6



NORTON SPEEDGRIP 5 MINUTES

Two-part urethane (1:1) adhesive used for structural and cosmetic repairs of all plastic bumpers, bumper tabs, emblems, door trims, interior and exterior plastic repairs, and cosmetic repairs including TPE, TPO, TEO, PP, and ABS and can also be used to bond SMC or fiberglass panels.

DESCRIPTION	SIZE	PART #
5 minutes	220ml	636425 04616
Case		6



NORTON SPEEDGRIP 15 MINUTES

Two-part urethane (1:1) adhesive used for installation of hood panels, roof panels, fenders, fender liners, fairings, spoilers, wind deflectors, cab extenders, ground effects, headlamp buckets, and other body panels. For bonding fiberglass, SMC, carbon fiber, and other plastics to itself and to primed metal.

DESCRIPTION	SIZE	PART #
15 minutes	220ml	636425 04617
Case		6



ADHESION PROMOTER

No need to identify plastic type – just simply apply Norton SpeedGrip Adhesion Promoter to all plastics once, no need to re-apply. Allow for a 10 minute flash time.

No plastic identification required.

DESCRIPTION	SIZE	PART #
Aerosol Adhesion Promoter	333 grams	636425 04625
Case		12

EPOXY FOR SMC/PLASTIC REPAIR



PLASTIC REPAIR SKIM-PLUS

Two-part epoxy (1:1) used to repair most plastic parts, including bumper covers and other plastic body panels including PP, fiberglass, Metton®, Telene®, SMC, TEO, and urethane. Formulated to finish the front side of flexible repairs used over the top of urethane adhesives.

DESCRIPTION	SIZE	PART #
Plastic Repair Skim-Plus	220 ml	636425 06400
<i>Case</i>		<i>6</i>



REPAIR AND FILLER

Two-part epoxy (1:1) used for cosmetic repairs on both flexible and rigid parts. Adhesion promoter must be used on plastic parts. Work time is 5 minutes and it can be sanded in 15-30 minutes. It sands easily and feathers well.

DESCRIPTION	SIZE	PART #
Repair and Filler	220 ml	636425 06412
<i>Case</i>		<i>6</i>



SMC/FIBERGLASS REPAIR ADHESIVE

Two-part epoxy (1:1) used for structural and cosmetic repair of all types of rigid body plastics such as SMC, GTX, fiberglass, Metton®, and carbon fiber.

DESCRIPTION	SIZE	PART #
SMC/FIBERGLASS REPAIR ADHESIVE	220 ML	636425 06417
<i>Case</i>		<i>6</i>



PANEL BONDING ADHESIVE

Superior two-part epoxy (2:1) adhesive designed to bond SMC, FRP, fiberglass, steel, and aluminum auto parts and body panels to each other and to metal frames (no primer required). It seals and bonds in one application.

DESCRIPTION	SIZE	PART #
Panel Bonding Adhesive – 30 minute	220 ml	636425 06418
Panel Bonding Adhesive – 90 minute	220 ml	636425 06421
<i>Case</i>		<i>6</i>





SEAM SEALER – CONTROLLED FLOW

Two-part epoxy (1:1). Permanently flexible sealer that features a controlled levelling characteristic, as opposed to the excessive flow found in a self-levelling seam sealer. For use on horizontal or sloped areas. Can be painted after 30 minutes.

DESCRIPTION	SIZE	PART #
Seam Sealer - Controlled Flow	220 ml	636425 06402
<i>Case</i>		6



SEAM SEALER

Two-part epoxy (1:1) used to seal interior and exterior seams, joints, and voids. It will not shrink, harden, or crack and retains its flexibility. For use on vertical or horizontal seams.

DESCRIPTION	SIZE	PART #
Seam Sealer	220 ml	636425 97120
<i>Case</i>		6



SEAM SEALER – SELF-LEVELLING

Two-part epoxy (1:1) is formulated for use on drip rails, trunk seams, and roof channels. It will not shrink, harden, or crack and retains its flexibility. For use on horizontal seams.

DESCRIPTION	SIZE	PART #
Seam Sealer – Self-Levelling	220 ml	636425 97121
<i>Case</i>		6



BARE METAL EPOXY SEAM SEALER

Two-part epoxy (1:1), non-sag, high solid epoxy designed where a fast setting and fast paint time sealer is desired. Provides the latest in technology for sealing seams and faster paint time than the traditional sealers. Norton Bare Metal Epoxy Seam Sealer extrudes easily with excellent tooling characteristics with no shrinkage, and can be painted after 45 minutes at 70° F/21°C.

DESCRIPTION	SIZE	PART #
Bare Metal Seam Sealer	220 ml	636425 06398
<i>Case</i>		6





FLEXIBLE URETHANE FOAM

Two-part dark gray, flexible urethane foam formulated to expand 10 times its original volume. Used to stop wind, noise, and water leaks in pillar posts. Adds reinforcement to panels. Matches OEM flexible foams.

DESCRIPTION	SIZE	PART #
Flexible Urethane Foam	220 ml	636425 04622
Case		6



RIGID URETHANE FOAM

Two-part yellow, non-structural rigid foam used for sound deadening, vibration dampening, reinforcement, sealing and filling of: pillars, rocker panels, fender rails, quarter panels, and floors. Matches OEM sound deadening foams commonly found in front rails, pillars, rear supports, and rockers.

DESCRIPTION	SIZE	PART #
Rigid Urethane Foam	220 ml	636425 06399
Case		4





OEM approved

Urethane formula bonds all materials

Minimal inventory for multiple applications

FEATURES & BENEFITS

- High strength structural bonding with OEM quality and performance and outstanding corrosion protection
- Various work times result in faster unclamp time to increase productivity



SMC/FRP FIBERGLASS REPAIR AND PANEL BONDING – URETHANE

Norton SpeedGrip/PLIOGRIP® two-part urethane adhesives are a quick and versatile system for bonding and repairing steel, aluminum, flexible, semi-rigid and rigid plastic and SMC, FRP, and fiberglass. All products provide the same outstanding performance on these materials. Just select the working time that best fits your needs.

400ML		
DESCRIPTION	PART #	PLIOGRIP® CROSSOVER
3 minutes	636425 04671	7773
10 minutes	636425 04672	7779
35 minutes	636425 04673	7770
Case	6	

400ml Use applicator gun #41398-manual or #41396-pneumatic

Working Times

OPEN TIME	WORK TIME	CLAMPING/FIXTURE TIME	SANDING/PAINTING TIME
3 minutes	3-1/2 minutes	10 minutes	30 minutes
10 minutes	17 minutes	30 minutes	1 hour
35 minutes	50 minutes	90 minutes	3 hours

Times will increase as temperatures decrease.

Times shown above are at 77°F/25°C.

Full cure time is 24 hours but this may be accelerated with heat.

Do not apply polyester based putty/fillers on urethane products.

If polyester putty/filler must be used, skim coat over the Norton Speed-Grip repair area using Norton Speed-Grip rigid repair adhesive or Norton Speed-Grip flexible repair adhesive.



SMC/FRP FIBERGLASS PANEL BONDING – EPOXY

Superior two-part epoxy Norton SpeedGrip/PLIOGRIP® adhesive designed to bond steel, aluminum, SMC, FRP, and fiberglass truck parts and panels. It seals and bonds in one application. The longer work time allows for adequate adjusting and handling. The glass beads mixed in this formulation provide the adequate spacing between parts for optimal bond strength.

DESCRIPTION	SIZE	PART #
Epoxy Panel Bonding Adhesive	400 ml	636425 04674
Case		6

Use applicator gun #41398-manual or #41396-pneumatic 2:1 Cartridge

Working Times

WORK TIME	CLAMPING/FIXTURE TIME	SANDING/PAINTING TIME
90 minutes	4 hours	8 hours

PLIOGRIP® ADHESIVE Manufactured by Ashland Inc., Columbus, OH
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Manual Applicator Gun –
1:1 and 2:1



Pneumatic Applicator Gun –
1:1 and 2:1



Manual Applicator Gun –
50 ml 1:1
Manual gun used with the
50 ml cartridge.



Mixing Tips
24-element tips ensure automatic
mixing for 220ml to 400ml. 16-element
tips are used with the 50 ml.

ACCESSORIES

DESCRIPTION	50ML PART #	200ML/220ML PART #	400ML PART #	50ML TIPS PART #	220ML TO 400ML TIPS PART #
Manual Applicator Gun 1:1 & 2:1	–	636425 41400	636425 41398	–	–
Pneumatic Applicator Gun 1:1 & 2:1	–	636425 41399	636425 41396	–	–
Manual Applicator Gun 1:1	636425 97117	–	–	–	–
Mixing Tips - 16 Element (white)	–	–	–	636425 97118	–
Mixing Tips - 24 Element (green)	–	–	–	–	636425 04628
<i>Pkg/Case</i>	<i>1</i>	<i>1</i>	<i>1</i>	<i>6/60</i>	<i>6/60</i>



NYLON REINFORCING TAPE

Self-adhesive backing tape for repairing and filling holes and plastic gouges. It can be used for both urethane and epoxy adhesives.

DESCRIPTION	SIZE	PART #
Nylon Reinforcing Tape	2" x 65"	636425 04632
<i>Case</i>		<i>6</i>



MIXING SPREADER WITH TAPERED EDGES

For use with #63642506400 Plastic Repair Skim-Plus.

DESCRIPTION	SIZE	PART #
Mixing Spreader	3" x 4"	636425 06396
<i>Pkg/Case</i>		<i>25/100</i>



SPRAYABLE SEAM SEALER S-4 KIT AND MIXING TIPS

The S-4 (Sprayable Seam Sealer System) Starter Kit includes one S-4 Atomization Unit with a standard M style air fitting (which can be changed out), a bag of six S-4 Mixing Tips and instructions for use.

The S-4 Atomization Unit attaches to the bottom of the Pneumatic Gun (#41399) and can easily adjust the air pressure as needed. Either Seam Sealer #97120 or Bare Metal Seam Sealer #06398 can be used to replicate textured OEM seals. The S-4 Mixing Tip (#06404) screws onto the cartridge, and the opposite end of the tip attaches to the hose on the S-4 Unit.

DESCRIPTION	PART #	PIECES/PACK	PACKS/CASE
S-4 Starter Kit	636425 06403	1	1
S-4 Mixing Tips	636425 06404	6	10



NORTON SPEEDGRIP RACK

Heavy-duty steel rack that can be hung up in the shop and will help you organize your inventory of Norton SpeedGrip Structural Adhesives.

DESCRIPTION	SIZE	PART #
Norton SpeedGrip Rack	25-1/2" x 11" x 9-1/2" deep	636425 06168
Case		1



Ultra fast, high-strength
bond adhesives

Full line of joint and
seam sealers

Brush and spray
protective coatings



FEATURES & BENEFITS

- High quality components match OEM color or texture with ultra-fast application and dry time and high-strength bond
- Complete line with multiple applications with minimal inventory



SUPER BOND WEATHERSTRIP ADHESIVE

Super Bond Weatherstrip Adhesive is a fast setting, high-bond strength adhesive. Used to bond rubber or vinyl weatherstrips to doors, trunks, windows, etc. Nasal tip or controlled bead. Instant tack. Strong bond. Fast drying. Waterproof. Resists oil, grease, and silicone.

DESCRIPTION	COLOR	SIZE	PART #
Super Bond Weatherstrip Adhesive	Black	5 oz Tube	076607 82705
	Amber	5 oz Tube	076607 82706
<i>Case</i>			12



HEAVY DUTY SPRAY TRIM ADHESIVE

A fast drying, super strength adhesive in an aerosol can. Used to bond carpeting, urethane foam, insulation, supported vinyl, wood, paper, hood pads, and headliners to most substrates. Convenient adjustable spray nozzle for varied applications.

DESCRIPTION	SIZE	PART #
Heavy Duty Spray Trim Adhesive	24 oz Can / 15.75 oz Net Wt.	076607 82725
<i>Case</i>		12



JOINT AND SEAM SEALERS & GUIDE COAT



URETHANE WINDSHIELD SEALER

A one part urethane adhesive sealant for windshield and backlite installations. Easy handling, fast-set properties, excellent shelf life. Passes Motor Vehicle Safety Standard #212 windshield barrier test and #216 crush test.

DESCRIPTION	SIZE	PART #
Urethane Windshield Sealer	1/10 gal. Cartridge	076607 82735
Case		12



BRUSHABLE SEAM SEALER

A brush grade sealant used to seal any body seam against moisture or dust. Skins in 5 minutes; paintable in 30. Use on flat seams in trunk areas or to finish skin panels. Can hold brush marks for OEM appearance. Excellent toolability.

DESCRIPTION	SIZE	PART #
Brushable Seam Sealer	1 Quart Can	076607 82746
Case		6



URETHANE SEAM SEALER

A one-component, polyurethane seam sealer that cures quickly to a permanent, flexible sealant designed for sealing interior and exterior body joints and seams and duplicates OEM appearance. Paintable in 1 hour. Flexible foil package eliminates product waste. Use with Application Gun #82786.

DESCRIPTION	COLOR	PART #
Urethane Seam Sealer Sausage Pack	White	076607 82751
Case		6



APPLICATION GUN

Designed for use with Norton Urethane Seam Sealer (#82751). This item is a fully enclosed metal unit, which provides fast and efficient application of seam sealer material. Low ratio mechanism allows for easy pumping and precise application of sealant.

DESCRIPTION	PART #
Application Gun	076607 82786
Case	1



QUICK-SET SEAM SEALER

Quick-Set Seam Sealer can be used to seal any body seam against moisture or dust and to finish skin panels. Applies easily, skins in 2 minutes, paintable in 30. Outstanding toolability. Remains flexible when dry. Excellent adhesion to numerous substrates.

DESCRIPTION	COLOR	SIZE	PART #
Quick-Set Seam Sealer	Beige	1/10 Gal Cartridge	076607 82750
Case			12



BLACK POWDER GUIDE COAT AND CARBON BLACK GUIDE COAT

Provides the technician with a visual aid to ensure primed surfaces are totally smooth and even. A quick and efficient method to find uneven and low spots on body filler, primer, glazing putties and other repair components. Apply guide coat over the area to be sanded, and continue sanding until the coating is no longer visible on the surface. It can be sanded using either wet or dry sanding methods.

DESCRIPTION	SIZE	PART #
Black Powder Coat with applicator	100 grams	666233 34772
Carbon Guide Coat	16 oz Can/10.5 oz Net Weight	076607 21938
Case		6



ROCKER-PANEL TEXTURE COAT

A rapid drying, flexible, abrasion-resistant protective coating that can be varied to match OEM textures found on rocker panels and valances. Paintable in 60 minutes. Highly chip resistant.

DESCRIPTION	COLOR	SIZE	PART #
Rocker-Panel Texture Coat	White	16 oz Can/13 oz Net Weight	076607 82770
	Black	16 oz Can/13 oz Net Weight	076607 82772
<i>Case</i>			6



PREMIUM RUBBERIZED UNDERCOAT – PAINTABLE

Fast-drying rubberized undercoat for rust-prevention, sound deadening and chip resistance to fenders, undercarriages, quarter panels, wheel wells, decks, and hoods. Excellent adhesion to painted and unpainted surfaces. Resists rust and abrasion as it seals out dust and moisture. Paintable in one hour.

DESCRIPTION	SIZE	PART #
Premium Rubberized Undercoat	24 oz Can/17.75 oz Net Weight	076607 82775
<i>Case</i>		6



RUBBERIZED UNDERCOAT

Seals out rust, fumes, heat and cold while protecting underbody areas. Excellent adhesion that won't crack or chip under normal conditions. Engineered to protect underbody areas from moisture and abrasion while deadening sound. Fast drying and economical.

DESCRIPTION	SIZE	PART #
Rubberized Undercoat	20 oz Can/16 oz Net Weight	076607 82776
<i>Case</i>		6



AMBER RUSTPROOFING

Amber Rustproofing matches OEM appearance while providing superior rust protection. This abrasion resistant coating will flow into hard to reach seams. It is designed for replacement panels or new car rustproofing and restores the repair of existing corrosion protection to original specifications found on the interior of fender and panel replacements.

DESCRIPTION	SIZE	PART #	PART #
Amber Rustproofing	24 oz. Aerosol, Net Wt. 17.75 fl. oz.	636425 06425	
Corrosion Protection Wand Kit			636425 06426
<i>Case</i>		6	1



PANEL AND ADHESIVE CLEANER

Removes adhesives, tar, grease, wax, body sealers, undercoating sprays, and silicone from most surfaces. Aggressive cleaner is safe to use on most paint applications. Packaged with squirt dispenser. Use as directed.

DESCRIPTION	SIZE	PART #
Panel and Adhesive Cleaner	Quart/32 oz	076607 82780
Case		12



AUTOMOTIVE PANEL WATERBORNE CLEANER/DEGREASER

A non-hazardous, solvent free cleaner and degreaser for cleaning automotive surfaces prior to applying primer, sealer, base coat, clear coat, or other coatings. Intended for use as a final wash for metal, plastics, and coatings. It cleans sanding dust and grime from these substrates. Works well removing road grime, salt dust, insects, bird droppings, silicone oils, waxes, and masking tape residue. When used as directed, it leaves no harmful residue and assists in proper coating adhesion.

DESCRIPTION	SIZE	PART #
Waterborne Cleaner	Quart/32 oz	076607 21937
Case		6



PREMIUM AUTOMOTIVE ATTACHMENT TAPE

High-density gray foam tape coated with high strength acrylic adhesive on both sides with red polyethylene release liner is designed for bonding medium to large moldings and accessories. High-strength acrylic adhesive provides superior adhesion to plastics, metal, glass, and painted vehicle surfaces.

- Used for attaching body side moldings, cladding, door edges, emblems, interior trim, rocker panel moldings and pillar covers
- Remains flexible at low temperatures

DESCRIPTION	1/4" x 20 YDS	1/2" x 20 YDS	7/8" x 20 YDS
Attachment Tape .045" Thick	636425 05620	636425 05621	636425 05622
Case	12	12	12



AUTOMOTIVE ATTACHMENT TAPE

High-density black foam tape with green polyethylene release liner bonds small to medium moldings and accessories. High strength acrylic adhesive provides superior adhesion to plastics, metal, glass, and painted vehicle surfaces. The black color of the tape hides well from detection.

DESCRIPTION	1/2" x 20 YDS	7/8" x 20 YDS
Attachment Tape .030" Thick	636425 76377	636425 76378
Case	12	12



ATTACHMENT TAPE ADHESION PROMOTER

Norton Attachment Tape Adhesion Promoter is a liquid primer to improve the adhesion of Norton automotive attachment tapes to exterior and interior trims involving injection molded and/or plastics (TPO, PPO, PP, PC, etc.). The convenient dauber style container neatly dispenses the ideal amount of product for optimal adhesion.

DESCRIPTION	SIZE	PART #
Attachment Tape Adhesion Promoter	4 oz. dauber	636425 04670
Case		6



Paintable

Corona-treated so paint will not flake off

Excellent cling

FEATURES & BENEFITS

- Tri-layer paintable sheeting is easy and fast to apply, and clings to the vehicle's body even after being repositioned
- Corona-treated so the overspray paint won't flake off and create rework
- 3-ply resin formula is .4 mil thick and provides excellent tear resistance, prevents bleed through, and is solvent resistant
- Conveniently packaged on a standard core to fit all current masking dispensers, making it simple for one person to apply



NORTON BLUE SHEETING

Paint will adhere to the outside layer of plastic, eliminating flake-off. The cling ensures material adheres to the area that is to be protected. Norton Blue Sheeting can be cut and painted along the critical edge. Tri-layer plastic is .4 mil thick.

	12' x 400'	16' x 350'	20' x 350'
DESCRIPTION	PART #	PART #	PART #
Norton Blue Sheeting	636425 03344	636425 03345	636425 03723
Case	1	1	1



NORTON OVERSPRAY SHEETING

"Value" paintable overspray sheeting. Medium-density, corona-treated plastic.

	12' x 400'	16' x 400'
DESCRIPTION	PART #	PART #
Overspray Sheeting	636425 06727	636425 06728
Case	1	1



ANCHOR® BRAND HAND MASK

IPG's Anchor® brand Hand Mask is a pre-folded, high density polyethylene masking film designed for multiple transportation applications. The thick and durable 12 micron film is corona treated to resist overspray flaking during paint applications. This special film is designed with a reinforced top edge formulated to prevent the underlying film from sticking. Solvent resistant; no bleed-through and clings to surface. Designed to work with multiple hand dispensers and the 1" core fits most masking machines.

	54.8M (60YD) ROLL	90' ROLL	180' ROLL
WIDTH	ROLL HEIGHT	PART #	PART #
24"	5.35"	—	087143 00214
48"	8.78"	—	087143 00216
72"	9.57"	087143 00217	—
99"	13.0"	087143 00218	—
Case		12	12

NORTON BLUE WRAP PROTECTIVE PLASTIC



Self-Adhesive Weather Barrier

- Clear film with built in UV inhibitors for interior protection
- Don't leave on more than 30 days
- Do not expose above 170° F
- Do not install on wet or damp surfaces

DESCRIPTION	PART #
Weather Barrier 36" x 100' (9 lbs.) 3 mil thick	636425 05920
Case	1



Wheel Maskers

- Tri-layer plastic
- Paintable – NO Flaking
- Fully covers both sides of the wheel
- Covers wheels up to 17"

DESCRIPTION	PART #
Wheel Maskers (50/roll) Paintable	636425 05922
Case	1



Bucket Seat Covers

- Full coverage from headrest to floor
- Will not slip or bunch up
- Protects seats from grease, dust and chemicals
- Perforated roll

DESCRIPTION	PART #
Bucket Seat Covers (125/roll) Non-Slip	636425 05921
Case	1



Floor Mats

- Will not slip or tear
- Protects floor from dirt, grease and chemicals
- Perforated roll
- Generous size: 16-1/2" x 21"

DESCRIPTION	PART #
Floor Mats (125/roll)	636425 05923
Case	1





WHITE NORTON PAINT CHECK MASKING PAPER

Premium white masking paper is corona-treated so paint won't flake off, poly coated to protect against bleed-through and has a built-in Norton Paint Check for convenience. Masking tape can be repositioned without tearing the paper. White paper will not distort lighting during the painting process. This paper is stronger than blue paper, but is thinner to better conform to tight curves without tearing.

- Corona-treated so paint won't flake off and poly-coated to protect against bleed-through
- Features built in "Paint Check" design for use confirming proper paint flow and coverage
- Tear-resistant paper makes it easy to reposition tape without ripping
- White paper does not distort the lighting during the painting process
- Resistant to waterborne and solvent-based products

SIZE	6"	12"	18"	24"	36"
DESCRIPTION	PART #	PART #	PART #	PART #	PART #
Masking Paper (750' boxed)	636425 00402	636425 00403	636425 00404	636425 06224**	636425 00407
Case	1	1	1	1	1

Each 750' boxed case is a 36" log. Length is approximate
** 24" is single log.



MOBILE MASKER

The premium white paper, while incredibly strong, is thinner than standard blue paper and fits perfectly on the masker. The top two tiers can hold up to 12" and the bottom two tiers can hold up to 18".

DESCRIPTION	PART #
Stand	662610 89208
Case	1





PREMIUM TRIM PERFORATED MASKING TAPE

This premium automotive trim masking tape is designed to lift the molding from the surface to be painted to allow paint coverage under the molding.

50MM x 10M
(2" x 10.94 YARDS)

DESCRIPTION	PART #
American® brand TrimFast™	077922 00268
Norton Trim Tape	636425 06169
Case	6



FOAM MASKING TAPE

Easy-to-use, time-saving products to mask door jambs and other apertures like hood and deck lid openings that need to be sealed during the painting process. The Premium Foam Masking Tape features a semi-split design and offset adhesive to ensure a soft paint edge.

13MM
(1/2" x 54.5 YDS)

20MM
(3/4" x 54.6 YDS)

DESCRIPTION	PART #	PART #
Foam Masking Tape	662544 70735	—
Premium Foam Masking Tape	—	662544 70746
Case	1	1



CLOTH DUCT TAPE

Silver polyester cloth tape is highly conformable and moisture resistant. Ideal for general purpose repair applications.

2" x 60 YDS

DESCRIPTION	PART #
Norton Duct Tape	636425 78000
IPG Duct Tape AC20	077922 74977
Case	24



FINE LINE TAPE

Fine line Tape adheres and conforms easily to contours and irregular surfaces. This tape's unique thinness allows for minimum edge build-up and leaves no residue when removed. Resistant to temperatures up to 180°F. It features "pucker-free" cornering, and has straight edges on long runs, plus stays in places and doesn't roll back or have curling edges.

	1/8"	1/4"	1/2"	3/4"
DESCRIPTION	PART #	PART #	PART #	PART #
36 Yard Roll	636425 72018	636425 72014	636425 72012	636425 06174
Case	12	12	12	12





Full range of sizes | Superior safety protection | Style for every job

FEATURES & BENEFITS

- Provide options for safety and comfort while tackling the toughest repair jobs
- Available in a full range of styles and sizes



GENERAL PURPOSE 4 MIL NITRILE (BLUE)

Economical all-purpose 4 mil Nitrile gloves are ideal for quick jobs or when changing gloves frequently is necessary.

	MEDIUM	LARGE	X-LARGE	XX-LARGE
DESCRIPTION	PART #	PART #	PART #	PART #
General Purpose 4 Mil Nitrile (Blue)	666233 90700	666233 90701	666233 90702	666233 90703
Qty/Case	100	100	100	100



HEAVY DUTY 6 MIL NITRILE GLOVES (BLACK)

Heavy duty 6 mil Nitrile gloves are designed for longer use in more demanding repair applications. Provides superior protection.

	MEDIUM	LARGE	X-LARGE	XX-LARGE
DESCRIPTION	PART #	PART #	PART #	PART #
Heavy Duty 6 Mil Nitrile Gloves (Black)	666233 90704	666233 90705	666233 90706	666233 90707
Qty/Case	100	100	100	100



HEAVY DUTY 7 MIL LATEX GLOVES (WHITE)

Heavy duty latex gloves for those who prefer/need the tighter fit of the latex design. Elastic, resilient and comfortable. Gloves do contain natural rubber latex which may cause allergic reactions.

	MEDIUM	LARGE	X-LARGE	XX-LARGE
DESCRIPTION	PART #	PART #	PART #	PART #
Heavy Duty 7 Mil Latex Gloves (White)	666233 90712	666233 90713	666233 90714	666233 90715
Qty/Case	100	100	100	100



TEXTURED 7 MIL NITRILE GLOVES (ORANGE)

Designed for maximum protection, the 7 mil Nitrile gloves also offer a "diamond" pattern texture to allow for excellent gripping properties. Perfect for jobs where you need extra grip to hold onto tools, parts or containers.

	MEDIUM	LARGE	X-LARGE	XX-LARGE
DESCRIPTION	PART #	PART #	PART #	PART #
Textured 7 Mil Nitrile Gloves (Orange)	666233 90708	666233 90709	666233 90710	666233 90711
Qty/Case	50	50	50	50



Comfortable fit | Superior safety protection | Style for every job

Whether you're sanding body filler or completing a plastic repair, safety is critical and should be in the forefront of your mind. Norton now carries a full range of safety products that adhere to the same standards of quality as our premium abrasive products and are designed with the automotive technicians needs in mind.



FOAM EAR PLUGS

Norton foam ear plugs are comprised of soft foam formed in a tapered shape that allows them to fit easily in the ear. The smooth surface allows the plugs to fit tight and comfortable in the ear with no irritation. Their NRR rating of 32 decibels makes them ideal for most noisy environments. The corded plugs are ideal for keeping track of the ear plugs when not in use.

- NRR rating of 32 decibels
- Offer both loose and corded versions
- Soft foam for comfortable fit.
- Individually packaged

DESCRIPTION	PART #	PART #
Foam Ear Plugs Loose	076607 68367	
Foam Ear Plugs Corded		076607 68368
Qty/Case	200/1	100/1



SAFETY GLASSES

Norton Safety Glasses features a full range of eyewear options to ensure you always have the right protection for your eyes. Glasses meet all of the pertinent ANSI specifications for safety eye wear.

- Norton standard safety glasses – Economical wrap-around single lens provides full panoramic view. Polycarbonate lenses are coated for superior scratch resistance.
- Norton premium safety glasses – Rubber temple tips and built-in rubber nosepiece keep eye wear secure for the active worker. Scratch resistant anti-fog polycarbonate lens provide 99% UVA/B/C rays protection.
- Norton over prescription glasses – Designed to fit over today's prescription eye wear, scratch-resistant glasses are 100% polycarbonate and deliver 99% UVA/B rays protection.

	STANDARD	PREMIUM	OVER PRESCRIPTION
DESCRIPTION	PART #	PART #	PART #
Standard Safety Glasses	076607 68280		
Premium Safety Glasses		076607 68281	
Over Prescription Safety Glasses			076607 68282
Qty/Case	12/25	12/25	12/25

CABINETS AND DISPENSERS



Ergonomic design for comfort

Constructed of durable materials

Designed for automotive applications

FEATURES & BENEFITS

- High-quality, durable components are long lasting and cost effective
- Ergonomic design reduces fatigue



NORTON AUTOBODY UTILITY CABINET

Rugged, heavy gauge steel with two adjustable shelves and a security latch for locking doors. Store abrasives, tapes and chemicals, while keeping them clean, dry and secure. Sidewalls are pre-punched to mount six Norton disc roll/sheet roll dispensers. Weight: 54 pounds.

DESCRIPTION	SIZE	PART #
Automotive Utility Cabinet	32" x 13" x 25"	636425 42770
Case		1



ADHESIVES AND SEALERS CABINET

Heavy gauge steel – will hold all of the Norton Adhesive and Sealers keeping them dry, clean and secure.

DESCRIPTION	SIZE	PART #
Adhesives and Sealers Cabinet	30" x 10" x 26"	636425 02532
Case		1



NORTON DISC ROLL AND SHEET ROLL DISPENSERS

Norton Automotive Disc and Sheet Roll Dispensers feature heavy duty construction and a rubberized finish, designed to protect your product, as well as the finish on your workpiece. They are versatile, for use with any 5" or 6" disc roll or sheet roll.

DESCRIPTION	PART #
Single Disc Roll Dispenser	636425 42772
Double Disc Roll Dispenser	636425 02981
Sheet Roll Dispenser	636425 42773
Case	1

* Each rack can be attached to a wall, mounted on a Norton Utility Cabinet, or stacked upon other Norton dispensers.



ERGONOMIC SANDING BLOCKS

DESCRIPTION	2-3/4" x 5"	2-3/4" x 7-3/4"
	PART #	PART #
Soft – PSA	636425 42090	–
Firm – PSA	636425 42091	–
Soft – NorGrip	636425 42092	–
Firm – NorGrip	636425 42093	–
Firm – PSA	–	636425 42094
Firm – NorGrip	–	636425 42095
Case	5	5

PSA – Soft

Constructed of flexible, yet tough, foam and shaped to fit comfortably in your hand. The design is good for both flat surfaces as well as contours. The embossed rubber face allows for good adhesion of PSA sheet rolls.

PSA – Firm

Constructed of durable material and shaped to fit comfortably in your hand. The firm design produces a true, flat surface. The embossed rubber face allows for good adhesion of PSA sheet rolls.

NorGrip – Soft

Constructed of flexible, yet tough, foam and shaped to fit comfortably in your hand. The design is good for both flat surfaces as well as contours. Works with standard hook and loop sheets.

NorGrip – Firm

Constructed of durable material and shaped to fit comfortably in your hand. The firm design produces a true, flat surface. Works with standard hook and loop sheets.



RUBBER HAND SANDING BLOCK

Ideal for uniform sanding. Can be used for dry or wet sanding. Uses a 2-3/4" x 9" sheet which is 1/4 of a standard 9" x 11" sheet. Slotted jaws securely hold sheets in place.

DESCRIPTION	PART #
Rubber Hand Sanding Block	076607 01889
Case	5



ERGONOMIC HAND SANDING BLOCK FOR 6" DISCS

The unique design quickly converts a 6" diameter PSA or NorGrip disc into a hand sander. The ergonomic design of the pad fits the user's fingers for added comfort and reduced fatigue.

DESCRIPTION	PART #
For 6" PSA Discs	636425 03727
For 6" NorGrip Discs	636425 03726
Case	5



DISC HAND PADS

The 3/8" thick pad is composed of neoprene and foam, for excellent conformability. Each pad has an elastic hand strap to hold it firmly in place when used with a 6" NorGrip disc for scuff sanding flat or contoured surfaces.

The half moon pad uses a 6" NorGrip disc which adheres to the hooks on the pad face. The straight edge of the pad allows the technician to sand contours and narrow crevices.

DESCRIPTION	PART #
6" x 1/2" Thick Soft Foam NorGrip	636425 00906
6" Half Moon NorGrip	636425 00904
Case	10

SANDING BLOCKS AND BOARDS

DUAL DENSITY WET SANDING BLOCK

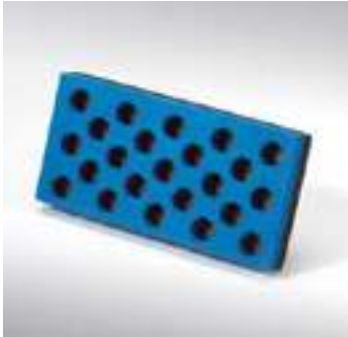
Because of the "grabbing" power of these blocks, no adhesive is required, simply wrap the paper around the block. The dense side is for more aggressive blocking, while the soft side is for color sanding. These blocks come in a "point of purchase" display pack.



DESCRIPTION	PART #
Wet Sanding Block	636425 03728
Case	12

HOLEY BLOCK

A rugged, semi-rigid, multi-purpose sanding block engineered for flat to medium curved surfaces. A tactical hole pattern side provides numerous cutting edges to create a 30% faster cut rate. The plain side provides firmness and a comfortable, easy-to-hold surface. These blocks come in a "point of purchase" display pack.



DESCRIPTION	PART #
Holey Block	636425 03729
Case	8

PSA SANDING BOARD

The PSA Sanding Board has a cushioned surface. Slots at each end securely hold 2-3/4" x 17-1/2" abrasive sheets or may be used with 2-3/4" x 16-1/2" PSA sheets.



DESCRIPTION	PART #
PSA Body File Sanding Board	636425 42724
Case	6

NORTON NORGRIP SANDING BOARD

The NorGrip Sanding Board has a lightweight, rugged design. This Sanding Board is designed be used with 2-3/4" x 16-1/2" hook and loop sheets.



DESCRIPTION	PART #
NorGrip Body File Sanding Board	636425 52836
Case	5

NORTON NORGRIP AIR FILE SHOE

The NorGrip Air File Shoe eliminates the need for clips. The quick-change backing positively locks and unlocks every time, for fast, easy-to-manage use of hook and loop file sheets.



DESCRIPTION	PART #
NorGrip Air File Shoe	636425 52835
Case	5



DEFINE THE JOB, THEN PICK THE PAD

Two profiles and two densities give you all the options you need for any sanding job.

Durable polyurethane foam on a fiberglass backing plate provides a consistent surface for a consistent finish. All pads are individually spin-balanced for better control and performance on all tools.

Each pad is protected by a sturdy, clam shell package ready for pegboard display.

A cap protects the threaded spindle and two washers are included for proper fit and spacing on any D/A tool.



Low Profile, Soft Density
For Medium To Fine Grit Sanding
(Soft, thicker foam for contours)
12,000 rpm

SOFT / 320 AND FINER



Low Profile, Medium Density
For Coarse to Medium Grit Sanding
(Hard edge)
15,000 rpm

MEDIUM / 320 AND COARSER



Tapered Edge, Medium Density
For Coarse to Medium Grit Sanding (Flexible edge, easy to reach small contours)
15,000 rpm

TAPERED / 320 AND COARSER

	SOFT / 320 AND FINER		MEDIUM / 320 AND COARSER		TAPERED / 320 AND COARSER	
	PSA	NORGRIP	PSA	NORGRIP	PSA	NORGRIP
	PART #	PART #	PART #	PART #	PART #	PART #
5" Plain Face	636425 06126	636425 06129	636425 06131	636425 06135	636425 06139	636425 06143
6" Plain Face	636425 06127	63642506130	63642506133	63642506137	63642506141	63642506145
5" Vacuum	—	—	636425 06132	636425 06136	636425 06140	636425 06144
6" Vacuum	—	—	636425 06134	636425 06138	636425 06142	636425 06146
Case	5	5	5	5	5	5

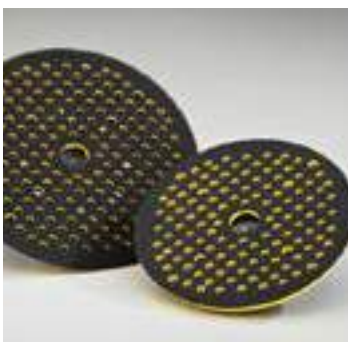
BOLD PART NUMBERS denote most popular sku's.

Pads have a riveted 5/16"-24 threaded spindle and are made with polyurethane foam with a fiberglass back plate.

All pads are packed 5 per case.

NORTON MULTI-AIR/MULTI-AIR CYCLONIC BACK-UP PADS

Innovative design for optimal air flow and powerful dust extraction. Medium pad 06160 has been engineered with a durable, heat-resistant plastic, a molded-in 5/16"-24 spindle, and longer hooks. Soft pad 60505 is packed with Festo adapter, two threaded bolts: M8 and 5/16"-24 and three fiber ring spacers. The soft pad is only for use on extreme contours using NorGrip 320 grit and finer.



DESCRIPTION	GRIT	5"	6"	6"	RPM
		PART #	PART #	PART #	
Norton Multi-Air Back-Up pad	Medium	666233 76000	636425 06160	—	15,000
	Soft	—	—	636425 60605	7,700
Pkg/Case		1/5	1/5	1	

Do not use the Soft Density pad with SoftTouch discs.

DESCRIPTION	PART #	PART #
Interface Pad	636425 85864	076607 19359
Pkg/Case	8/1	12/1



BACK-UP PADS

Designed for use with PSA and NorGrip discs.

DESCRIPTION	RPM	PART #
3" NorGrip	20,000	636425 06128
8" PSA	6,000	636425 43112
8" x 5/8"-11 NorGrip	4,800	636425 43704
8" VAC/Non-VAC NorGrip 5 Screw	1,500	636425 43712
8" VAC/Non-VAC NorGrip 6 Screw	1,500	636425 43714
Case		5
+Case		7



FOAM INTERFACE PADS

Designed for use with fine grit NorGrip sanding discs. Improves both surface finish and cut rate. Use with NorGrip Disc Back-Up Pads.

DESCRIPTION	THICKNESS	PART #	PART #	PART #
3" Thin NorGrip Pad	1/2"	636425 05457	–	–
6" Thin NorGrip Pad	1/2"	–	636425 42089	–
5" Foam Interface Pad	3/4"	–	–	636425 02161
6" Foam Interface Pad	3/4"	–	–	636425 02162
Pkg/Case		10/1	5/1	2/10



NORTON AVOS SPEED-LOK BACK-UP PADS

Durable back-up pads designed for rugged use. Always follow safety procedures and never exceed the rpm.



5" SPEED-LOK BACK-UP PAD

DESCRIPTION	SIZE	RPM	PART #
For Pistol Grips	3/8" -24	20,000	636425 03029
	7/16" -20	20,000	636425 03030
Standard	5/8" -11	13,000	636425 02517
Case			5



BACK-UP PADS FOR GRINDING DISCS

Discs are held in place by Retainer Nut # 63642543463.



5" x 7/8"



7" x 7/8"



9-1/8" x 7/8"

GRIT	PART #	PART #	PART #
Medium	636425 43421	636425 43422	636425 43423
Firm	–	636425 43425	–
Case	1	1	1



PIN STRIPE REMOVAL WHEEL

This wheel is designed to remove pinstripes, decals and molding adhesive without damage to the underlying surface. Tan colored, it is 4" diameter, 5/8" thick with a 1/16" step and has a 5/16-24 attached threaded mandrel.

DESCRIPTION	RPM	PART #
4" x 5/8" x 5/16-24 Mandrel	4,000	636425 05624
3/8" Drill Adapter for #05624	–	636425 36135
Pkg/Case		1/5



NORTON TACK CLOTHS

A specially formulated soft cloth that effectively removes dust, dirt, and sanding residue. It contains no waxes or silicones, and is compatible with all paints. This cloth will not dry out and is always soft and tacky. It is spontaneous combustion proof, non-toxic and anti-static.

DESCRIPTION	PART #
Tack Cloth	076607 49008
Pkg/Case	12/12



POWER IN PARTNERSHIP

The Refinish Solutions Group delivers an integrated products and services network represented by Saint-Gobain while maintaining the product and technical expertise of the network partners. This unique alliance of industry leaders is committed to helping collision shops optimize their refinish processes and outcomes to improve shop profitability.

The ICAR training and operational best practices provided by the solutions group partners ensures your technicians are up-to-date with the latest technologies and process advancements. Refinishing operations that utilize our training and best practices can lower costs and boost critical CSI scores while improving procedural consistency of all technicians.

CORE COMPETENCIES

The Refinish Solutions Group manufacturers bring focused expertise and know-how to deliver a single, comprehensive refinishing solutions system to increase productivity, reduce cycle time, and improve quality.



METAL PANEL BONDING



PAINT PREPARATION



PAINT DEFECT REMOVAL



PLASTIC/COMPOSITE STRUCTURAL AND COSMETIC REPAIR



CONTAMINANT-FREE REFINISHING



CLEAN AND DETAIL



BODY PANEL SURFACE REPAIR



PAINT HANDLING AND ATOMIZATION



To learn how the collective expertise of our industry leaders can boost your shop's bottom line, visit www.refinishsolutionsgroup.com or call 1-800-456-8444 for more information

REVvive by RSG is a line of non-abrasive products designed to complement the brands featured under the Refinish Solutions Group umbrella.

REVvive by RSG Aerosols

REVvive by RSG Aerosols bring performance and quality together for the ideal spot repair solution.

Coatings

REVvive by RSG Coatings are ideal for restoring the original appearance in a cleaner, durable, corrosion-free solution that can be used on almost any surface.



E-COAT

- Super-durable coating provides outstanding corrosion protection
- Used as DTM primer or as a single coating to match the original OEM appearance
- Compatible with most basecoats
- Excellent adhesion over bare metal and paints and primers

DESCRIPTION	COLOR	PART #	SIZE	CASE
e-Coat	Black	666233 91015	12.6 oz	6
e-Coat	Grey	666233 91016	12.7 oz	6
e-Coat	Olive Green	666233 91017	12.8 oz	6
e-Coat	Light Green	666233 91018	12.7 oz	6
e-Coat	Tan	666233 91019	12.9 oz	6



SUBSTRATES:

Can be applied to prepared OEM-painted surfaces, aluminum, bare steel, galvanized, SMC, fiberglass, and polyester body filler.



DRY GUIDE COAT

- Identify surface defects when sanding fillers or primers
- Convenient aerosol application provides no waste and clean-up
- Dries instantly
- Does not clog abrasives
- Use when dry or wet sanding

DESCRIPTION	COLOR	PART #	SIZE	CASE
Dry Guide Coat	Black	666233 91008	10.9 oz	6



SUBSTRATES:

Can be applied to prepared OEM-painted surfaces, fiberglass, and polyester body filler.



TRIM BLACK

- Restores trim back to original condition
- No adhesion promoter required
- Excellent coverage
- Maintains flexibility

DESCRIPTION	PART #	SIZE	CASE
Satin Trim Black	666233 91013	10.9 oz	6
Matte Trim Black	666233 91014	11 oz	6



SUBSTRATES:

Can be applied to prepared OEM-painted surfaces, lightly abraded E-Coat, TPO, EDPM, and polypropylene.

Primers

REvive by RSG present a full line of Primers with exceptional adhesion and corrosion protection in an easy-to-sand, fast drying solution for all repairs.



WELD-THRU PRIMER

- Excellent adhesion
- High concentration of zinc or copper for greater corrosion protection
- Superior conductivity while Resistance Spot, MIG and TIG welding
- Fast drying for maximum efficiency

DESCRIPTION	PART #	SIZE	CASE
Zinc Weld-Thru Primer	666233 91000	12.5 oz	6
Copper Weld Thru Primer	666233 91001	12.5 oz	6



SUBSTRATES:
Can be applied direct to metal, galvanized steel and aluminum.



HIGH BUILD PRIMER

- Fills uneven surfaces prior to top coating
- Ideal for spot repairs
- Includes 2 nozzles - flat fan and round for versatility in film build
- Easy to sand

DESCRIPTION	COLOR	PART #	SIZE	CASE
High Build Primer	Gray	666233 91007	12 oz	6



SUBSTRATES:
Can be applied directly to metal, prepared OEM painted surfaces, aluminum, galvanized steel, SMC, fiberglass, lightly abraded e-Coat, polyester body fillers, GRP.



UNIVERSAL PRIMER

- Direct adhesion to both metal and flexible plastics
- Fast drying and easy to sand- ideal for small rub through areas and localized repairs
- No adhesion promoter or etch primer required
- Can be top-coated with most water or solvent based paints

DESCRIPTION	COLOR	PART #	SIZE	CASE
Universal Primer	Gray	666233 91003	11.2 oz	6



SUBSTRATES:
Can be applied to prepared OEM-painted surfaces, Aluminum, galvanized steel, directly on to metal, SMC, Fiberglass, lightly abraded E-Coat, TPO, EDPM, polypropylene.



ACID ETCH PRIMER

- One-step etch and prime formula prevents corrosion and promotes paint adhesion
- For use priming bare metal surfaces
- Ideal for rub-throughs
- No sanding required- can be directly top-coated

DESCRIPTION	COLOR	PART #	SIZE	CASE
Acid Etch Primer	Gray	66623391010	12.9 oz	6



SUBSTRATES:
Can be applied to fully cured paint, Aluminum, galvanized & zinc-coated steel, bare steel, polyester body fillers, GRP.

Cleaners

Cleaners from REVvive by RSG eliminate contaminants on all surfaces for a completely clean finish.



SURFACE DEGREASER

- Anti-silicone degreaser
- Wipes clean without leaving surface residue
- Fast evaporating and ideal for spot repairs
- Use on bare metal and painted surfaces

DESCRIPTION	PART #	SIZE	CASE
Surface Degreaser	666233 91009	9.9 oz	6



SUBSTRATES:

Direct to metal, prepared OEM paint surfaces, aluminum, galvanized, SMC, fiberglass, lightly abraded E-Coat.

CCS FOAM WAFFLE PADS

REVvive by RSG pads have a unique CCS waffle design that resolves the common problems of the traditional waffle.

Benefits of CCS Design

- Slower rate of absorption enhancing polish performance
- Gradually releases compound as needed by the operator enhancing pad and compound performance
- Reduces surface contact resulting in less friction generated heat
- Diminishes surface friction allowing operator to run pad flat preventing skipping

Three Proven Professional Foam Formulations:

- White Cutting Foam— for removing sanding scratches, deep scratches, oxidation, and weathered paint
- Black Polishing Foam— to remove light swirl marks
- Blue Finishing Foam— for use with a final polish or glaze to create exceptional shine



SINGLE-SIDED PADS

REVvive BY RSG Single-Sided Pad has a beveled edge design to allow access under trim and improve user control. The recessed back provides accurate alignment for balance and protects against backing plate contact.

Back-Up Plate

The REVvive BY RSG back-up plate is intended for use with the REVvive BY RSG single-sided foam pads.

DESCRIPTION	PART #	CASE
8" Single-Sided CCS Waffle Foam Pad - White	666233 91306	6
8" Single-Sided CCS Waffle Foam Pad - Black	666233 91307	6
8" Single-Sided CCS Waffle Foam Pad - Blue	666233 91308	6
Back-up Plate	666233 91314	6



DOUBLE-SIDED PADS

REVvive BY RSG Double-Sided Pad has a highly engineered center plate designed to minimize pad hop or chatter with the perfect amount of flexibility when buffing contours.

Wool Pad

The REVvive BY RSG Double-Sided Wool Pad is a 100% steamed and twisted white wool designed to eliminate severe swirls, scratches or heavy oxidation from sanded or wet sanded refinished paint surfaces.

DESCRIPTION	PART #	CASE
8" Double-Sided CCS Waffle Foam Pad - White	666233 91310	6
8" Double-Sided CCS Waffle Foam Pad - Black	666233 91311	6
8" Double-Sided CCS Waffle Foam Pad - Blue	666233 91312	6
Double-Sided Pad Adapter	666233 91313	6
8" Double-Sided Cutting Wool Pad	666233 91309	6



For the best finish, get the best start.

For more than 50 years, the American name has been recognized for innovative and high-quality tape. Proudly made in the USA by Intertape Polymer Group, American brand tapes are engineered from quality materials designed to withstand heat, solvents and waterborne materials typical of refinishing operations.

TECH TIP

American Brand Masking Tape has a 12 month shelf life from date of manufacture.



AMERICAN® BRAND ORANGE MASK®

American® brand Orange Mask® (OM) is a high performance masking tape developed to provide superior adhesion, UV resistance for up to 3 days. OM fine crepe paper backing unwinds and applies smoothly and removes cleanly to deliver clean crisp paint lines. Resistant to temperatures up to 250°F (121°C) for 30 minutes. Excellent adhesion to backing when layered. Stain resistant; resists bleed-through. Superior for wet sanding applications and resists paint flaking.

54.8M (60YD) ROLL

DESCRIPTION	PART #	CASE
6mm (.25in)	08714300579	38
12mm (.50in)	08714300577	72
18mm (.70in)	08714300306	48
24mm (.94in)	08714300307	36
36mm (1.41in)	08714300308	24
48mm (1.88in)	08714300309	24
72mm (2.83in)	08714300690	16



AMERICAN® BRAND PG

American® brand PG is a high quality masking tape with good quick stick and holding properties and excellent cornering. PG is designed for clean and easy removal from a variety of hot or cold surfaces. UV resistance for 3 days. PG fine crepe paper backing unwinds and applies smoothly and removes cleanly to deliver crisp paint lines. Resistant to temperatures up to 250°F (121°C) for 30 minutes. Excellent adhesion to backing when layered. Stain resistant; resists bleed-through. Superior for wet sanding applications and resists paint flaking.

54.8M (60YD) ROLL

DESCRIPTION	PART #	CASE
6mm (.25in)	08714300587	36
12mm (.50in)	08714300586	72
18mm (.70in)	08714300310	48
24mm (.94in)	08714300311	36
36mm (1.41in)	08714300312	24
48mm (1.88in)	08714300313	24
72mm (2.83in)	08714300581	16



AMERICAN® BRAND AM

American® brand AM is the cost-effective solution designed for clean and easy removal. UV resistance for 3 days. AM tape has a controlled unwind, is good for cornering and is resistant to temperatures up to 225°F (107°C) for 30 minutes. Excellent adhesion to backing when layered. Stain resistant; resists bleed-through and resists paint flaking. Superior for wet sanding applications.

54.8M (60YD) ROLL

DESCRIPTION	PART #	CASE
18mm (.70in)	08714300314	48
24mm (.94in)	08714300315	36
36mm (1.41in)	08714300316	24
48mm (1.88in)	08714300317	24
72mm (2.83in)	08714300580	16



AMERICAN® BRAND MP

Capable of withstanding oven temperatures up to 250°F (121°C) for one hour, MP provides higher temperature resistance versus most general purpose masking tapes. MP provides controlled unwind, good cornering, excellent adhesion to backing when layered, and is superior for wet sanding and resists paint flaking. MP is also UV resistant for up to 3 days with clean removal. Moisture and stain resistant, its specially designed adhesive sticks firmly and securely to most surfaces and removes cleanly.

54.8M (60YD) ROLL

DESCRIPTION	PART #	CASE
18mm (.70in)	087143 00499	48
24mm (.94in)	087143 00500	36
36mm (1.41in)	087143 00501	24
48mm (1.88in)	087143 00502	24



AMERICAN® BRAND UG

An economical, yet very reliable masking tape to meet the needs of most collision repair and refinish shops. UG offers an excellent balance of quick stick, panel adhesion and holding properties. Under normal temperature conditions, UG is the tape of choice for fast, basic service, including wet-stripping. UG provides good cornering, temperature resistance up to 175°F (80°C) for 30 minutes, UV resistance for up to 3 days, excellent adhesion to backing when layered, controlled unwind, clean removal; stain resistant; resists bleed-through and resists paint flaking.

50M ROLL

DESCRIPTION	PART #	CASE
18mm (.70in)	077922 88400	48
24mm (.94in)	077922 88401	36
36mm (1.41in)	077922 88402	24
48mm (1.88in)	077922 88403	24



AMERICAN® BRAND GT

American® Brand GT masking tape is the newest, most cost effective masking tape specifically designed to perform in the automotive refinishing market. American brand GT is capable of withstanding oven temperatures up to 225°F (107°C) for one hour with clean removal. GT provides excellent adhesion to a multitude of surfaces and is formulated to ensure a secure bond to the surface and to prevent lifting or overspray. The flexible backing ensures that you will be able to conform around any surface!

54.8M ROLL

DESCRIPTION	PART #	CASE
18mm (.70in)	077922 00552	48
24mm (.94in)	077922 00553	36
36mm (1.41in)	077922 00554	24
48mm (1.88in)	077922 00555	24



AMERICAN® BRAND FM35 BLUE FINE LINE

The American® brand FM35 fine line tape offers superior conformability, secure laydown and consistently straight lines. The fine line FM35 tape is ideal for detailed design work, striping, two-tone paint schemes and masking around critical areas such as headlights. The FM35 is preferred for medium to high temperature applications, where a sharp fine line is required including composite and fiberglass (gelcoat) fabrication. It's designed to offer a high degree of conformability, solvent-resistance, and is waterproof with an operating temperature range of 40°F to 280°F (4.4°C to 138°C). From basic paint jobs to detailed designs, American® brand FM35 fine line masking tape is your solution!

32.9M (36YD) ROLL

DESCRIPTION	PART #	CASE
3.17mm (1/8in)	66261 182688	15
6.35mm (1/4in)	66261 182686	14
12.7mm (1/2in)	66261 182685	13



AMERICAN® BRAND PREMIUM MASKING FILM FEATURING PG21 MASKING TAPE

Stain resistant, temperature resistant, PG21 paper masking tape combined with strong, corona-treated HDPE film for industrial, marine and automotive painting. The solvent and moisture resistant film permits worry-free wet sanding preparation and allows for easy cornering and masking of curved surfaces. Repositionable, heat resistant rubber based pressure-sensitive adhesive provides a secure hold to and clean removal from most surfaces in both warm and cold environments. Film is pre-taped and pre-folded for easy use. One person can apply then extend the film to desired length to protect surfaces, reducing masking time and waste.

35M (115FT) ROLL

DESCRIPTION	PART #	CASE
533mm (21in)	699573 18100	40
1093mm (43in)	699573 18101	20
1830mm (72in)	699573 18102	20
3050mm (120in)	699573 18103	12



Crash Tested. OEM Approved.

Fusor's product line is known for its innovative OEM approved products and expertise in providing collision repair adhesive solutions. Fusor's leading adhesives, sealers and plastic repair solutions combined with the product portfolio and strong sales team of the Refinish Solutions Group provide you with a one-stop, comprehensive refinishing solutions system to increase productivity, reduce cycle time, and improve quality.

PART #	DESCRIPTION	WORK TIME	HANDLING / CLAMP TIME	PAINT TIME	FULL CURE	SUBSTRATES	CHEMISTRY	COLOR
80849810035 80849810007	Fusor 110B/111B Metal Bonding Adhesive (Fast)	5 min	Immediately when mechanically fastened / 20 min	–	2 hours	Steel and aluminum	Acrylic 2K	Green
80849810005 80849810006	Fusor 108B/109B Metal Bonding Adhesive (Med.)	40 min	Immediately when mechanically fastened / 2 hours	–	4 hours	Steel and aluminum	Acrylic 2K	Green
80849810036 80849810008	Fusor 112B/113B Metal Bonding Adhesive (Slow)	70 min	Immediately when mechanically fastened / 3 hours	–	8 hours	Steel and aluminum	Acrylic 2K	Gray
80849810175	Fusor 208B Panel Bonding Adhesive (Slow)	90 min	Immediately when mechanically fastened / 4 hours / 30 min @ 140°F (60°C)	Immediately	24 hours / 1 hour @ 140°F (60°C)	Steel, aluminum and SMC/FRP	Epoxy 2K	Gray
80849810172	Fusor 2098 Crash Durable Structural Adhesive (Slow)	90 min	Immediately when mechanically fastened / 6 hours / 30 min @ 140°F (60°C)	24 hours / 30 min @ 140°F (60°C)	24 hours / 2 hours @ 140°F (60°C)	Steel, aluminum, FRP	Epoxy 2K	Blue

Technical data reported @ 70°F (21°C) unless noted.



METAL BONDING ADHESIVE (FAST) | BARE METAL

Applications: Patch panel bonding and weld bonding of properly prepared dissimilar metals, cab corners, panel sections and aluminum trailer repair patches

Features & Benefits:

- Fast cure
- No welding required
- Guaranteed corrosion protection

OEM Approvals:

GM: Panel bonding per GM aftermarket spec GM6449G
Nissan: Patch panel and corrosion repair
Mazda: Corrosion repair
Ford: Weld and rivet bonding
Honda: In-plant repair

SIZE	COLOR	FUSOR #	PART #	CASE
7.6 oz (225 mL)	Green	110B	80849810035	6
1.7 oz (50 mL)	Green	111B	80849810007	12





METAL BONDING ADHESIVE (MEDIUM) | BARE METAL

Applications: Panel bonding, weld and rivet bonding of quarter panels, rear body panels, roof panels, door skins, van side panels and outer truck bed panels

Features & Benefits:

- 6 to 8times faster than epoxy or urethane panel bonders
- No welding required
- Guaranteed corrosion protection
- Can be riveted and resistance welded

OEM Approvals:

GM: Panel bonding per GM aftermarket spec GM6449G
Mazda, Nissan: Corrosion repair
Ford: Weld and rivet bonding
Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
7.6 oz (225 mL)	Green	108B	808498 10005	6
1.7 oz (50 mL)	Green	109B	808498 10006	12



METAL BONDING ADHESIVE (SLOW) | BARE METAL

Applications: Panel bonding, weld and rivet bonding of quarter panels, rear body panels, roof panels, door skins, van side panels and outer truck bed panels

Features & Benefits:

- Long open time for large panel replacement
- Ideal for hot temperature conditions
- Guaranteed corrosion protection
- Can be riveted and resistance welded

OEM Approvals:

Chrysler: Weld bonding. Meets aftermarket metal bonding spec MSCD507
Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
7.6 oz (225 mL)	Gray	112B	808498 10036	6
1.7 oz (50 mL)	Gray	113B	808498 10008	12



PANEL BONDING ADHESIVE (SLOW) | BARE METAL

Applications: Metal and plastic panel bonding, weld and rivet bonding of quarter panels, rear body panels, roof panels, door skins, van side panels and outer truck bed panels

Features & Benefits:

- Paint and sand with no need to remove adhesive squeeze out
- No odor
- Bonds plastic, e-coat and bare metals
- Excellent corrosion protection

OEM Approvals:

Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Gray	208B	808498 10175	6



CRASH DURABLE STRUCTURAL ADHESIVE (SLOW) | BARE METAL

Applications: Metal and plastic panel bonding, weld and rivet bonding of replacement structural and non-structural auto body panels

Features & Benefits:

- Higher impact strength performance
- Lifetime corrosion protection
- Versatile and easy to use
- Bonds plastic, e-coat and bare metals
- Weld immediately

OEM Approvals:

Fiat, GM, PSA Peugeot, Tesla,
Honda: Collision Repair

SIZE	COLOR	FUSOR #	PART #	CASE
6.59 oz (195 mL)	Blue	2098	808498 10172	6

Use Fusor 420 Mixing Tip.

PART #	DESCRIPTION	WORK TIME	CLAMP TIME	SAND TIME	PAINT TIME	SUBSTRATES	CHEMISTRY	COLOR
808498 10168 808498 10169	Fusor 132/133 Plastic Repair Adhesive (Super Fast)	1 min	10 min	10 min	10 min	All types of plastic, SMC or fiberglass, ecoat, primed, painted metals	Urethane 2K	Black
808498 10029 808498 10030	Fusor 142/143 Plastic Repair Adhesive (Fast)	1 min	10 min	20 min	30 min	All plastic bumpers, SMC or fiberglass panels, ecoat, primed and painted metals	Urethane 2K	Black
808498 10106 808498 10107	Fusor 152/153 Plastic Repair Adhesive (Medium)	3 min	30 min / 5 min at 140°F (60°C)	90 min / 3 min at 140°F (60°C)	2 hours / 60 min with heat cure	All plastic bumpers, SMC or fiberglass panels, ecoat, primed, painted metals	Urethane 2K	Black
808498 10167 808498 10166	Fusor 114LG/114SM Plastic Finishing Adhesive (Fast)	2 min	–	20 min	60 min	Finishing adhesive for all plastics including PP, fiberglass, Metton®, Telene®, SMC, TEO, urethane and carbon fiber	Epoxy 2K	Red
808498 10049	Fusor 102 Plastic Cosmetic Repair Adhesive (Fast)	2 min	–	20 min	60 min	Repair scratches and gouges on rigid plastics, SMC, fiberglass and GTX	Epoxy 2K	Beige
808498 10043 808498 10001	100EZ/101EZ Plastic Repair Adhesive (Heat Set)	40 min		10 min @ 180°F (82°C)	60 min @ 180°F (82°C)	All types of rigid body plastics such as SMC, GTX, fiberglass, Metton® and carbon fiber	Epoxy 2K	Beige
808498 10034 808498 10015	Fusor 141/140 Clear Plastic Bonding Adhesive (Fast)	1 min	5 min	30 min	30 min	Plastics, primed and painted metals, glass, wood and other surfaces	Urethane 2K	Clear
808498 10042 808498 10016	Fusor 147/148 Plastic Bonding Adhesive (Medium)	5 min	90 min / 15 min @ 140°F (60°C)	–	90 min / 15 min @ 140°F (60°C)	SMC, fiberglass, carbon fiber and other plastics to itself and primed metal	Urethane 2K	Brown
808498 10039	Fusor 127EZ Plastic Bonding Adhesive (Slow)	50 min	4 hours / 30 min @ 140°F (60°C)	–	4 hours / 30 min @ 140°F (60°C)	SMC, fiberglass, carbon fiber and other plastics to itself and primed metal	Urethane 2K	Off White
808498 10165	Fusor 120/T20 Composite Adhesive (Slow)	45 min	4 hours / 20 min @ 180°F (82°C)	60 min @ 180°F (82°C)	60 min @ 180°F (82°C)	Plastics, SMC and fiberglass to itself and primed metals	Epoxy 2K	Gray
808498 10038	Fusor T21 Composite Adhesive (Slow)	45 min	4 hours / 15 to 20 min @ 180°F (82°C)	60 min @ 180°F (82°C)	60 min @ 180°F (82°C)	Plastics, SMC and fiberglass to itself and primed metals	Epoxy 2K	Gray
808498 10060	Fusor T19 Truck Plastic Bonding Adhesive (Super Fast)	3 min	30 min / 10 min @ 140°F (60°C)	–	–	SMC, fiberglass, carbon fiber and other plastics to itself and to primed metal	Urethane 2K	Beige
808498 10050	Fusor T22 Truck Plastic Bonding Adhesive (Fast)	5 min	60 min / 15 min @ 140°F (60°C)	–	–	SMC, fiberglass, carbon fiber and other plastics to itself and to primed metal	Urethane 2K	Beige
808498 10033	Fusor T23 Truck Plastic Bonding Adhesive (Medium)	20 min	3 hours / 22 min @ 140°F (60°C)	–	–	SMC, fiberglass, carbon fiber and other plastics to itself and to primed metal	Urethane 2K	Beige

Technical data reported @ 70°F (21°C) unless noted.



PLASTIC REPAIR ADHESIVE (SUPER FAST) | SANDABLE

Applications: Structural and cosmetic repair of bumpers, bumper tabs, emblems and door trims, interior and exterior plastic repairs, cosmetic repairs

Features & Benefits:

- No need for plastic identification with use of Fusor 602EZ
- Sand and paint in 10 minutes
- Faster than plastic welding
- Stronger than stapling
- One product for all plastic repairs
- Undetectable feather edge

OEM Approvals:

GM, Ford, Chrysler: Collision/warranty repair
Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Black	132	808498 10168	6
1.7 oz (50 mL)	Black	133	808498 10169	12



PLASTIC REPAIR ADHESIVE (FAST) | SANDABLE

Applications: Structural and cosmetic repair of bumpers, bumper tabs, emblems and door trims, interior and exterior plastic repairs, cosmetic repairs

Features & Benefits:

- Urethane chemistry for all structural and cosmetic repairs on bumpers
- Undetectable feather edge
- Sandable in minutes
- No need for plastic identification with use of Fusor 602EZ

OEM Approvals:

GM, Ford: Collision/warranty repair
Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Black	142	808498 10029	6
1.7 oz (50 mL)	Black	143	808498 10030	12



PLASTIC REPAIR ADHESIVE (MEDIUM) | SANDABLE

Applications: Structural and cosmetic repair of bumpers, bumper tabs, emblems and door trims, interior and exterior plastic repairs, cosmetic repairs

Features & Benefits:

- Enough work time for larger repairs; ideal for hot temperature conditions
- Urethane chemistry for all structural and cosmetic repairs on bumpers
- Undetectable feather edge
- Sandable in minutes
- No need for plastic identification with use of Fusor 602EZ
- On demand cure with heat

OEM Approvals:

GM: Meets plastic bonding/sealing specs
Ford: In-plant repair
Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Black	152	808498 10106	6
1.7 oz (50 mL)	Black	153	808498 10107	12



PLASTIC FINISHING ADHESIVE (FAST) | SANDABLE

Applications: Finishing adhesive for cosmetic repair of all plastic bumpers and body panels

Features & Benefits:

- No plastic identification is required
- No adhesion promoters needed
- Epoxy formula sands to a perfect feather edge in 20 minutes or less
- Use with or without mixing tip

OEM Approvals:

GM, Chrysler: Collision repair including carbon fiber
Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Red	114LG	808498 10167	6
1.7 oz (50 mL)	Red	114SM	808498 10166	12



PLASTIC COSMETIC REPAIR ADHESIVE (FAST) | SANDABLE

Applications: Cosmetic repair of scratches and gouges on body panels, hoods, decks and doors

Features & Benefits:

- Sands easily without loading sandpaper
- No bull's-eyes, read-throughs or halos

OEM Approvals:

Volvo: Composite repair

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Beige	102	808498 10049	6



PLASTIC REPAIR ADHESIVE (HEAT SET) | SANDABLE

Applications: Structural and cosmetic repair of auto and heavy duty truck composite, fiberglass, SMC and carbon fiber panels

Features & Benefits:

- One product for all body panels
- Easily sands to a feather edge to provide undetectable repairs
- No bull's-eyes, read-throughs or halos

OEM Approvals:

Ford: Collision/warranty repair
GM, Chrysler: Collision/ warranty repair including carbon fiber
Nissan: Warranty repair
Volvo: Composite repair

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Beige	100EZ	808498 10043	6
1.7 oz (50 mL)	Beige	101EZ	808498 10001	12

Use Fusor 702 Fiberglass Cloth.



CLEAR PLASTIC BONDING ADHESIVE (FAST) | SANDABLE

Applications: Rebuild bumper and headlight tabs, bond emblems, body side moldings, plastic backer panels, decorative vents, wheel opening moldings, rear wind deflectors and ground effects

Features & Benefits:

- Clear urethane, non-yellowing structural adhesive
- Fast cure
- High-strength, flexible bond

OEM Approvals:

Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Clear	141	808498 10034	6
1.7 oz (50 mL)	Clear	140	808498 10015	12



PLASTIC BONDING ADHESIVE (MEDIUM) | SANDABLE

Applications: Installation and bonding of small body panels, spoilers, ground effects and headlight buckets

Features & Benefits:

- High-strength structural adhesive
- Easy to gun, urethane non-sag formula
- Provides faster cure time for smaller interior and exterior parts

OEM Approvals:

Chrysler: SMC bonding TSBS; Windnoise sealing TSBS
Ford, GM, Honda: Meets SMC bonding specs; SMC bonding TSBS
Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Brown	147	808498 10042	6
1.7 oz (50 mL)	Brown	148	808498 10016	12



PLASTIC BONDING ADHESIVE (SLOW) | SANDABLE

Applications: Plastic body panels, spoilers and ground effects; excellent for cab extenders, wood and other surfaces

Features & Benefits:

- High-strength urethane structural adhesive
- Provides enough work time for bonding large primed metal or plastic parts
- Easy to gun, non-sag formula

OEM Approvals:

GM: Plastic bonding per GM6448G aftermarket spec

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Off White	127EZ	808498 10039	6



COMPOSITE ADHESIVE (SLOW) | STRUCTURAL/SANDABLE

Applications: Bonding of fairings, body panels, spoilers, ground effects, wind deflectors, roofs and fender liners; repairs cracks, punctures and tears

Features & Benefits:

- One product bonds and finishes all plastic panels
- OEM epoxy formula
- Great for heavy-duty truck repair
- High strength
- Excellent gap-filling properties

OEM Approvals:

GM: Plastic bonding and warranty repair per GM6448G aftermarket spec
Ford, Paccar, Navistar, Peterbilt, Kenworth, Mack, Volvo: Warranty and collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
12.8 oz (380 mL)	Gray	120/T20	808498 10165	6

Use Fusor 420 Mixing Tip.



COMPOSITE ADHESIVE (SLOW) | SANDABLE

Applications: Bonding of fairings, body panels, spoilers, ground effects, wind deflectors, roofs and fender liners; repairs cracks, punctures and tears

Features & Benefits:

- One product bonds and finishes all plastic panels
- OEM epoxy formula
- Great for heavy-duty truck repair
- High strength
- Excellent gap-filling properties

OEM Approvals:

GM: Plastic bonding and warranty repair per GM6448G aftermarket spec
Ford, Paccar, Navistar, Peterbilt, Kenworth, Mack, Volvo: Warranty and collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Gray	T21	808498 10038	6

Use Fusor 420 Mixing Tip.



TRUCK PLASTIC BONDING ADHESIVE (SUPER FAST) | STRUCTURAL

Applications: Installation of hood panels, roof panels, fenders, fender liners, fairings, spoilers, wind deflectors, cab extenders, ground effects, headlamp buckets and other body panels

Features & Benefits:

- Easy to gun, non-sag formula
- Substantially stronger than conventional adhesives

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Beige	T19	808498 10060	6



TRUCK PLASTIC BONDING ADHESIVE (FAST) | STRUCTURAL

Applications: Installation of hood panels, roof panels, fenders, fender liners, fairings, spoilers, wind deflectors, cab extenders, ground effects, headlamp buckets and other body panels

Features & Benefits:

- Easy to gun, non-sag formula
- Substantially stronger than conventional adhesives

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Beige	T22	808498 10050	6



TRUCK PLASTIC BONDING ADHESIVE (MEDIUM) | STRUCTURAL

Applications: Installation of hood panels, roof panels, fenders, fender liners, fairings, spoilers, wind deflectors, cab extenders, ground effects, headlamp buckets and other body panels

Features & Benefits:

- Easy to gun, non-sag formula
- Substantially stronger than conventional adhesives

OEM Approvals:

Peterbilt, Kenworth: Warranty and collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Beige	T23	808498 10033	6

PART #	DESCRIPTION	WORK TIME	SKIN TIME	FULL EXPANSION	SAND TIME	PAINT TIME	SUBSTRATES	CHEMISTRY	COLOR
808498 10041 808498 10037	Fusor 123/126 Non-Sag Seam Sealer (Fast)	3 min	–	–	–	10 minutes or within 24 hours without a scuff	Bare or coated metal, SMC and fiberglass, and over 2K primer	Urethane 2K	White
808498 10045 808498 10013	Fusor 123EZ/126EZ Non-Sag Seam Sealer (Medium)	10 min	–	–	30 min	30 min	Apply over 2K primer	Epoxy 2K	Blue
808498 10179 808498 10180	Fusor 123SL/126SL Non-Sag Seam Sealer (Slow)	45 min	–	–	–	10 min or within 24 hours without a scuff	Bare or coated metal, SMC and fiberglass, and over 2K primer	Urethane 2K	White
808498 10149	Fusor 019 Bare Metal Brushable Seam Sealer (Medium)	6 min	–	–	10 min	10 min (Paint within 24 hours)	Bare metal	Acrylic 2K	Green
808498 10075	Fusor 129 Controlled Flow Seam Sealer (Fast)	5 min	–	–	30 min	30 min	Bare or coated metal, SMC and fiberglass, and over 2K primer	Epoxy 2K	Beige
808498 10010	Fusor 122EZ Self-Leveling Seam Sealer (Medium)	8 min	–	–	30 min	30 min	Apply over 2K primer	Epoxy 2K	Blue
808498 10170 808498 10171	Fusor 800DTM/803DTM Direct-To-Metal Adhesive/Sealant	–	25 min, 50% RH	–	–	Immediately or up to 30 days without a scuff	Bare or coated metal, SMC and fiberglass, and over 2K primer	Silane Terminated Polymer 1K	Neutral/ Black
808498 10158 808498 10159 808498 10160 808498 10161	Fusor 802HD/804HD/ 805HD/806HD High Definition Sprayable Sealer	–	20 min, 50% RH	–	–	Immediately or up to 30 days without a scuff	Bare or coated metal, SMC and fiberglass, and over 2K primer	Silane Terminated Polymer 1K	White/Gray/ Black/Beige
808498 10058 808498 10011	Fusor 121/124 Flexible Foam (Super Fast)	10 seconds	–	3 min	–	10 min	Apply over 2K primer	Urethane 2K	Black
808498 10129	Fusor 130 Rigid Foam (Super Fast)	25 seconds	–	4 min	–	10 min	Apply over 2K primer	Urethane 2K	Beige
666233 90998 666233 90999	FUSOR 231/234 Sound Dampening Material (Slow)	60 min	–	24 hours	–	–	Bare or coated metal, SMC and fiberglass, and over 2K primer	Urethane 2K	Black

Technical data reported @ 70°F (21°C) unless noted.



NON-SAG SEAM SEALER (FAST) | FULL BODIED

Applications: Duplicates factory look on the following seams: truck beds, tooled door skin, floor pan, core support and any other application in which a non-sag cosmetic seam sealer is required and where fast work time is desired

Features & Benefits:

- Duplicates factory appearance
- Gets the job done in 10 minutes
- Bright white color
- Can be used without primer

OEM Approvals:

Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	White	123	808498 10041	6
1.7 oz (50 mL)	White	126	808498 10037	12



NON-SAG SEAM SEALER (MEDIUM) | FULL BODIED

Applications: Duplicates factory look on the following seams: truck beds, tooled door skin, floor pan, core support and any other application in which a non-sag cosmetic seam sealer is required and where longer work time is desired

Features & Benefits:

- Duplicates factory appearance
- Longer work time
- Sandable

OEM Approvals:

GM, Ford: Collision/warranty repair
Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Blue	123EZ	808498 10045	6
1.7 oz (50 mL)	Blue	126EZ	808498 10013	12



NON-SAG SEAM SEALER (SLOW) | FULL BODIED

Applications: Duplicates factory look on the following seams: truck beds, tooled door skin, floor pan, core support and any other application requiring a longer work time, non-sag cosmetic seam sealer, or where high ambient temperatures are encountered

Features & Benefits:

- Duplicates factory appearance
- Longer work time
- Bright white color

OEM Approvals:

Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	White	123SL	808498 10179	6
1.7 oz (50 mL)	White	126SL	808498 10180	12



BARE METAL BRUSHABLE SEAM SEALER (MEDIUM) | BARE METAL SEALER

Applications: Truck bed seams, tooled door skin seams, floor pan seams, core support seams and other applications where bare metal, brushable cosmetic seam sealer is required

Features & Benefits:

- Reduces cycle time
- Acrylic formula provides corrosion protection
- Perfect match to OEM brushed appearance

OEM Approvals:

Chrysler: Collision/warranty repair
Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
7.6 oz (225 mL)	Green	019	808498 10149	6



CONTROLLED FLOW SEAM SEALER (FAST) | CONTROLLED FLOW

Applications: Excellent for roof channels, door seams, drip rails and truck bed floor seams and trunk seams

Features & Benefits:

- Epoxy formula provides smooth continuous beads with no gun lines
- No tooling required for factory look
- Sandable
- Can be used with or without primer

OEM Approvals:

Chrysler: Collision/warranty repair
GM: Used for in-plant repair
Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Beige	129	808498 10075	6



SELF-LEVELING SEAM SEALER (MEDIUM) | FLOWABLE

Applications: Drip rails, trunks, core support to aprons, roof seams and quarter panel to rear deck

Features & Benefits:

- Perfectly matches factory flow-grade seams
- No tooling required
- Permanently flexible
- Sandable
- Color changes to indicate cure

OEM Approvals:

Ford: Collision/warranty repair per roof ditch sealing requirements
Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Blue	122EZ	808498 10010	6



SOUND DAMPENING MATERIAL (SLOW)

Applications: Sound dampening and sealing of: roof bows and roof skin, door skin and intrusion beam, quarter panel and inner structure, hoods and deck lids to inner structure. Ideal for overhead and vertical applications where a non-sag material is required.

Features & Benefits:

- Matches OEM performance
- Flexible seal with no shrinkage or read-through; non-expanding
- Extended work time for large applications
- Non-sag formula remains in position on vertical and overhead surfaces
- Excellent adhesion to metal, e-coat and existing NVH materials

OEM Approvals:

Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
300ML	Black	231	666233 90998	6
50ML	Black	234	666233 90999	12



DIRECT-TO-METAL ADHESIVE/SEALANT | BARE METAL

Applications: Duplicates factory look on standing seams, cosmetic seams, truck bed seams, tooled door skin seams, floor pan seams, core support seams and brushed seams and any other application in which a non-sag cosmetic seam sealer is required

Features & Benefits:

- Single component direct-to-metal; no substrate primer required
- Non-sag
- Holds brush marks without die back
- Weld-thru with no burn back

OEM Approvals:

Nissan, Ford: Collision/warranty repair
Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
9.5 oz (281 mL)	Black	800DTM	808498 10170	12
9.5 oz (281 mL)	Neutral	803DTM	808498 10171	12



HIGH DEFINITION SPRAYABLE SEALER | BARE METAL

Applications: Creates flexible textured seams on floor pans, trunk pans, strut towers, exterior and truck bed seams; restore rocker panel chip guard texture and trunk area texture. Duplicates weld-thru sealing

Features & Benefits:

- Extremely flexible – won't crack or peel
- Perfectly matches all OEM seams and textures with use of Fusor 312 Dispensing Gun

OEM Approvals:

Chrysler, GM: Collision repair
Ford: Collision/warranty repair
Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
9.5 oz (281 mL)	White	802HD	808498 10158	12
9.5 oz (281 mL)	Gray	804HD	808498 10159	12
9.5 oz (281 mL)	Black	805HD	808498 10160	12
9.5 oz (281 mL)	Beige	806HD	808498 10161	12



FLEXIBLE FOAM (SUPER FAST) | FLEXIBLE

Applications: Sound deadening, sealing and filling of: door skins to crash bar, hood panel to supports, trunk panel to supports and gas tank filler area

Features & Benefits:

- Matches OEM sound deadening foams
- Retains its memory with no shrinkage
- Expands to 10 times its size
- Will not oil can
- Will not absorb moisture or cause corrosion

OEM Approvals:

Ford, GM, Tesla, Volvo: Collision/warranty repair
Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Black	121	808498 10058	6
1.7 oz (50 mL)	Black	124	808498 10011	12



RIGID FOAM (SUPER FAST) | RIGID

Applications: Sound deadening, vibration dampening, reinforcement, sealing and filling of: fender rails, pillars, rocker panels, quarter panels and floors

Features & Benefits:

- Matches OEM sound deadening foams commonly found in pillars, front rails, rockers and rear supports
- Expands to 10 times its size
- Provides NVH properties for a quieter ride
- Tough compressive strength for maximum energy absorption
- Super fast application, providing full foam expansion in 3 minutes

OEM Approvals:

Ford, Chrysler: Collision/ warranty repair
Honda: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Beige	130	808498 10129	6

SPECIALTY PRODUCTS/ACCESSORIES



CLEAR DOUBLE-SIDED TAPE

Applications: Excellent adhesion of exterior/interior trim including emblems, side molding and bumper cover trim

Features & Benefits:

- Longer-sized roll for multiple jobs
- 33% stronger than competitive tapes
- UV, water and solvent resistant
- Clear, non-detectable
- Repositionable
- Increased strength when used over Fusor 602EZ

Substrates:

Bonds metal, glass and plastic

OEM Approvals:

Chrysler: MS-CH59
Ford: WSB-M3G138-B
GM: GM 3802M

SIZE	FUSOR #	PART #	CASE
7/8" x 60' x 0.045" (22.2 mm x 18.3 m x 1.14 mm)	180	808498 10132	6
1/2" x 60' x 0.045" (12.7 mm x 18.3 m x 1.14 mm)	181	808498 10133	6
1/4" x 60' x 0.045" (6.4 mm x 18.3 m x 1.14 mm)	182	808498 10134	6



SURFACE MODIFIER

Applications: Increases adhesion for plastic bumper repair and painting plastic parts. Also improves adhesion for double-sided tapes and seam sealing tapes

Features & Benefits:

- Open time from 10 minutes to 24 hours
- California compliant
- No need for plastic identification when used with Fusor 132/133, 142/143, 152/153 or 141/140 adhesives
- Increases adhesion when used with Fusor 180/181/182

Substrates:

All plastic bumper covers, emblems, moldings and primed or painted metals

OEM Recommended

SIZE	FUSOR #	PART #	CASE
9 oz (255 mL)	602EZ	808498 10121	6



REINFORCING MESH

Applications: Use for backing patches, bumper tabs and other reinforcements on plastic bumper covers.

Features & Benefits:

- Use with Fusor 132/133, 142/143, 152/153, 141/140 adhesives
- Use with Fusor 602EZ
- Use with Fusor 704 roller
- Finish with Fusor 114LG/114SM adhesive

Substrates:

Plastic bumpers, bumper tabs

SIZE	FUSOR #	PART #	CASE
4" x 12' (101.6 mm x 3.7 m)	700	808498 10023	12



FIBERGLASS CLOTH

Applications: Use for structural backing support, pyramid patches and other reinforcements on SMC and fiberglass panels.

Features & Benefits:

- Helps eliminate bull's-eyes in SMC repair
- Use with Fusor 100EZ/101EZ, 120/T20 and T21 adhesives
- Use with Fusor 704 roller

SIZE	FUSOR #	PART #	CASE
4" x 12' (101.6 mm x 3.7 m)	702	808498 10025	12



ADHESION PREP/CLEANER

Applications: Removes silicones and contaminants. Use prior to applying adhesives, sealers and coatings. Removes brake dust from wheels

SIZE	FUSOR #	PART #	CASE
32 oz (946.3 mL)	703	808498 10026	12



SATURATION ROLLER

Applications: Use with Fusor 700 and 702 for maximum adhesive saturation.

Features & Benefits:

- 3" (76.2 mm) anodized aluminum
- Ideal for building SMC patch panel repairs
- Helps compact the surface for strong repairs

SIZE	FUSOR #	PART #	CASE
3" (76.2 mm) Roller	704	808498 10027	6



MANUAL 50 ML DISPENSING GUN

Applications: Use with 1.7 oz (50 mL) cartridges, which go with Fusor 400 mix tip

Features & Benefits:

- Dispenses both 1:1 and 2:1 cartridges with no conversion necessary
- Sturdy, high-quality, compact
- Fusor 517 replacement plungers available for Fusor 300 gun

SIZE	FUSOR #	PART #	CASE
50 mL Dispensing Gun	300	808498 10019	1
Replacement Plunger	517	808498 10120	6



MANUAL 300/225 ML DISPENSING GUN

Applications: For use with 10.1/7.6 oz (300/225 mL) cartridges

Features & Benefits:

- Dispenses 1:1 and 2:1 cartridges with easy conversion
- Features tempered, built-in nozzle cutter for easy controlled custom bead sizing
- 10:1 thrust ratio

SIZE	FUSOR #	PART #	CASE
300/225 mL	301	808498 10020	1



HIGH PERFORMANCE MANUAL 300/225 ML DISPENSING GUN

Applications: For use with 10.1/7.6 oz (300/225 mL) cartridges

Features & Benefits:

- Dispenses 1:1 and 2:1 cartridges with easy conversion
- Features tempered, built-in nozzle cutter for easy controlled custom bead sizing
- Sturdy, high-quality, compact
- 26:1 thrust ratio allows for easy dispensing of high viscosity adhesive
- Improved cartridge stabilization

SIZE	FUSOR #	PART #	CASE
300/225 mL	302	808498 10177	1

SPECIALTY PRODUCTS/ACCESSORIES



PNEUMATIC 380 ML DISPENSING GUN

Applications: For use with GM-approved Fusor 120/T20 12.8 oz (380 mL) coaxial cartridges

Features & Benefits:

- Convertible from 1:1 to 2:1
- Includes air hose, regulator, 2 retaining nuts and 2 valve handles
- Rates for 100 psi (0.69 MPa) of dispensing pressure
- Super high-performance tool

SIZE	FUSOR #	PART #	CASE
380 mL	303	808498 10078	1



PNEUMATIC 300/225 ML DISPENSING GUN

Applications: For use 7.6/ 10.1 oz (225/300 mL) cartridges

Features & Benefits:

- For use with 1:1 and 2:1 cartridges
- For fast and easy application of long beads

SIZE	FUSOR #	PART #	CASE
300/225 mL	304	808498 10079	1



SPRAYABLE SEAM SEALER GUN

Applications: For use with Fusor HD sealers

Features & Benefits:

- When used with Fusor HD sealers, matches all OEM seam sealers, textured coatings and sound deadening applications
- Material and air flow adjustment controls allow for factory match seams

SIZE	FUSOR #	PART #	CASE
	312	808498 10111	1



ONE-COMPONENT MANUAL SEAM SEALER GUN

Applications: For use with Fusor HD and DTM sealers and Fusor 2098

Features & Benefits:

- B-Line 1/10th gallon cartridge gun with smooth high-powered 26:1 thrust ratio
- Excellent for all sealants - especially handy for thicker materials and in cold weather

SIZE	FUSOR #	PART #	CASE
	313	808498 10146	1



PNEUMATIC ONE-COMPONENT CAULKING GUN

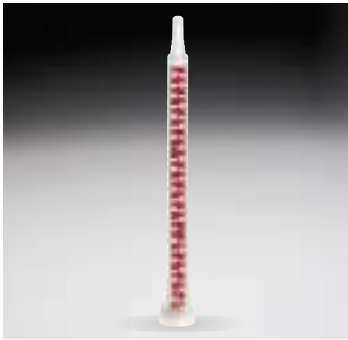
Applications: For use with Fusor HD and DTM sealers and Fusor 2098

Features & Benefits:

- Rod driven pneumatic dispenser
- True air regulator controls flow, allowing for continuous bead application
- Includes quick change aluminum barrel, safety valve in handle, and air dump valve to instantly stop flow
- Rates for 0-100 psi (0.69 MPa) of dispensing pressure

SIZE	FUSOR #	PART #	CASE
	314	808498 10178	1

SPECIALTY PRODUCTS/ACCESSORIES



RED POWER 50 ML CARTRIDGES MIXING TIPS

Applications: For use with all 1:1 and 2:1, 1.7 oz (50 mL) cartridges, which go with Fusor 300 dispensing gun

Features & Benefits:

- Size: 0.21" x 4.5" x 24-element (5.3 mm x 114.3 mm x 24-element)
- Bayonet mount
- 12 per package, or economy pack of 144

SIZE	FUSOR #	PART #	CASE
Standard Pack	400	808498 10076	12
Economy Pack	416	808498 10066	144



RED POWER 300/225 ML CARTRIDGES MIXING TIPS

Applications: For use with all 1:1 and 2:1, 7.6/10.1 oz (225/300 mL) cartridges (except for Fusor 120/T20, T21, T23, and 2098 which use the #420 Red Power Mixing Tip)

Features & Benefits:

- Size: 0.34" x 5.8" x 24-element (8.6 mm x 147.3 mm x 24-element)
- 12 per package, or economy pack of 144

SIZE	FUSOR #	PART #	CASE
Standard Pack	401	808498 10145	12
Economy Pack	417	808498 10067	144



NOZZLE FOR 800 SERIES SEALER

Applications: For use with Fusor HD and DTM sealers

Features & Benefits:

- Threaded replacement nozzles for caulking tubes

SIZE	FUSOR #	PART #	CASE
	412	808498 10130	12



RED POWER MIXING TIPS

Applications: For use with Fusor 120/T20, T21, T23 and 2098

Features & Benefits:

- Size: 0.42" x 6.8" x 24-element (10.7 mm x 172.7 mm x 24-element)

SIZE	FUSOR #	PART #	CASE
	420	808498 10073	12



CABINET

Applications: Allows easy accessibility, stocking and storage of Fusor adhesives and accessories

Features & Benefits:

- Keeps Fusor products dust free
- Makes evaluating inventory easier
- Size: 20"w x 35"h x 12"d (0.51 m x 0.89 m x 0.3 m)
- Complete with shelf, mixer container and hanging racks for opened and unopened cartridges
- Black

SIZE	FUSOR #	PART #	CASE
20"w x 35"h x 12"d (0.51 m x 0.89 m x 0.3 m)	907	808498 10105	1

Available in black



There's no shine like Mothers®.

Mothers® started in 1971 when tire dealer, Al Holloway, and a chemist friend invented a polish to remove oxidation from that era's then-new "mag" wheels. It was an instant hit with car enthusiasts. And the business blossomed from that single item to a comprehensive line of more than 40 new-appearance care products on the market today. Still owned and operated by the Holloway family, the company has pioneered new appearance car technologies based on its passion for painstaking research and superior quality.



HEAVY DUTY RUBBING COMPOUND

Quickly removes 1200 grit and finer sand scratches from all types of refinish and factory-applied automotive paints. May also be used to remove heavy oxidation, car wash scratches, and other defects from paints that do not require sanding. Can be used with a wool or a foam pad.

DESCRIPTION	PART #	QTY/CASE
32 oz./946mL	078175 81232	6
1 gallon/3.785L	078175 81238	4



RUBBING COMPOUND

Quickly removes 1500 grit and finer sand scratches from all types of refinish and factory-applied automotive paints. May also be used to remove light oxidation, car wash scratches, and other defects from paints that do not require sanding. Can be used with a wool or a foam pad.

DESCRIPTION	PART #	QTY/CASE
12 oz./355mL	078175 08612	6
32 oz./946mL	078175 81132	6
1 gallon/3.785L	078175 81138	4



FINISHING POLISH/FOAM PAD POLISH

Recommended for removal of compounding swirl marks from all types of refinish or factory-applied automotive paints. Also recommended to enhance color and add depth. Use with a foam pad.

DESCRIPTION	PART #	QTY/CASE
12 oz./355mL	078175 08712	6
32 oz./946mL	078175 83432	6
1 gallon/3.785L	078175 83438	4



PROFESSIONAL DISPENSER BOTTLE

Dispense polishes and compounds with ease with Mothers® Professional Refillable Dispenser Bottle. It features a self-cleaning pop top to prevent clogging, keeping you focused on the task at hand, all while distributing the perfect amount of product every time. Buy in bulk, and dispense with ease with this high-quality dispenser bottle.

DESCRIPTION	PART #	QTY/CASE
12 oz./355mL	078175 80000	12



INSTANT DETAILER

Instant Detailer is a silicone-free, body shop safe, paintable product that provides unparalleled depth and clarity. This unique formula is easy-to-use and completely safe on all types of paints, including clear coats. Simply the fastest way to prep and shine any vehicle's paint in any body shop environment.

Tech Tip – Use Instant Detailer with a clean microfiber towel during and after compounding and polishing, for a quick and easy cleanup.

DESCRIPTION	PART #	QTY/CASE
24 oz./710mL	078175 85624	6
1 gallon/3.785L	078175 85638	4
5 gallon/18.925L	078175 85645	1
32 oz. Chemical Resistant Sprayer	078175 85632	12



MACHINE GLAZE

This high-quality polishing glaze quickly removes compound haze, fine scratches, and swirl marks from all types of refinish or factory-applied automotive paints. Can be used with a wool or a foam pad.

DESCRIPTION	PART #	QTY/CASE
32 oz./946mL	078175 82332	6



HAND GLAZE

Recommended for added shine and protection, Professional Hand Glaze may be used after Professional Finishing Polish / Foam Pad Polish to achieve unparalleled depth and clarity. Hand Glaze is easy-to-use and completely safe on all types of paints.

DESCRIPTION	PART #	QTY/CASE
32 oz./946mL	078175 84532	6



PROFESSIONAL METERING UNIT

The Mothers® Professional Metering Unit is the most efficient and precise way to ensure that Mothers® product concentrates are being diluted correctly for their specified use; at the push of a button. The unit is easy-to-install, easy-to-use, and it dilutes up to six different Mothers® product concentrates.

DESCRIPTION	PART #	QTY/CASE
Metering Unit	636425 05986	1



AUTO WASH (CONCENTRATE)

Carefully crafted concentration of soaps and detergents that cleans away grease and grime with ease. This pH balanced, non-toxic, environmentally friendly, and biodegradable formula will not streak paint or remove existing wax. Can be used as a wet sanding solution when diluted 1/2 oz. Per gallon of water.

DESCRIPTION	PART #	QTY/CASE
1 gallon/3.785L	078175 80138	4
5 gallon/18.925L	078175 80145	1
55 gallon/208.18L	078175 80155	1



ALL-PURPOSE CLEANER (CONCENTRATE)

A highly concentrated, biodegradable multi-purpose cleaning solution for a wide variety of surfaces. Combining highly effective cleaners with a combination of water miscible solvents and surfactants, this All-Purpose Cleaner breaks down dirt and grease with ease. Perfect for cleaning carpets, fabrics, vinyl upholstery, engine compartments, fender wells, door jambs, and more. At higher concentrations, All-Purpose Cleaner is great for cleaning wheels, tires, whitewalls and pre-spotting carpets before shampooing.

DESCRIPTION	PART #	QTY/CASE
1 gallon/3.785L	078175 87138	4
5 gallon/18.925L	078175 87145	1
55 gallon/208.18L	078175 87155	1
32 oz. Chemical Resistant Sprayer	078175 87132	12



WATER-BASED DEGREASER (CONCENTRATE)

Features a safe but effective blend of grease cutting surfactants and biodegradable solvents which lift away carbon and baked-on grime from a variety of surfaces. This non-toxic, super-concentrate is tough on tenacious filth, but will not stain paint or harm aluminum engine components.

DESCRIPTION	PART #	QTY/CASE
1 gallon/3.785L	078175 87538	4
5 gallon/18.925L	078175 87545	1
55 gallon/208.18L	078175 87555	1
32 oz. Chemical Resistant Sprayer	078175 87532	12



GLASS CLEANER (CONCENTRATE)

Mothers® Professional Glass Cleaner is a cost-effective and versatile cleaning concentrate formulated for all glass and virtually any surface. Ideal for use in high volume detail shops and car washes to remove tough grime, dirt, oily film, and fingerprints. Also great around the house, car, boat or motor home, even on tinted window surfaces. It dries quickly and leaves behind a sparkling clean, streak-free shine, even in cold weather.

DESCRIPTION	PART #	QTY/CASE
1 gallon/3.785L	078175 87638	4
5 gallon/18.925L	078175 87645	1
32 oz. Chemical Resistant Sprayer	078175 87632	12



WHEEL CLEANER (CONCENTRATE)

Mothers® Professional Wheel Cleaner is a biodegradable cleaning concentrate for factory/OEM wheels and hubcaps, including painted, clear coated, color coated and chrome. Professional Wheel Cleaner does not contain hydrofluoric, sulphuric or phosphoric acids, making it safer than conventional acid cleaners.

DESCRIPTION	PART #	QTY/CASE
1 gallon/3.785L	078175 87938	4
5 gallon/18.925L	078175 87945	1
55 gallon/208.18L	078175 87955	1
32 oz. Chemical Resistant Sprayer	078175 87932	12



SILICONE-FREE DRESSING CONCENTRATE

Mothers® Silicone-Free Dressing Concentrate is a pre-delivery prep product designed specifically for body shops. This silicone-free and water-based formula can safely be used on any rubber and trim.

DESCRIPTION	PART #	QTY/CASE
1 gallon/3.785L	078175 88638	4
5 gallon/18.925L	078175 88645	1
32 oz. Chemical Resistant Sprayer	078175 88632	12



SILICONE-FREE DRESSING

Silicone-Free Dressing is a pre-delivery prep product designed specifically for body shops. This silicone-free and water-based formula can safely be used on any rubber and trim.

DESCRIPTION	PART #	QTY/CASE
1 gallon/3.785L	078175 88538	4
5 gallon/18.925L	078175 88545	1
32 oz. Chemical Resistant Sprayer	078175 88532	12



VINYL & RUBBER DRESSING

This product is extremely versatile, and can be used on all vinyl, rubber, and plastic surfaces, even engine compartments. Protects all these surfaces from the elements, and leaves a non-greasy, "like-new" finish that will not attract dust. This white silicone emulsion features a thick, creamy consistency that is easily sprayed or wiped onto any surface, and dries to a medium-high shine. Does not contain soaps, glycerin or other extenders.

DESCRIPTION	PART #	QTY/CASE
1 gallon/3.785L	078175 88138	4
5 gallon/18.925L	078175 88145	1
32 oz. Chemical Resistant Sprayer	078175 88132	12



SPIGOT FOR 5 GALLON CONTAINER

Dispensing liquids from our Professional 5 gallon containers has never been easier. With a simple twist, our spigot allows for a quick and easy fill, ideal for our 32 ounce OSHA compliant secondary spray bottles. Made from chemical resistant High Density Polyethylene (HDPE), our 3/4" spigot will thread right into our 5 gallon container's lid.

DESCRIPTION	PART #	QTY/CASE
Spigot	078175 80005	6

PAINT PROTECTION AND WINDOW FILM



Protect. Save. Renew.

Solar Gard window and body film act as body armor helping to guard the vehicle from damaging elements. The advanced design of tough, clear polymer creates an invisible layer of protection to the covered surface keeping the vehicle in like-new condition and eliminating 95% of ultraviolet rays for many years.

WINDOW FILM

Solar Gard® NR Supreme is a non-reflective, color-stable window film made from manufacturing technology that produces optimum heat- and glare-rejection from a non-metal film. NR Supreme provides superior optical clarity and complements factory glass with its protective qualities.



	20"	40"	60"
DESCRIPTION	PART #	PART #	PART #
NR Supreme™ 8	776960 90285	776960 90286	776960 90287
NR Supreme™ 15	776960 90288	776960 90289	776960 90290
NR Supreme™ 28	776960 90291	776960 90292	776960 90293
NR Supreme™ 40	776960 90294	776960 90295	776960 90296
NR Supreme™ 50	776960 90297	776960 90298	776960 90299
Roll/Case	1	1	1

PAINT PROTECTION FILM

Clearshield Pro is a tough, clear barrier that acts like body armor for paint. It's an invisible layer that helps protect paint against chips, scratches and stains caused by road debris, insects and more.



	12"	18"	24"	30"	36"	60"
DESCRIPTION	PART #	PART #	PART #	PART #	PART #	PART #
Clearshield Pro	776960 90300	776960 90301	776960 90302	776960 90303	776960 90304	776960 90305
Roll/Case	1	1	1	1	1	1

DOOR EDGE GUARD

The Clearshield Pro Door Edge Guard protects the door edges of a vehicle from potential scratches and chips, is as easy as a pinstripe to install. It is an invisible 8 mil door edge protector that is removable if needed warranted against yellowing, cracking or peeling. (1) 1/2" x 100' roll yields up to (10) 4-door cars.



	1/2" x 100'
DESCRIPTION	PART #
Clearshield Pro Door Edge Guard	776960 90306
Qty/Pack	1



Total Inventory Management

OPTIMIZE YOUR REPAIR MATERIALS. IMPROVE YOUR BOTTOM LINE.

Exclusively offered by Refinish Solutions Group, the TIM information technology application enables collision repair shops to optimize management of repair materials, helping the shop to lower costs, streamline repair processes and improve profitability.

TIM utilizes technician barcode scanning of repair materials and simple-to-use software. The intuitive design of the TIM platform empowers shop managers to minimize inventory, ensure that the right repair materials are always available, identify recoverable materials used by RO# and track material usage trends.



TRADEMARKS

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FORM #340 REV. 01/19

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