# **StrongHandTools**®

# **INNOVATIVE FIT-UP TOOLS: CLAMPS, MAGNETS, PLIERS AND WELDING TABLES.**

COLUMN I

StrongHandTools.com 800.989.5244 ver.1



# We are dedicated to helping you work safely, efficiently, comfortably, and cost effectively.

We're on a mission to make "Better Tools at Better Prices." For over 35 years we have communicated with welders and craftsmen to develop innovative, quickacting clamping tools that allow you to create a "proper" setup as the foundation for safe, and efficient work in welding, assembly, and repair applications. We've re-engineered traditional tools such as: Sliding Arm Clamps, Magnetic Welding Squares, Pliers, and Vises for improved performance in clamping and fixturing.

#### **Strong Hand Tools Features and Benefits:**

Our tools are multi-functional, and adaptable for all types of workholding in welding, assembly, and repair operations.

All Strong Hand Tools are "Quick Acting" for fast setup and affordably priced to fit any budget.

We remain dedicated to designing the most innovative, time-saving, moneysaving workholding tools to improve your efficiency, productivity, and profitability.

Find your local Strong Hand Tools Distributor at:

www.StrongHandTools.com.







Modular Welding Tables www.BuildProTables.com



Heavy Duty German Made Welding Tables www.siegmundtables.com



Operating Accessories & Tooling Components www.valtrainc.com



Toggle Clamps & Latches www.goodhandinc.com

\* Call to request the full line catalogs **PDF** 

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\* All product, product specifications and data are subject to change without notice to improve reliability, function, design or otherwise. Please check online for updated information and details. 🛕 WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov





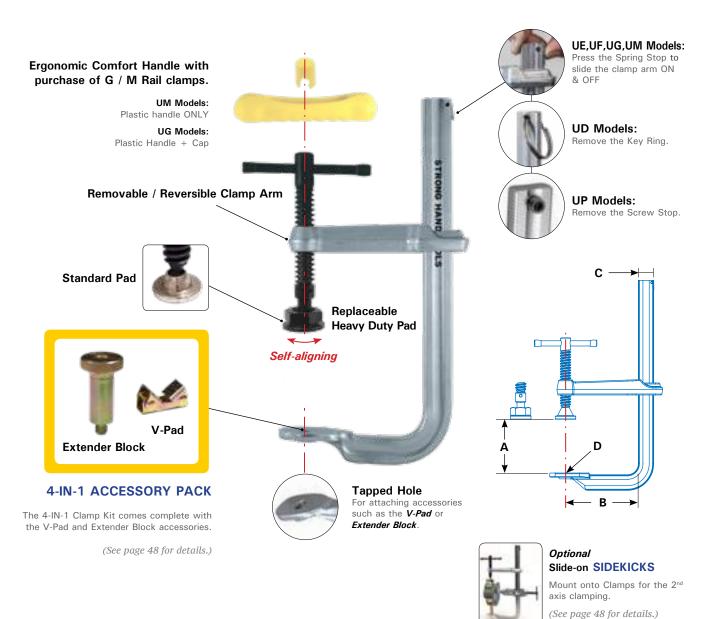












# **ONE** Clamp... FOUR functions.

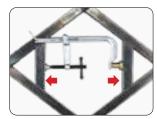
The strong, economical 4-IN-1 Utility Clamps adapt to serve four different applications.



**1. Standard** Sliding Arm Clamps are 10x faster than a C-Clamp!



**2. Pipe** Add the exclusive V-Pad to create a Pipe Clamp!



**3. Spreader** Reverse the clamp arm and create a Spreader Clamp.



**4. Step-Over** Add the Extender Block to create a Step-Over Clamp.

*I've been able to replace my old set of five C-Clamps with my new 4-in-1 Clamp."* 

- Mark T.

## 4-IN-1<sup>™</sup> UTILITY CLAMPING SYSTEM

Part No.	Capacity - A (in)	Throat Depth - B (in)	Clamping Pressure (Ib)	Pads	Rail Size - C (in)	Tapped Hole - D	Weight (lb)
UD45-C3	4-1/2	3-1/4	500	Standard	5/8 x 5/16	5/16-18	1.3
UD65-C3	6-1/2	3-1/4	500	Standard	5/8 x 5/16	5/16-18	1.6
UF65-C3	6-1/2	4-3/4	1,000	Standard	7/8 x 7/16	3/8-16	2.9
UG85-C3	8-1/2	4-3/4	1,200	Standard	1 x 15/32	3/8-16	4.1
UG125-C3	12-1/2	4-3/4	1,200	Standard	1 x 15/32	3/8-16	4.5
UG1257-C3	12-1/2	7 *Deep Throat	800	Standard	1 x 15/32	3/8-16	6.5
UM85P-C3	8-1/2	5-1/2	2,400	Standard	1-3/16 x 9/16	3/8-16	6.6
UM105P-C3	10-1/2	5-1/2	2,400	Standard	1-3/16 x 9/16	3/8-16	7.4
UM125-C3 * <i>BEST SELLER</i>	12-1/2	5-1/2	2,400	Heavy Duty	1-3/16 x 9/16	3/8-16	7.6
UM165-C3	16-1/2	5-1/2	2,400	Heavy Duty	1-3/16 x 9/16	3/8-16	8.7
UM205-C3	20-1/2	5-1/2	2,400	Heavy Duty	1-3/16 x 9/16	3/8-16	9.8
UP205-C3	20-1/2	7 *Deep Throat	4,800	Heavy Duty	1-9/16 x 3/4	3/8-16	16.1

## **HEAVY DUTY**

Clamping Pressure: 4,800 lb



Part No.	Capacity - A (in)	Throat Depth - B (in)	Clamping Pressure (lb)	Rail Size - C (in)	Tapped Hole - D	Weight (lb)
UP125	12-1/2	7	4,800	1-9/16 x 3/4	3/8-16	12.3
UP165	16-1/2	7	4,800	1-9/16 x 3/4	3/8-16	13.6
UP205	20-1/2	7	4,800	1-9/16 x 3/4	3/8-16	15.0
UP245	24-1/2	7	4,800	1-9/16 x 3/4	3/8-16	16.5
UP405	40-1/2	7	4,800	1-9/16 x 3/4	3/8-16	22.0
UP605	60-1/2	7	4,800	1-5/8 x 3/4	3/8-16	28.0

## **REGULAR DUTY**

Clamping Pressure: 2,400 lb



\* Heavy Duty Replaceable Pads

Part No.	Capacity - A (in)	Throat Depth - B (in)	Clamping Pressure (lb)	Rail Size - C (in)	Tapped Hole - D	Weight (lb)
UM65	6-1/2	5-1/2	2,400	1-3/16 x 9/16	3/8-16	5.4
UM85	8-1/2	5-1/2	2,400	1-3/16 x 9/16	3/8-16	5.9
UM105	10-1/2	5-1/2	2,400	1-3/16 x 9/16	3/8-16	6.4
UM125	12-1/2	5-1/2	2,400	1-3/16 x 9/16	3/8-16	7.0
UM165	16-1/2	5-1/2	2,400	1-3/16 x 9/16	3/8-16	7.6
UM205	20-1/2	5-1/2	2,400	1-3/16 x 9/16	3/8-16	8.7

## **REGULAR DUTY**

Clamping Pressure: 2,400 lb Standard Pads



Part No.	Capacity - A (in)	Throat Depth - B (in)	Clamping Pressure (lb)	Rail Size - C (in)	Tapped Hole - D	Weight (lb)
UM85P	8-1/2	5-1/2	2,400	1-3/16 x 9/16	3/8-16	5.7
UM105P	10-1/2	5-1/2	2,400	1-3/16 x 9/16	3/8-16	6.3
UM125P	12-1/2	5-1/2	2,400	1-3/16 x 9/16	3/8-16	6.4



## LIGHT & MEDIUM DUTY

Clamping Pressure: 500 - 1,200 lb Standard Pads



UD Series with Key Ring Stop



UE, UF, UG Series with Spring Stop

Part No.	Capacity - A (in)	Throat Depth - B (in)	Clamping Pressure (lb)	Rail Size - C (in)	Tapped Hole - D	Weight (lb)
UD45	4-1/2	3-1/4	500	5/8 x 5/16	5/16-18	1.0
UD65	6-1/2	3-1/4	500	5/8 x 5/16	5/16-18	1.1
UD85	8-1/2	3-1/4	500	5/8 x 5/16	5/16-18	1.2
UE85	8-1/2	4	850	25/32 x 3/8	3/8-16	2.3
UE125	12-1/2	4	850	25/32 x 3/8	3/8-16	2.5
UF65	6-1/2	4-3/4	1,000	7/8 x 7/16	3/8-16	2.4
UF100	10	4-3/4	1,000	7/8 x 7/16	3/8-16	2.8
UG85	8-1/2	4-3/4	1,200	1 x 15/32	3/8-16	3.6
UG125	12-1/2	4-3/4	1,200	1 x 15/32	3/8-16	4.0
UG205	20-1/2	4-3/4	1,200	1 x 15/32	3/8-16	4.8
UG1257	12-1/2	7 * Deep Throat	800	1 x 15/32	3/8-16	6.0
UG1657	16-1/2	<b>7</b> * Deep Throat	800	1 x 15/32	3/8-16	6.5

## J-CLAMP STEP-OVER







\* Heavy Duty Replaceable Pads

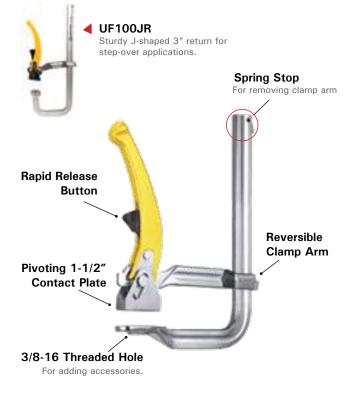
Part No.	Capacity - A (in)	Throat Depth - B (in)	Clamping Pressure (lb)	Rail Size - C (in)	Tapped Hole - D	Weight (lb)
UD45J	4-1/2	3-1/4 (2)	500	5/8 x 5/16	3/8-16	1.2
UF100J	10	4-3/4 (3)	1,000	7/8 x 7/16	3/8-16	3.2
UG105J	10-1/2	4-3/4 (3)	1,200	1 x 15/32	3/8-16	5.0
UM125J	12-1/2	5-1/2 (4)	2,400	1-3/16 x 9/16	3/8-16	8.1
UM205J	20-1/2	5-1/2 (4)	2,400	1-3/16 x 9/16	3/8-16	9.2

## **RATCHET ACTION UTILITY CLAMPS**

Ratchet mechanism ensures rapid, vibration and torsion resistant clamping.

- Quick to setup, unlock, and remove in high volume clamping applications.
- Even clamping pressure. Ideal for repetitive clamping setups.

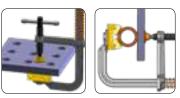
Part No.	Capacity (in)	Clamping Pressure (lb)	Rail Size (in)	Weight (lb)
UF65R	7	1,000	7/8 x 7/16	2.6
UF100R	10	1,000	7/8 x 7/16	3.0
UF100JR	10	1,000	7/8 x 7/16	3.1
UG85R	8-1/2	1,200	1 x 15/32	3.6
UG125R	12-1/2	1,200	1 x 15/32	4.8
UG205R	20-1/2	1,200	1 x 15/32	5.8



## **MAGSPRING<sup>™</sup> CLAMPS**

The spring-loaded, one-handed clamp with quick-set V-Pad.

The Spring Arm in conjunction with the V-Pad allows users to free up one hand to position the workpiece.







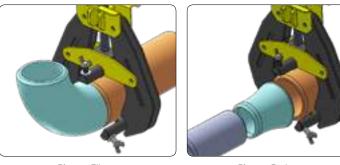
Part No.	Capacity (in)	Throat Depth (in)	Clamping Pressure (Ib)	Tapped Hole (in)	Weight (lb)
UBV65	4-1/2	2-1/2	300	1/4-20	0.9
UDV45	3	3-1/4	500	5/16-18	1.0
UDV65	4-1/2	3-1/4	500	5/16-18	1.1



## PIPE ALIGNMENT CLAMPS WITH QUICK-ACTING LEVER

The New Pipe Alignment Clamp with Quick-Acting Lever is a fast, accurate fit-up clamp with a rugged frame.

Get a well-balanced hold on the clamp with the two wide Grip Plates while pressing the Quick-Acting Lever. The screw smoothly glides up and down for fast jaw insertion and clamp removal after welding.





Pipe to Reducer

Part No.	Pipe Diameter Capacity (in)	Weight (lb)
CPA60	2 ~ 6	11
CPA120	4.5 ~ 12	17

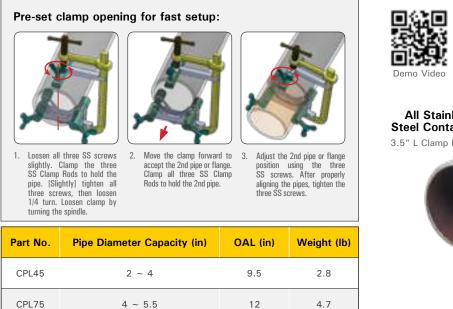


**PRESS – SLIDE – SET** Wide Grip Plates make this Pipe Alignment Clamp easier to handle, with less user fatigue.



## **PIPE FIT-UP CLAMPS**

A compact, light weight, portable clamp for the quick fit-up of round pipes and flanges for butt welding. Easy-to-Use design for the rapid, repeated loading and unloading of workpieces.





## Adjust-O<sup>™</sup> Magnet Squares

The original magnet squares featuring On/Off switches.





It's so much easier to set-up and hold my work with the On & Off Adjust-O Magnets because I'm not fighting the magnetic force."

- Jason T.



🛦 Must be used for tack welding only and removed before completing weld. Avoid prolonged exposure of magnetic products to heat sources of 176°F / 80°C.

## **ADJUST-O<sup>™</sup> MAGNET SQUARES**

The fast & easy way to hold metal workpieces at 30°/ 60°, 45°, and 90°.

Turn the magnet Off or at the mid-point position when setting up, turn On when you're ready to work. Fast and safe set-up!

Ideal for round and square tubing, angle, and flat stock.

Easy to clean. Simply turn Off and wipe.

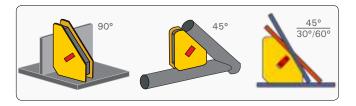


MSA46-HD

MSA45

MSA47 MSA48-HD

MSA53-HD



Part No.	Max. Pull Force (lb)	Dimension (in)	Weight (lb)
MSA45	65	4.4 x 3.8 x 1	1.0
MSA46-HD	90	4.4 x 3.8 x 1.1	1.5
MSA47	75	6 x 5.1 x 1.3	2.2
MSA48-HD	160	6 x 5.1 x 1.4	3.0
MSA53-HD	140	6 x 5.1 x 1.4	3.0

\*Magnetic force is based on the longest side of Magnet with 3/8" thick steel.

## **THIRD-AXIS MAGNETIC POSTS Optional accessory for ALL MSA Magnets**

- Quickly and easily set-up 3-sided work such as tank and gusset.
- Use on either side of the magnet squares.

#### MXE13





Holding a 3-Axis workpiece.



## ADJUST-O" 90° DUAL SWITCH MAGNET SQUARES

For professional jobs that demand strong hold down forces. Holds flat and round metal work pieces.

- Two On/Off switches for independent operation. .
- . Turn the magnets Off when setting up, turn On when you're ready to work. Easy and safe set-up!
- Machined flat and V-surfaces are ideal for round and square tubing, angle, and flat stock.
- Choose from 120 265 lb pull force.







& flat stock.

MS2-80 MS2-90 120 lb Max. pull force 265 lb Max. pull force



Part No.	Max. Pull Force (lb)	Dimension (in)	Weight (lb)
MS2-80	120	6 x 6 x 1-1/2	2.7
MS2-90	265	7-3/4 x 7-3/4 x 1-7/8	6.0

\*Magnetic force is based on 3/8" thick steel.

▲ Must be used for tack welding only and removed before completing weld. Avoid prolonged exposure of magnetic products to heat sources of 176°F / 80°C.

## ADJUST-O<sup>™</sup> ANGLE MAGNET

- Adjustable from 30° 275° with two On/Off switches.
- Machined flat surfaces and nickel/chrome body.
- V-Groove surfaces securely hold round and square tubing, angle, and flat stock.



**Machined V-Groove** For holding round & flat stock.



Calibration w/ Vernier

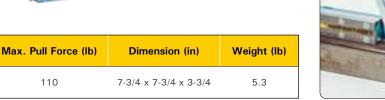


2 x ON/OFF Switch

Part No.

MAV120









\*Magnetic force is based on 3/8" thick steel.

30° ~ 275°

Angles

## **A-FRAME HD MAGNET**

#### New for large and heavy stock holding.

Larger / wider magnets with large contact surface and stability. ON/OFF switches function with weaker force when lever at **mid-position**, for adjustment / placement of parts.



A Must be used for tack welding only and removed before completing weld. Avoid prolonged exposure of magnetic products to heat sources of 176°F / 80°C.

## STANDARD MAGNET SQUARES

Holding at multiple angles while soldering, brazing, and welding at 30°/60°, 45°, and 90°.

- Center hole for easy handling.
- Aluminium enclosed for easier cleaning.



MS346C Multi-Angle



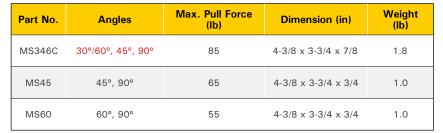
**MS45** 

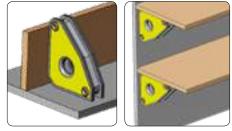
45°, 90°



**MS60** 60°, 90°





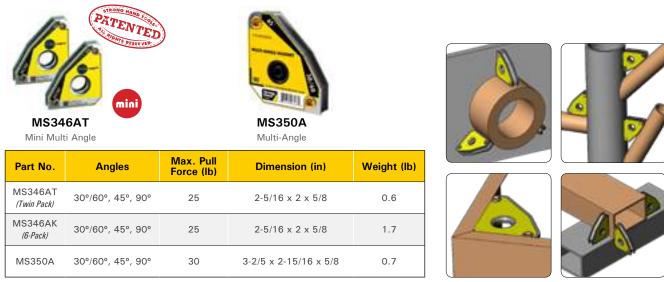


\*Magnetic force is based on the longest side of Magnet with 3/8" thick steel.



## **MINI MAGNET SQUARES**

- Mini Magnets at just 2-5/16" in height provide low profile holding of stock in tight, hard to reach areas.
- Use as many as needed for light duty holding of stock at multiple points.
- Insert a screwdriver into the center hole to apply breakaway force.
- Full aluminum rim enclosure for easy cleaning.



\*Magnetic force is based on the longest side of Magnet with 3/8" thick steel.

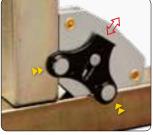
🛦 Must be used for tack welding only and removed before completing weld. Avoid prolonged exposure of magnetic products to heat sources of 176°F / 80°C.

## **XYZ MAGNET SQUARES**

- Quickly & easily set-up 2 or 3-Axis workpieces, such as gussets and steel panels.
- Unique Magnetic Face Plate features two rare earth disc magnets for 3rd axis holding.
- Rotate and slide Magnetic Face Plate into position as needed for each unique applications.
- Use the face plate as an edge guide when joining square tubes and sheet metal.



Part No.	Angles	Max. Pull Force (lb)	Dimension (in)	Weight (lb)
MST348 (Twin Pack)	30°/60°, 45°, 90°	25	2-5/16 x 2 x 7/8	0.6
MS350	30°/60°, 45°, 90°	30	3-2/5 x 3 x 5/8	0.8



The face plate can be slid out of the boundary edges as edge guide.



Gusset Holding

\*Magnetic force is based on the longest side of Magnet with 3/8" thick steel.





#### The better, faster way to hold tabs in place for tack welding!

• Hold tabs, or any small metal pieces, parallel or perpendicular to the substructure.

Max. Pull Force (lb)

35

18

- The Adjustable Magnetic V-shape base adjusts for different shapes: round, flat, angle metal surfaces.
- Remove the MagTab bracket to use the Adjustable Magnetic V-Pad for light duty holding of steel plates.

Weight (lb)

1

0.5



MNT15

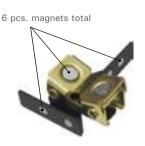
(JUMBO)

**Dimension** (in)

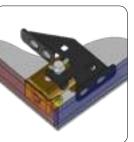
5.2 x 4.5 x 2.8

4 x 3 x 1-1/4

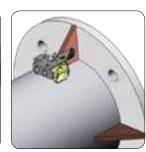
\*Magnetic force is based on 3/8" thick steel.



MFT10



Box Lid



Gussets



Bracket Adjustment



#### New TWIN PACK Kits:

Part No.

MNT15

MFT10

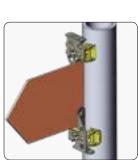
Part No.	Kit Contents	Weight (lb)
MNT28	2 x MNT15	2
MFNT27	MFT10 + MNT15	1.5
MFT23	2 x MFT10	1

#### Remove the MagTab bracket...

See page 15 for more applications.

Also see page 41 for our NEW magnetic grasshopper.

🛦 Must be used for tack welding only and removed before completing weld. Avoid prolonged exposure of magnetic products to heat sources of 176°F / 80°C.



Sign



Handle



## MagRest<sup>™</sup> V-PAD KIT



## MagHold<sup>™</sup> V-PAD KITS

Light duty & tight spot holding! Build, Hold, and Position steel.

Hold and position round, flat, and square parts in light duty substructure applications!

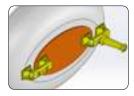










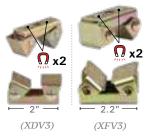


## MVDF42

Magnets on the bottom only.

(XDV3) Max. Pull Force: 6 lb.

(XFV3) Max. Pull Force: 9 lb.



### THREE 4-PC. KITS TO CHOOSE FROM:

MVDF44 Magnets on both pad face and the bottom.

(XDV4) Max. Pull Force: 12 lb.

(XFV4) Max. Pull Force: 18 lb.

#### MVFN46

MVNP48

(XNV210)

(XPV830)

Magnets on the pad face only.

Magnets on the pad face only.

Max. Pull Force: 35 lb.

Max. Pull Force: 58 lb.

(XFV2) Max. Pull Force: 18 lb.

(XNV2) Max. Pull Force: 35 lb.



(XDV4)

(XFV2)



(XFV4)

(XNV2)

Two interchangeable handles

— 3.4" — (XNV210)

(XPV830)

4 8

Part No.	Description	Kit Contents	Weight (lb)
MVDF42	MagRest	2 pcs. V-Pads (XDV3) + 2 pcs. V-Pads (XFV3)	0.7
MVDF44	MagHold	2 pcs. V-Pads (XDV4) + 2 pcs. V-Pads (XFV4)	0.9
MVFN46	MagHold	2 pcs. V-Pads (XFV2) + 2 pcs. V-Pads (XNV2)	2.1
MVNP48	MagHold	2 pcs. V-Pads (XNV210) + [2 pcs. V-Pads + 2 pcs. plastic handles (XPV830)]	4.1

\*Magnetic force is based on the longest side of Magnet with 3/8" thick steel. See page 49 for individual V-Pad details.

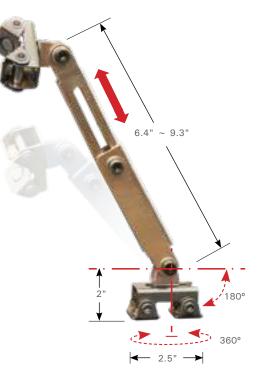
## MagHold<sup>™</sup> EXTENDABLE ARM

#### Position and hold steel stock in welding and fabrication.

- Telescoping mounting bar adjusts from 6.4" to 9.3" in length.
- Loosen the center joint in the mounting bar to "fold up" the MagHold<sup>™</sup> for different workholding configurations.
- Adjustable magnetic V-Pads at each end hold stock of different shapes: round, flat, angled.







▲ Must be used for tack welding only and removed before completing weld. Avoid prolonged exposure of magnetic products to heat sources of 176°F / 80°C.

#### **SNAKE MAGNETS**

#### The Third Hand - Holds, Bends, Twists

The Snake Magnet gives you the flexibility to hold stock at odd angles. Spring Clamp can be used as the third hand to hold tools.



Part No.	Description	Weight (lb)
MFC312	12" flex cable, 1 clamp, 2 Adjustable Magnetic V-pads	1.0
MFC318	18" flex cable, 1 clamp, 2 flat Magnetic Pads	1.4

\*Magnetic force is based on 3/8" thick steel.



## SHEET METAL MAGNETS

Hold sheet metal and automotive metal panels firmly in a positive location for cutting, welding, tacking, painting and repair operations.

Rare earth disc magnets in the magnetic plate have superior gripping power. Rubber Pads on the Sheet Metal Magnets provide friction for increased drag force in sheet metal handling applications.

Use horizontally or vertically. The strong, generously sized plastic handle makes placing, moving, and removing the Sheet Metal Magnets fast and easy.

Part No.	Description	Straight Pull Force (lb) *	Side Drag Force (lb) *	Weight (lb)
MSM61	Light Duty Sheet Metal Magnets (Single piece) with 2 Replaceable Rubber Pads	40	30	0.6
MSM71	Medium Duty Sheet Metal Magnets (Single piece) with 2 Replaceable Rubber Pads	60	38	0.6
MSM81	Heavy Duty Sheet Metal Magnets (Single piece) with 2 Replaceable Rubber Pads	100	45	0.6
MCB82	Heavy Duty Sheet Metal Magnets (Twin Pack of MSM81)	100 / ea.	45 / ea.	1.2
MCB802	10 pcs. Replaceable Rubber Pad			0.1



Rubber Pad



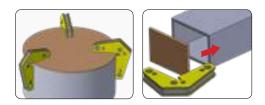


\* Subject to surface thickness and texture.

▲ Must be used for tack welding only and removed before completing weld. Avoid prolonged exposure of magnetic products to heat sources of 176°F / 80°C.

## **CORNER MAGNETS**

- Create 90° corners by holding from the outside, providing you with an unobstructed area for inside tack welds.
- One side corner "relief" provides clearance for tall lips.
- Use the outer edges of the Corner Magnet for setting up materials at 60°.





The compact and low profile Corner Magnet is ideal for light duty holding of stock at  $90^{\,\circ}.$ 

Use the outer edges of the Corner Magnet to hold stock at 120°.

Part No.	Description	Dimension (in)	Max. Pull Force (lb)	Weight (lb)
MST327	Twin Pack 90° & 60°	3-1/4 x 3-3/4 x 5/8	30	0.9

\*Magnetic force is based on the longest side of Magnet with 3/8" thick steel.

# **Inside Outside Angle Magnets** Hold stock using the Inside or Outside edges!





Hold stock from the outside when inside access is difficult.

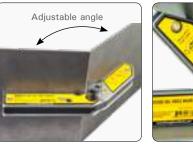
Hold and position sheet metal, round pipes, square, angled or flat stock.

The Inside / Outside Angle Magnets are constructed from two independent rectangular magnets for consistent, undiminished magnetic force when both sides are attached to workpieces.

Use mounting holes to link two magnets together for use as fixturing elements.

Use hex hole on magnet for breakaway leverage.





Breakaway force





Pin to set 45°

Part No.	Angles	Height (in)	Width (in)	Thickness (in)	Mag. Pull Force (lb)	Weight (lb)
MLDT350 COMB	O PACK: (MLD300)	+ (MLD500)				1
1pc. (MLD300) 1pc. (MLD500)	90°, 30°/60° 90°, 30°/60°	3 5	2 3.35	0.55 0.7	20 33	
MLD600	90°, 30°/60°	6	4.33	0.79	40	1.7
MLA450	30 ~ 270°	4.7	4.7	0.72	26	1.2
MLA600	30 ~ 270°	6	6	0.79	33	2



## **GRINDER RESTS**

Store your Grinder and all accessories on one convenient, compact, portable rest for easy access. The Grinder Rest holds most 5" Grinders. No more searching for wrenches or spare discs!





C-Clamp Base Model

\* Includes Adaptor Plate for table leg and beneath table edge Mounting!





## **NEW 7" GRINDER REST!**

See the NEW ReadyRest<sup>™</sup> line of MIG, TIG Torch, Universal, Grinder, Wrist and Arm Rests, pages 20 – 27 ≻

Set your tools at the ideal position for easy access while you work, reduce wrist and arm fatigue, and safely store your tools to prevent damage!

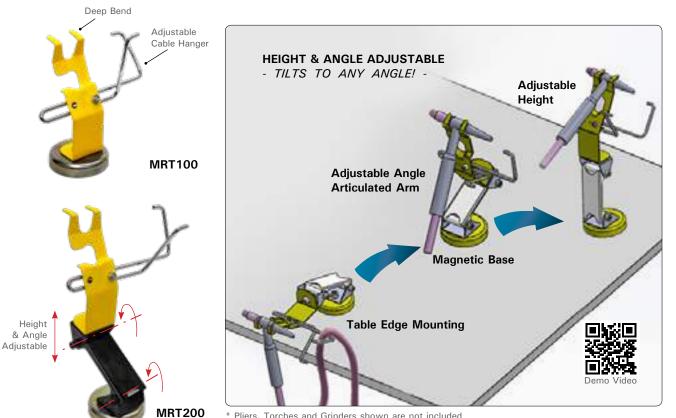


## You don't work in one fixed position, so neither should your torch rest.

The height and angle adjustable ReadyRests attach securely to any steel surface for safe and convenient holding of your torch and cable for full access while you work. The unique adjustable cable hanger provides cable control for safety, and ease of handling.



Store your torch on the ReadyRest to prevent damage and create a clean, organized work area.



\* Pliers, Torches and Grinders shown are not included.



DEEP BEND for extra-secure torch holding.



ROUNDED EDGES prevent scratching.



ADJUSTABLE CABLE HANGER holds cable "slack" for safety and reduced wrist fatigue.

Part No.	Model	Description	Height (in)	Weight (lb)
MRT100	Basic	TIG Torch Rest with Cable Hanger	7.5	1.9
MRT200	Adjustable	TIG Torch Rest with Cable Hanger, Adjustable Height	7~ 12	2.8



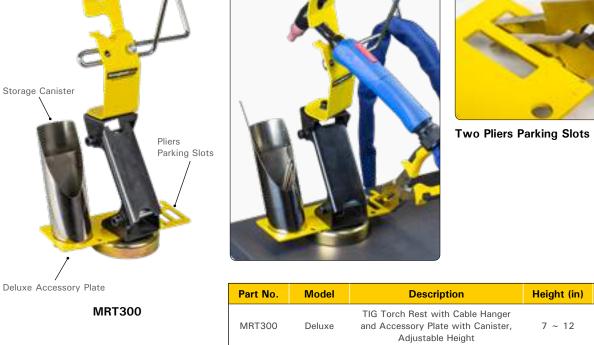




Weight (lb)

3.5

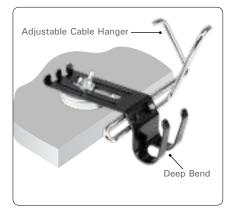
\$11TTS



## TABLE EDGE MOUNT REST

#### The most space-saving model in the ReadyRest<sup>™</sup> line!

When every inch of space on your work surface is utilized, the Table Edge Torch Rest holds your torch at the table edge, out-of-the-way, yet easy to access quickly.



MRT50



FILLER ROD PARKING



SPACE-SAVING, EASY ACCESS.

Part No.	Description	Height (in)	Weight (lb)
MRT50	Table Edge Mount TIG Torch Rest with Cable Hanger	5.5	1.2

\* Pliers, Torches and Grinders shown are not included.



Part No.	Model	Description	Height (in)	Weight (lb)
MRM100	Basic	MIG Torch Rest with Cable Hanger & Accessory Plate	6	2.1
MRM200	Adjustable	MIG Torch Rest with Cable Hanger & Accessory Plate, Adjustable Height	7 ~ 12	3.5





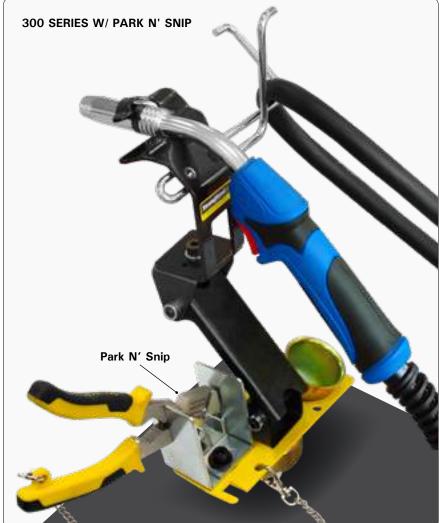
# This deluxe MIG Rest includes the Park N' Snip feature!

Cut your MIG wire to the ideal length without taking off your gloves! Get a precise cut every time, without guesswork.

Insert your MIG Pliers through the two slots, rest your nozzle on the parking plate, and snip. Now you can easily trim the wire to the ideal length for better weld control.

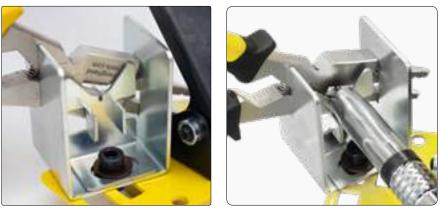


MRM300



\* Pliers, Torches and Grinders shown are not included.

#### PARK N' SNIP



Part No.	Model	Description	Height (in)	Weight (lb)
MRM300	Deluxe	MIG Torch Rest with Cable Hanger & Deluxe Accessory Plate, Adjustable Height	7 ~ 12	4

## MIG, TIG, Electrode holder...ONE SIZE fits ALL

The Universal Rests hold your MIG or TIG Torch, or Electrode Holder. The Stainless Steel housing is angle-adjustable, with an adjustable keeper plate inside for secure, customizable holding.

Position and store your MIG, TIG torches and Electrode Holder securely and conveniently for easy access, and to prevent damage to gun and tips.



Part No.	Model	Description	Height (in)	Weight (lb)
MRD80	Basic	Universal Rest with Cable Hanger	6	2.5
MRD90	Adjustable	Universal Rest with Cable Hanger & Accessory Plate, Adjustable Height	7 ~ 12	3.9



Store your costly 6" or 7" Grinder on this New Grinder Rest to prevent damage, maximize valuable space, and create an organized work area.





 $^{\ast}$  Pliers, Torches and Grinders shown are not included.



Store Wrench



Hold Disc



Part Storage

Part No.	Description	Weight (lb)
MGH600	Grinder Rest with Adjustable Cable Hanger, Anti-tipping Plate with Part Storage, Height & Angle Adjustable	6

\* Also see two Grinder Rests: MGH4510, and MGK53 at page 19.

## **Articulated Arm Rest** NEW tools to maximize comfort, productivity, and safety in welding!



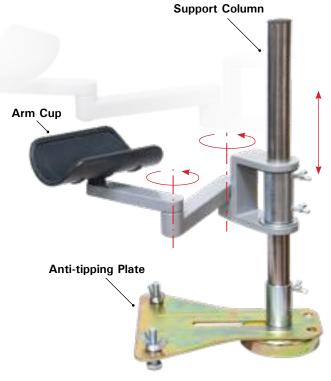
# The ABC Rule for greater work quality - *Always Be Comfortable* while welding.

This affordable, fully adjustable Arm Rest with the fully articulated arm, supports your extended arm while working. Steady your arm or hand, for greater weld control and reduced fatigue.

The 2-section Articulated Arm is height adjustable [slide up or down the support column] and swivels quickly and easily for work in precise locations.

The comfortable, generously sized arm cup turns in a  $360^{\circ}$  arc for complete freedom in positioning, and instant re-positioning.

Place the sturdy, anti-tipping, magnetic base plate on any steel surface and level by adjusting the two leveling bolts.



ARA18

Part No.	Overall Height (in)	Articulated Arm Height Range (in)	Articulated Arm Reach (in)	Weight (lb)
ARA18	15	6 ~ 15	0 ~ 12.5	4.9



## Adjustable Wrist Rest NEW tools to maximize comfort, productivity, and safety in welding!





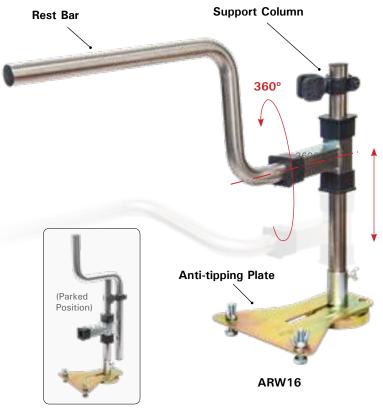
#### Be comfortable while welding, and perform precision work by having the right tools in your shop.

This affordable, fully adjustable Wrist Rest has solid steel construction for durability and optimal stability. "Carry" your MIG or TIG torch smoothly along the 11" travel length of the Stainless Steel Rest Bar.

The Rest Bar is height adjustable [slide up or down the support column].

Place the sturdy, anti-tipping, magnetic base plate on any steel surface and level by adjusting the two leveling bolts. For space-saving storage, remove the Rest Bar from the adjustment column for vertical docking.

An important addition to any welding setup. Steady your wrist for accurate welding and greater work quality with less fatigue.



Part No.	Overall Height (in)	Rest Bar Height Range (in)	Rest Bar Length (in)	Weight (lb)
ARW16	18.5	0 ~ 18.5	11	5.8

**Big Mouth Pliers** Adjust instantly to hold large or small workpieces







**PAJ100** 

#### Four Adjustment Slots - Large Capacity

- Unique crank handle for FAST opening, closing and in-situ pressure adjustment.
- Serrated jaw surfaces for extra gripping power.
- V-Notch on top jaw for holding small parts.
- Long jaw (2-1/2") for extra capacity and greater versatility in workholding.
- Keep this versatile tool on hand for fast clamping in a variety of jobs!



PAJ102



**PAJ207** 300 AMPS





Aluminum.

**Copper Grounding** 

Clamp + Ground thick, thin, & round parts with tight pressure for good contact. Grounding ribbon connects top & bottom jaws.



Work Holding

V-Notch for small parts

As small as 1/4"



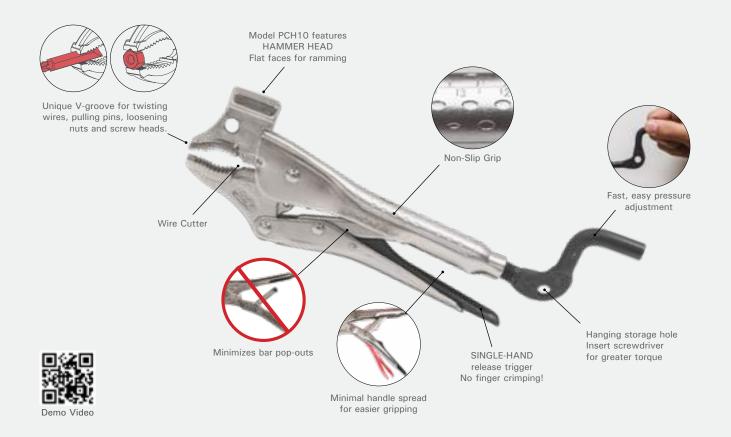


Part No.	Description	Opening (in)	Throat Depth (in)	OAL (in)	Weight (lb)
PAJ100	Standard Model	1/4 ~ 3	2-1/2	10	1.5
PAJ102	Soft Copper Jaw	1/4 ~ 3	2-1/2	10	2
PAJ207	Copper Grounding	1/4 ~ 3	2-1/2	10	2.2



## **Strong Grip<sup>®</sup> Pliers** *The Easiest to GRIP, ADJUST, RELEASE.*





## Unique and Convenient! C-JAW PLIERS WITH HAMMER HEAD

Unique design provides a convenient hammer when you need it, where you need it!



Part No.	Opening (in)	OAL (in)	Weight (lb)
PCH10	1.5	12	1.4

## **C-JAW PLIERS**

#### The most popular grip pliers with improved features:

Machined curved jaws with serrated teeth tightly grip round stock as well as a variety of shapes.



V-groove

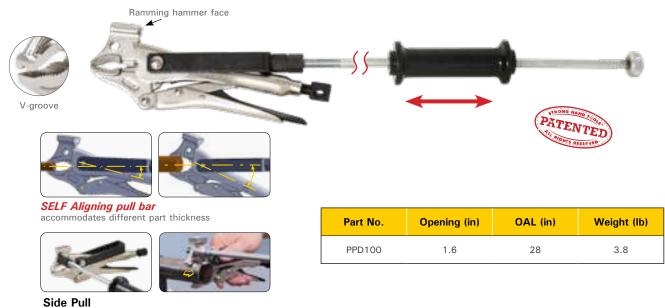
Part No.	Opening (in)	OAL (in)	Weight (lb)
PCJ50	1	7	0.4
PCJ70	1.6	9.6	0.8
PCJ100	1.6	12	1.2
PCJ120 *	2.2	14	2.0

\* Unique larger size.

### UNIQUE

## DUAL AXIS PULL PLIERS W/ HAMMER HEAD

An essential pulling, pushing, ramming tool for the die-maker, maintenance craftsman, and auto repair shop mechanic. Pull Rod mounts in the swing handle, or in the M10 threaded hole for 2-axis pulling or pushing.



## **ECONOMY PIPE PLIERS**

Large Capacity (3'')! Holds round, square, flat or angled. The large  $(\emptyset 1.5'')$  swivel pad makes alignment easier!





Part No.	Opening Round / Square (in)	OAL (in)	Weight (lb)
PVS100	up to 3	14	2.2

## LOCKING CHAIN PLIERS

Clamp odd shaped multiple items. Adjust tension with crank handle.

Replaceable chain available in 24"(P/N: PXC24), 36" (P/N: PXC36) & 48" (P/N: PXC48) lengths.





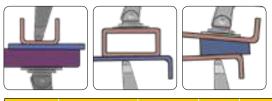
Part No.	Chain Length (in)	Holds Pipes (in)	Weight (Ib)
PFC1024	24	up to 6.5	1.9
PFC1036	36	up to 10.5	2.4
PFC1048	48	up to 14	2.8



## VERSATILE · HANDY! PLIERS W/ COMBO TIPS

One round tip for tight spots + swivel pad for larger surface contact.





Part No.	Throat Depth (in)	Opening (in)	OAL (in)	Pad Size (in)	Weight (lb)
PSR80	3	2.4	11.8	1.1	1.3
PSR100	3	2.8	14.2	1.5	1.8
PSR140	5.6	5	16.9	1.5	2.3

## UNIQUE PLIERS W/ ROUND TIPS

Greater clearance and access for quick holding in tight areas.





Part No.	Throat Depth (in)	Opening (in)	OAL (in)	Weight (lb)
PRB60	1.7	1.9	7.6	0.6
PRB80	3	2.4	11.4	1.2
PRB110	3	3	13.8	1.9
PRB140	5.6	3.7	16.1	2.0

## UNIQUE PLIERS W/ SWIVEL PADS

Hold angled, or uneven work pieces, without damaging surfaces. Pads pivot to align with the work surface for a firm hold.





Part No.	Throat Depth (in)	Opening (in)	OAL (in)	Pad Size (in)	Weight (lb)
PSB60	2.1	1.9	8.2	0.9	0.6
PSB80	3	2.4	11.4	1.1	1.3
PSB110	3	3	13.8	1.1	1.9
PSB140	5.6	4.7	16.3	1.1	2.3

## **U-PRONG PLIERS**

Wide U-Shaped jaw for workpiece visibility, weld access, secure holding.





Part No.	Opening (in)	OAL (in)	Weight (lb)
PUP90	2	11	1.3
PUP100	3	13	1.9

## SHEET METAL PLIERS

Wide, robust contact plates provide a powerful hold on stock.





Part No.	Parallel Opening (in)	OAL (in)	Weight (lb)
PDB80	0.4	10	1.2
PDB90	0.6	13	1.7

## LONG NOSE PLIERS

Long, slim nose for access in tight, narrow, hard to reach areas.





Part No.	Parallel Opening (in)	OAL (in)	Weight (lb)
PLN50	0.2	8	0.4
PLN90	0.2	11	0.9

## **BENCH-MOUNT PLIERS HOLDER**

#### Convenient storage, or hands-free use

Holds in Vertical & Horizontal positions.

Wing nuts on both vertical and horizontal position locks pliers in place.







Part No.	Weight (lb)
PB11	0.2

#### Toll Free : 800.989.5244





3-1/2

2

1-1/2 - 2-1/2

1/4 ~ 1-1/2

M10

M8

11

6

2.9

0.8

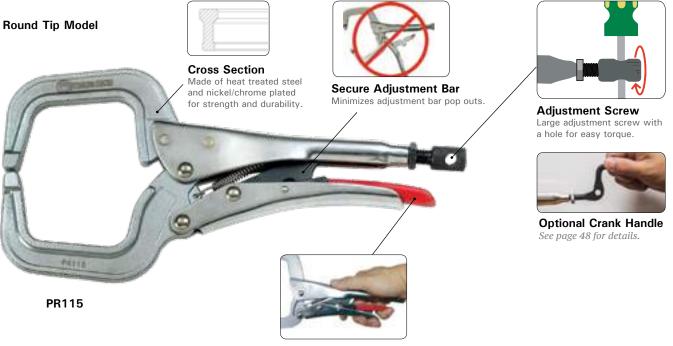
PG115V

PGT621

Adjustable

Fixed

Made of heat treated steel and nickel/chrome plated for strength and durability. Updated features help you work quickly, safely and efficiently.



**Single Hand Release Handle** Vinyl coated release handles made for comfort and ease.



PR115S



PR18S



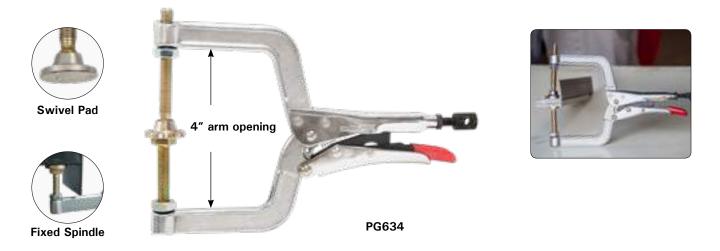


	Part No.	OAL (in)	Throat Depth (in)	Opening (in)	Weight (lb)
Tip	PR6	6-1/2	1-13/16	2-3/16	0.5
Round T	PR115	11	3-1/4	4	2.0
R	PR18	18	10	4-1/2	3.0
Swivel Pad	PR6S	6-1/2	1-13/16	2-3/16	0.6
	PR115S	11	3-1/4	4	2.2
	PR18S	18	10	4-1/2	3.1



## **MULTI-PURPOSE PLIERS**

One swivel pad spindle and a fixed head spindle for flexible clamping. Threaded jaw holes allow addition of accessories.



Part No.	OAL (in)	Throat Depth (in)	Opening (in)	Thread	Weight (lb)
PG634	8-1/2	3	4	M8	1
PG114	11	3-1/2	4	M10	2

## ADJUSTABLE REACH AND LONG REACH MULTI-PURPOSE PLIERS

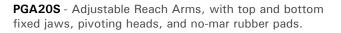
Thread: 3/8-16 | Opening: 4"

#### PGA20 - Adjustable Reach Arms

Top Adjustable Spindle: No-mar rubber pads, pivoting head. Bottom Adjustable spindle: No-mar rubber pads, fixed head.









PGA20S



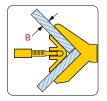
Part No.	OAL (in)	Throat Depth (in)	Weight (lb)
PGA20	23 - 29	14, 16, 18, 20	4.8
PGA20S	23 - 29	14, 16, 18, 20	4.8

### PL634

#### The single-hand JointMaster<sup>™</sup>

- Ideal for quick hold and release on metal, wood & synthetic materials.
- A "helping hand" to hold stock firmly at right angles.
- Comes with 1 pair of pliers.



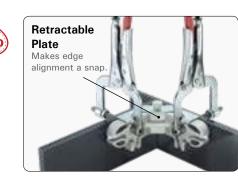


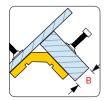
Capacity (B): PL634 : 0 - 1-1/4"

#### PT634

#### The 90° Fixed JointMaster<sup>™</sup>

- Retractable plate for edge alignment
- V-Grooves for holding round pieces.
- Ideal for holding two pieces of different thicknesses that require individual adjustments.
- Comes with 2 pairs of pliers.



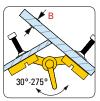


Capacity (B): PT634 : 0 - 3"

#### PA634 The Adjustable JointMaster<sup>™</sup>

- Adjustable from 30° 275°.
- Adjust to the desired angle & "lock" into position with the handle.
- Join round & flat workpieces, or materials with different thicknesses.
- Comes with 2 pairs of pliers.

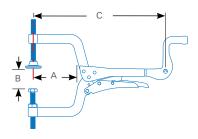




Capacity (B): PA634 : 0 - 3"

#### PL / PT / PA Series

Spring-loaded top spindle + easy trigger + PATENTED crank handle



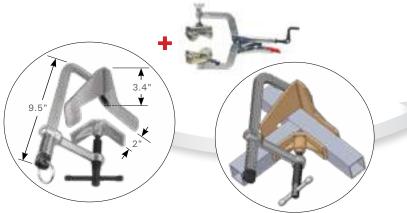
Part No.	Throat Depth (A) (in)	Max. Capacity (B) (in)	OAL (C) (in)	Weight (lb)
PL634	3	1-1/4	8-1/2	1.1
PT634	3	3	8-1/2	2.5
PA634	3	3	8-1/2	2.4



### **PORTABLE 3-AXIS CLAMP KIT**

Kit includes: Spring Loaded L Clamp w/ 3-Axis Bracket + Pipe Pliers

- Light and easy to use. Set up 3-Axis stock before tack welding.
- Wide opening provides unobstructed welding access.
- **Pipe Pliers [included]** holds 3-axis stock in position; 1.5"- 2.5" capacity. 8.5" OAL.





Pipe Pliers (Part No. PG635V) included in UDL365K

Part No.	Description	Weight (lb)
UDL365K	Kit includes: Spring Loaded L Clamp w/ 3-Axis Bracket (UDL365) + Pipe Pliers	3

### **EXPAND-O<sup>™</sup> PLIERS**

#### Unique, Reverse-Action Clamping Pliers! Jaws move in opposite directions to push against two surfaces. PE10 PE10

Part No.	OAL (in)	Clamping Pressure (Ib)	Thread (in)	Min. (in)	Max. (in)	Weight (lb)
PE6	6-1/2	500	5/16-18	1	1-3/4	0.5
PE10	10	900	3/8-16	1-3/8	2-3/4	1.8

### 2-AXIS WELDERS ANGLE CLAMPS

Made with machined cast iron. Featuring these improvements:

- WAC35D and WAC45 have Machined outside . faces - usable for upright joint
- Stand-off increases access

▲

Jaw

Length (D) ۲ ¥

height

. Quick acting screw on deluxe models

### **3-AXIS WELDERS ANGLE CLAMPS**

### Holds a 3-axis workpiece in position before welding. Features the QUICK ACTING SCREWS and "SWING AWAY" Arm.

Hold parts in position during cool down to minimize distortion due to contraction.

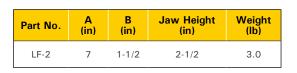


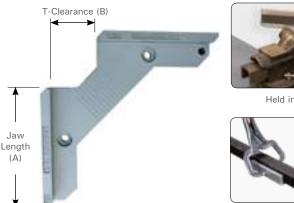
				Features										
	Part No.	Quick Acting Screw	2x Stand- offs	2x Magnetic Rest Blocks	Swing Away Arm	Machined on Outside Faces	A (in)			D (in)	E (in)	F (in)	H (in)	Weight (lb)
	WAC22						1.4	0.42	2.50	3.1	1.85	1.28	-	6.0
2-Axis	WAC34						1.6	0.42	3.75	4.2	2.5	1.35	-	9.5
2-A	WAC35D						1.6	0.42	3.75	4.2	2.5	1.35	-	10.0
	WAC45						2.0	0.42	5.00	5.2	4.0	2.45	-	22.0
3-Axis	WAC35-SW						1.6	0.42	3.75	4.8	2.5	1.38	8.25	24.0
3-A	WAC45-SW						2.0	0.42	5.00	5.2	4.0	2.45	9.50	35.0



### ALUMINUM 90° TRU-ANGL JIG

- Accurate Right Angle Fixture. .
- Weld spatter proof aluminum alloy.
- . Holds round, square, flat and angled shapes.
- Works on both the outside and inside surfaces.
- Can be held in a vise.







Held in vise



Used with pliers

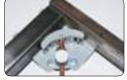
### PORTABLE MAGVISE<sup>TT</sup>

### Use the lightweight, compact Portable MagVise for quick 90° clamping in the shop, or in the field!

Magnets in the walls instantly hold pipes, tubes, angle iron, or metal plates in position for fast, accurate clamping at 90°.

Features the Quick-Acting Adjustable Spindle. Press and hold the Quick Acting Button and the spindle assembly slides in and out for a super fast set-up! Release the button and the threads re-engage for tightening.

Quick Acting Button



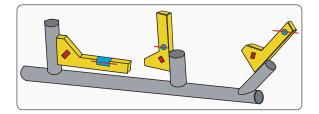


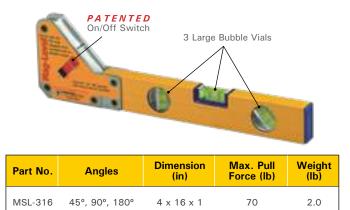
The rotatable spindle allows for holding work-pieces with different thicknesses.

Part No.	Features	Miter Joints (in)	Jaw Length (in)	T-Clearance (in)	Jaw Height (in)	Weight (Ib)
WK50	MagVise" with Adjustable Spindle	1	3.35	1.2	2	1.7

### **MAG-LEVEL**

- The only magnetic level with the On/Off switch.
- Holds securely to round and flat surfaces.
- Three vials for 0°, 45°, 90° reading. .





\*Magnetic force is based on 3/8" thick steel.

# **The Third Hand Modular Clamps** *FULLY articulated, FULLY adjustable.*



"Third Hand" positions your workpiece at any angle for full weld access. Use your THIRD HAND to elevate and firmly hold stock at the ideal angle and height while you weld, cut, sand or paint. Securely hold stock at any position with ball joint adjustment and locking.







(Use with Utility Clamp UDV65)

Hold sheet metal / plexiglass.

Part No.	Description	Weight (lb)
HAS42	Universal C-Clamp Base Model	2.5
HAS40	Welding Table Base Model	3.5

**Grasshoppers** Use the "third hand" to steady parts for tack welding! Safe and convenient!





STANDARD GRASSHOPPERS

Spring Clip to steady odd shaped parts or thin plates. Brass Contacts are ideal for S.S. jobs. Pinpoint holding provides maximum clearance for tack welds.

Demo Video

Slide arm to adjust hold down force.

Magnetic Model - AGH200 / AGH230

Part No.	Feature	Magnetic V-Pad Base	Anti-tipping Bolt	Max. OAL (in)	Width x Height (in)	Weight (lb)
AGH240	Copper Spindle			7.5	2.5 x 3.5	0.9
AGH270	Copper Spindle			10	4 x 4.5	1.7
AGH200	Brass Contact			8	2.5 x 3	0.7
AGH230	Brass Contact			9.2	4 x 4	1.4

▲ Must be used for tack welding only and removed before completing weld. Avoid prolonged exposure of magnetic products to heat sources of 176°F / 80°C.

PATENTE

Grounding Pro Mode	Ribbon ei - AGH130P	Arm and leg base are retractable for tight spot clamping and easy storage Econo Model - <b>AGH130</b>			
Part No.	Р	roduct Includes	Max. OAL (in)	Width x Height (in)	Weight (lb)
AGH130P	Three Brass Contacts, Copper Ribbon, Spring Clip Attachment		12	4.5 x 4	1.52
AGH130	Brass Contact		12	4.5 x 4	1.50

Strong

Anti-tipping Bolt

Hand

### **POWERBASE<sup>™</sup> GROUNDING MAGNETS**





Turn OFF the PowerBase<sup>™</sup> Grounding Magnet and metal chips fall away.

#### Power through your grounding applications! Start grounding instantly!

- The PowerBase<sup>™</sup> Grounding Magnet sets up quickly and easily.
- Powerful rare earth magnet delivers heavy duty holding power.
- The "V" machined surface grips round parts.
- The copper connector stud allows for better conductivity.



Large copper connector for

better conductivity.







The ON/OFF Lever is easy to turn, even while wearing gloves.

Part No.	Amperage	Dimension (in)	Magnetic Force (lb)	Weight (lb)
GM203	300A @ 60% Duty Cycle	2 x 2 x 1.4	44	1.2
GM205	500A @ 60% Duty Cycle	2 x 2.75 x 1.4	110	2.4

**GROUND HOG<sup>™</sup> CLAMP** 

The groove design on the copperhead seals out weld spatter and reduces particle buildup. Side screw

provides a secure cable connection. Ground Hog body

**Insulated Grounding Contact** 

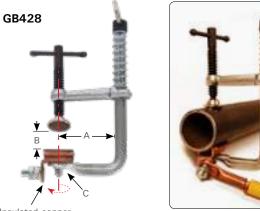
rotates for cable positioning.

### **GROUNDING CLAMP**

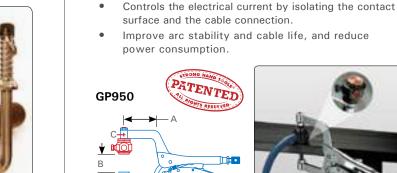
Clamping + Grounding at the same time.

Consistently rated at 300 AMPS

Solid, insulated copper U-Channel rotates for easy access and can attach to round / odd-shaped parts.



Insulated copper contact swivels





#### Ground Hog<sup>™</sup> Rated at 450 AMPS @ 60% duty cycle (with 2/0 cable)

Part No.	Amperage / Cable Size	Throat Depth (A) (in)	Max. Capacity (B) (in)	Tapped Hole (C)	Clamping Pressure (lb)	OAL (in)	Weight (lb)
GB428	300A /	2-1/2	3	1/4-20	220	7	0.8
GP950	450A / 2/0 - 0.427"	3-1/2	2-1/2	3/8-16	400	11	2.4

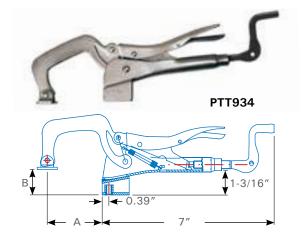


### **TABLE MOUNT LOCKING C-CLAMPS**

### Mounts directly to any work bench, drill press and fixtures.

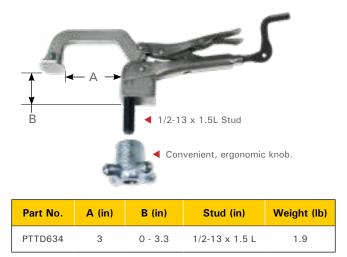
- Mounting base hole accepts standard 5/16"-18 bolts and uses push-down action to hold your workpiece securely.
- Use the Crank-Handle for pressure adjustment.
- Rapid lock and release. Ideal for repetitious clamping.

Part No.	Throat Depth (A) (in)	Max. Capacity (B) (in)	Mount Thread	Weight (lb)
PTT934	3-3/8	4	5/16-18	1.6
PTT956	6-1/8	4-3/4	5/16-18	2.0



### **DRILL PRESS CLAMP**

Secure the Drill Press Clamp to any surface, up to 1" thick.





### **CRANK HANDLE** FOR ALL OUR PLIERS

Can be purchased separately. (See accessories page 48.)

Add the crank handle accessory to the clamps or pliers to:

- Adjust torque with the pliers in the locked position.
- Pre-set the Pliers opening for repetitious clamping applications.
- Loosen the Pliers before unlocking.

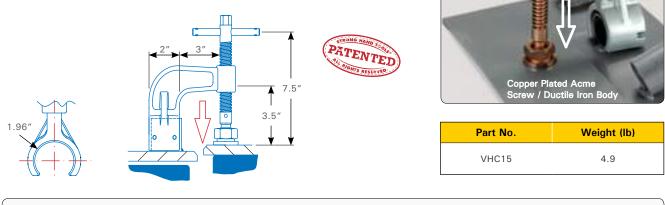


Part No.	Thread	For Pliers
PXCM6	M6	For 5", 6", 8-1/2" Pliers
PXCM8	M8	For 7", 8", 9" Pliers
PXCM10	M10	For 10", 11", 12" Pliers
PXCM12	M12	For 9", 10", 11", 14" Pliers

### HALF CLAMP

The Efficient, Safe Way to Align Materials. The DOG & WEDGE and CUT-OFF C-CLAMP methods of material alignment are messy, time consuming, and unsafe!

- Align materials in the fabrication of water tanks, bulkheads, deck sections, flat plates, etc.
- For big jobs, tack weld additional 1-7/8" cut pipes along the joint.



#### How to Use

Tack weld the front side of 1-7/8" pipe coupon to the lower of the two surfaces.



Slide Half Clamp onto the cut pipe, turn the handle until the misaligned materials align.



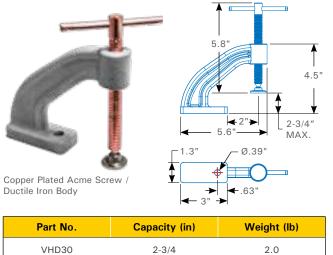
Use the rear slot on the Half Clamp to easily break off the coupon.

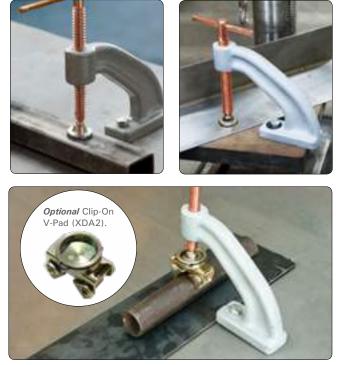
M20 Thread

### HOLD DOWN CLAMP

Bolt the clamp down to your worktable using the 3/8'' hole in the base.

- The 1/2" copper plated Acme spindle resists weld spatter, and the swivel tip makes quick contact with your workpiece.
- Hold pipes by adding our Clip-On V-Pad, Part No. XDA2. (See page 49 for details.)







### MAGNETIC PLUG WELDING TOOL





- The hands-free tool for fast, high quality hole welds! The pivoting magnetic v-pad base guickly mounts on curved steel panels.
- The spring-loaded arm makes it easy to just "place and weld."
- Long arm protects the magnetic base from heat damage. •

This handy, compact tool saves time and labor for efficient, clean welding of holes, joints, and seams in steel panels. Easy to use, even in tight, hard to reach spots.

The thick copper pad dissipates heat and won't stick to the weld. Get a precise, clean, higher quality flat weld with less panel distortion.

🛦 Must be used for tack welding only and removed before completing weld. Avoid prolonged exposure of magnetic products to heat sources of 176°F / 80°C.

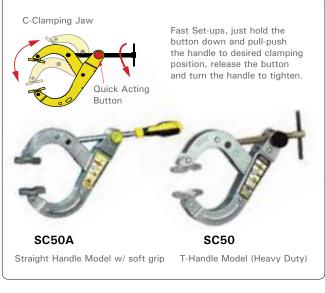
Part No.	L x W x H (in)	Weight (lb)
AGK320	5.5 x 1.6 x 1.8	0.4

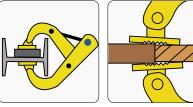
### **SHARK CLAMPS**

Pivoting, hinged arms provide a wide opening. Fully supported screws and clamp pads prevent "twisting" when jaw pressure is applied. Inside serrations hold workpieces securely.



Part No.	Description	Max. Pull Force (lb)	Opening (in)	Weight (lb)
SC50	T-Handle	1,000	5	2.2
SC50A	Straight Handle	300	5	2.0
SC65	T-Handle	1,000	6-1/2	2.5
SC65A	Straight Handle	300	6-1/2	2.2





Hinae

Clamp Round Parts

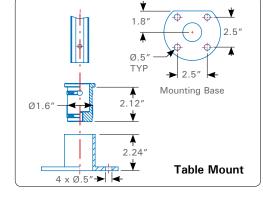
Step-Over Applications Uneven Thicknesses

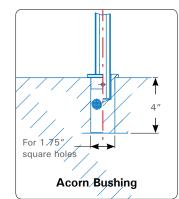
### **MODULAR PLATEN CLAMPS**

For fast, secure clamping, simply insert the clamp into the 1-3/4" square hole in your acorn platen. Slide the clamp arm down to the work piece and turn the T-Handle to tighten.

- Choose from Acorn Bushing or Table Mount Models.
- Clamp comes with standard or heavy duty Swivel Pads.
- Unique optional Side-Kick Attachment provides push-action horizontal clamping force. (See accessories page 48)
- Optional V-Pads can be mounted on the Sliding Arm or Side-Kick Attachment. (See accessories page 48)







### **Table Mount**

Part No.	Rail Size	Pad	Opening (in)	Throat (in)	Weight (lb)
UF8NC	"F"	Standard	8	4-3/4	4.9
UF10NC	"F"	Standard	10	4-3/4	4.9
UF12NC	"F"	Standard	12	4-3/4	5.4
UM12NC	"M"	HD	12	5-1/2	8.0
UM16NC	"M"	HD	16	5-1/2	8.7
UM20NC	"M"	HD	20	5-1/2	9.4

### Acorn Bushing

	- J		Opening	Throat	Weight
Part No.	Rail Size	Pad	(in)	(in)	(lb)
UF8NA	"F"	Standard	8	4-3/4	5.0
UF10NA	"F"	Standard	10	4-3/4	5.2
UF12NA	"F"	Standard	12	4-3/4	5.4
UM12NA	"M"	HD	12	5-1/2	8.0
UM16NA	"M"	HD	16	5-1/2	8.8
UM20NA	"M"	HD	20	5-1/2	9.6

### **SCREW-ON V-PAD**

Attach to the top of Utility Clamps equipped with Heavy Duty Pads. (See Page 49 for details.)

XMA

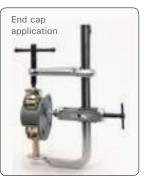




### **SLIDE-ON SIDEKICKS**

Mount onto Clamps for 2-axis horizontal clamping. (See Page 48 for details.)





### **NOMAD<sup>™</sup> Economy Welding Table & Tool Kit** Very Affordable. Fully Adjustable. Easily Movable.



The Nomad Economy Welding Table is engineered to provide a safe, transportable, affordable, and versatile welding surface.





The MagSpring" Clamps can be inserted into the 1.1" slots on the Nomad" Tabletop for hold down clamping. Magnetic V-Pad jaw holds underneath the table to keep the clamp in the up-right, "ready to use" position.

Eccentric Leveling F Stabilize the uneven surfa	table on		Demo Video	Flat	30°	Folded
Part No.	Tabletop Size (in)	Table Height Range (in)	Slot in Tabletop (in)	Table Positions	Load Capacity (Ib)	Weight (lb)
TS3020	30 W x 20 L	26 - 32	1.1	0°, 30°, Folded	350	44

The Nomad Economy Tool Kit is ideal for clamping and positioning stock on the Nomad Table.



### NOMAD<sup>™</sup> CONNECTOR PLATE

### Need more tabletop workspace? Use the Nomad<sup>™</sup> Connector Plate to join two Nomad Tables together to create a 7.5' long workstation!

Clamp and work on larger projects, or multiple projects with the fully adjustable work surface! There are thru holes on all four sides of the Connector Plate for multiple mounting options.



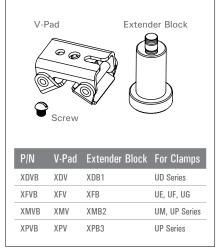
TSL30 (Includes all mounting screws)





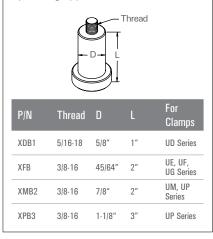
### 4-IN-1 PACKAGES (FOR U-CLAMPS)

Convert all Utility Clamps into 4-IN-1 Clamps. Includes a V-pad, an Extender Block, and a screw.



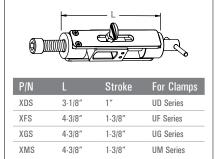
### **EXTENDER BLOCKS (FOR U-CLAMPS)**

Attach to U-Clamps for Step-Over and Spreading applications.



### SIDEKICKS (FOR U-CLAMPS)

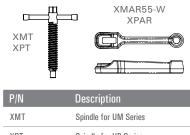
Mount onto U-Clamps for 2-axis horizontal clamping.



### **U-CLAMPS REPLACEABLE PARTS**

#### **Replaceable Arm & Spindle Kits** 4 F $\mathbf{O}$ P P/N For U-Clamps Series XDR **UD** Series **UE** Series XER XFR **UF** Series XGR UG Series XMR2 UM (Equipped with HD Pad) XMRP2 UM (Equipped with Standard Pad) XPR **UP** Series

### **Individual Clamp Arms & Spindles**



XPT	Spindle for UP Series
XMAR55-W	Clamp Arm for UM Series
XPAR	Clamp Arm for UP Series

### Spring Stop Replacement Kit



### PLIERS REPLACEMENT PARTS

Spring & Adjustment Bolt				
<b>Spring</b> - 4 PXS11 PXS6	per set			
Adjustme PXB11 PXB6	nt Bolt			
P/N	For Pliers			
PXS11	11" Pliers			
PXS6	6" & 8-1/2" Pliers			
PXB11	11" Pliers			
PXB6	6" & 8-1/2" Pliers			

### **REPLACEABLE PADS**

Heavy Duty Replacement joints and pads for UM & UP clamps.





(Roll pin included)

(	
P/N	Description
XMJ	Joint & Pad Kit for UM & UP Clamps
XMA1	Replacement Pad only
Spring-	loaded standard pads
	$\bigcirc$

P/N	For U-Clamps Series
XDP	UB, UD Series
XFP	UE, UF, UG Series

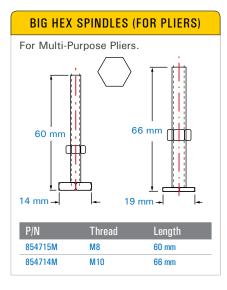
### PIPE ADAPTORS (FOR EXPAND-0)

Attach to Expand-O Pliers for wide spreading jobs and U-Clamps for Step-Over applications.

			A 1/2	NPT
P/N	L	А	For Expand-O	For Clamps
XDJ	1-1/16″	5/16-18	PE6	UD Series
XFJ	1-5/32″	3/8-16	PE10	UE, UF, UG, UM, UP

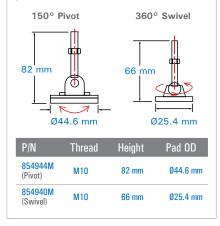
CRANK HANDLES (FOR PLIERS)				
For all Strong Hand Tools® Pliers.				
P/N	Thread	For Pliers		
P/N PXCM12	Thread M12	For Pliers 9", 10", 11", 14" Pliers		
PXCM12	M12	9", 10", 11", 14" Pliers		





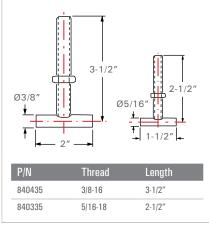
### SWIVEL / PIVOT PADS (FOR PLIERS)

Flat pads pivot at 150° and round pad swivels at 360°.



### T-STRAP BOLTS

For Step-Over applications.



### MAG. V-PADS (2 MAGNETS)

IVI	AU. V-FA		
		netic V-Pa Ingled pip	ads for hold- es.
(Pad Fa	ace only):	(Bott	om only):
XDV	2 / XFV2	XDV	X3 / XFV3
P/N	Thru Hole	For Clamps	For Pliers
XDV2	5/16	UD Series	PG622 / PG634
XDV3	5/16		

### MAG. V-PADS (4 MAGNETS)

UE, UF, UG

Series

XFV2

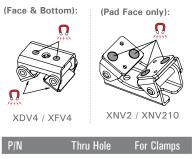
XFV3

13/32

13/32

PG114 / PG134 PG204 / PGA20

Rare earth magnetic V-Pads for holding round and angled pipes.



XDV4	5/16	
XFV4	13/32	
XNV2	13/32	UM, UP Series
XNV210	M8	

N	<b>AGNETI</b>	C TOP V-PA	DS
Add the magnetic top V-Pad onto the swivel pad to hold round, square, flat, and angled stock.			
P/N	Material	For Clamps	For Pliers
T54217	Aluminum	UB, UD Series	PTT522K
T54219	Aluminum	UE, UF, UG Series	PTT634K, PTT934K, PTT956K

### STANDARD V-PADS

To hold round & angled workpieces.

Ć		Ĩ		Thru Hole
N	Material	Thru Hole	For Clamps	For Pliers
VC		5/16	UD Series	PG622 / PG634

P/N	Material	Thru Hole	For Clamps	For Pliers
XDV		5/16	UD Series	PG622 / PG634
XFV		13/32	UE, UF, UG Series	PG114 / PG134 PG204 / PGA20
XMV		13/32	UM, UP Series	
XPV		13/32	UP Series	
XDVS	Stainless Steel	5/16	UD Series	PG622 / PG634
XFVS	Stainless Steel	13/32	UE, UF, UG Series	PG114 / PG134 PG204 / PGA20
XMVS	Stainless Steel	13/32	UM, UP Series	

### TOP V-PADS (FOR U-CLAMPS)

Attach to the top of Utility Clamps equipped with Standard Pads.



» For Light Duty & Value Series

P/N	Material	For U-Clamps Series
XDA2		UD Series
XFA2		UE, UF, UG Series
XMA2		UM, UP Series
XDA2S	Stainless Steel	UD Series
XFA2S	Stainless Steel	UE, UF, UG Series
XMA2S	Stainless Steel	UM, UP Series

#### Screw-On V-Pads

Attach to the top of Utility Clamps equipped with Heavy Duty Pads.



» For Regular and Heavy Duty Series

P/N	Material	For U-Clamps Series
XMA		UM, UP Series
XMAS	Stainless Steel	UM, UP Series

## Modular BuildPro® Tube & Pipe Notcher

Notch tubes and pipes at the accurate angle and length. www.BuildProTables.com

Mount your BuildPro<sup>®</sup> Tube & Pipe Notcher on the: BuildPro<sup>®</sup>, Rhino Cart<sup>®</sup>, or FixturePoint<sup>™</sup> Welding Tables or BuildPro<sup>®</sup> Fixturing Plates.

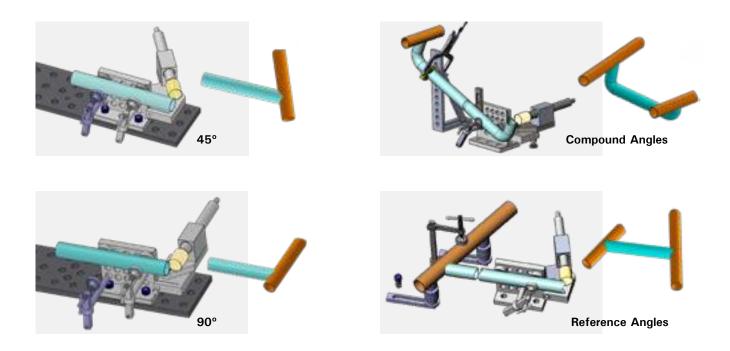
The 1st notch in a tube or pipe is easily completed with a drill press. The BuildPro<sup>®</sup> Tube & Pipe Notcher makes alignment and length control of the 2nd notch easy to complete accurately.





Notch 1''-2-1/2'' OD pipes or square tubes at any angle, or off-center. Position the two V-Blocks and clamp as needed.

In the examples below, the BuildPro<sup>®</sup> Tube & Pipe Notcher is used to notch workpieces as needed to fit seamlessly into a final assembly:





**Toggle Clamps** *Ideal time-saving jig and fixture clamps.* www.goodhandinc.com



**Components** Standard Machine Parts & Tooling Components. www.valtrainc.com

Vertical Handle Hold Down Action



Push/Pull Straight Line Action



Cam Type Hold Down Action



F-Type Pull Down Action



Yoke Assemblies



Horizontal Handle Hold Down Action



Latch Type Pull Action



Toggle Pliers Squeeze Action



Pneumatic Power



Heavy Duty Weldable Hold Down Action



**Bedding Supports** 



Center Cam Clamps



Forged Adjusta-Clamps



Handwheels



Adjustable Handles





**Crank Handles** 

Lifting Eyebolts Rotary T-Slot Nuts

uts Leveli



HD Fixed Glides Rotary T-Slot Bolts



Clamping Levers Plai

Plain Eyebolts



Cap Screw Hook Clamps



Handknobs



Spring Stops



Speed Ball Handles



Leveling Pads



**T-Slot Bolts** 



T-Strap Bolts



Contact us for complete catalog.

### **BuildPro® Welding Tables**

Faster Fixturing · Consistent Results · Greater Productivity www.BuildProTables.com

# The affordable, professional BuildPro<sup>®</sup> Welding Tables are setting a new standard in price and performance.

The BuildPro's modular design gives you the flexibility to adapt to each new project easily. You'll work more safely and efficiently, so you can increase both your productivity and quality of work.





### Siegmund®

Heavy Duty Welding Tables and Clamping Systems.

www.siegmundtables.com

CNC machined 28 mm dia. holes cover the five table faces in a 100 mm grid pattern for flexibility in the design and set-up of fixtures.

Visible grid lines on the tabletop help you align and position your workpiece for fixturing.

All Siegmund Welding Tables feature a *plasma nitride* finish for superior surface hardness, improved load capacity, long life, and protection against weld spatter and corrosion.

Siegmund Welding Tables feature a ONE PIECE, FIVE-FACE design with 25 mm thick reinforced steel plate for an extremely rigid and flat work surface.



In-stock for immediate delivery. Contact us for catalog.

siegmund

### **Rhino Cart**<sup>®</sup>

Mobile Fixturing Station



Charge right through your most challenging projects!

The *PATENTED* Rhino Cart<sup>®</sup> Mobile Fixturing Station is a turnkey system for fixturing and clamping in welding and fabrication. Clamp and fixture at any point on the reversible, flat, nitrided (heat treated) 30" x 48" tabletop for accuracy in all of your setups. Be ready to handle any job with the Rhino Cart<sup>®</sup> package, including: The Rhino Cart<sup>®</sup> Welding Table + 66 pc. Fixture Kit.



The Rhino Cart<sup>®</sup> Table is compatible with the Clamps and Components in the BuildPro<sup>®</sup> Welding Table product line.

## FixturePoint<sup>™</sup> Jig & Fixture Tables

Affordable Modular Fixturing www.StrongHandTools.com

The economy priced FixturePoint<sup>™</sup> Tables are ideal for the setup of 2D frames and other basic fixtures.

Choose from three clamp and component kits that mate to the 16 mm holes on the  $36'' \times 24''$  tabletop.

The FixturePoint<sup>®</sup> tabletop can be detached from the leg frame for placement on alternate work surfaces as needed.



Toll Free:	800.989.5244
Tel:	562.949.8625
Fax:	562.949.4875
Email:	sales@stronghandtools.com
Address:	8750 Pioneer Blvd.,
	Santa Fe Springs, CA 90670, U.S.A.
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